

Fig. 2. Details of gravity roller conveyor

## A. TOTAL WEIGHT OF GRAVITY ROLLER CONVEYOR (MILD STEEL ROLLER)

Sr. No.	Name of Component	Weight (Kg)
1"	C- Channel for Chassis	40.30
2	Rollers(Mild steel)	110.97
3	Shafts	20.7156
4	Bearing	4.11
5	C- Channel for Supports	19.932
	Total Weight of assembly	196.03

# **Design And Weight Optimization Of Gravity Roller Conveyor**

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