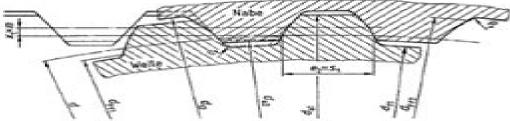
#### Modul 2,0 Pomin = 0,32

d<sub>0</sub> geräumt h<sub>0</sub> = 0.55 · wätzgestoßen h<sub>0</sub> = 0.65 · d<sub>11</sub> wätzgestoßen h<sub>0</sub> = 0.60 · wätzgestoßen h<sub>0</sub> = 0.65



#### Tabelle 1. Nersmaße

Bezugs- durch- messer d <sub>B</sub>	Zähne- zahi z	Test- loreis- durch- messer d	Grund- icreis- durch- messer 4 <sub>b</sub>		Printber-		Wellen-						
				Kopf- Fu8- kreisdurchmesser ds			Kopt- Full- kneisdurchmesser			Formkreis- durchmesser		Wellen- Profit- wer- schlebung	Lücken weite Zahn- dicks
							- dei						
				$d_{s2}$	A-5-	0.65	d <sub>at</sub> :	0.00	Ap- 0.65	d'era	1000	30 <sub>1</sub> - 100	£2 51
15	- 6	12	10.392	11	15	15.40	14,00	10,40	10.20	14.66	10.04	+ 0.4	3,603
16	6	12	10,392	12	10	16.40	15,60	11,40	11.20	15.66	11.94	+ 0.9	4,181
17	7	14	12,124	13	17	17.40	16.60	12.40	12.20	16.66	12.94	+ 0.4	3,003
18	9	14	12,124	14	1.0	18,40	17,60	13.40	13.20	17.66	13.94	+ 0.9	4,181
20	- 0	16	13.856	16	20	20,40	19,60	15,40	15,20	190,66	115,044	+ 0.9	4,181
22	9	16	15,588	18	22	22,40	21,60	17,40	17.20	21,66	17,94	+ 0.9	4,161
2.5	2.1	22	19,053	21	25	25,40	24,60	20,40	20.20	24,66	20,94	+ 0,4	3,003
28	12	24	20,785	24	210	28,40	27.00	23,40	23,20	27,67	23.93	+ 0.9	4,181
340	1.3	26	22,517	2.6	30	30.40	29,00	20,40	25,20	29,67	25,90	+ 0,0	4,181
30	14.7%	26	24.249	26	30	30,40	29.60	25.40	25.20	29.67	25,93	- 0.1	4,101
32	14	26	24,249	2.5	30	32,40	31,60	27,40	27,20	31,67	27,93	+ 0.9	4,161
35	16	32	27,713	31	35	35,40	34,60	30,40	30,20	34.67	30,93	+ 0,4	3,603
37	17	34	29,445	33	37	37,40	56,60	32,40	32.20	36,67	32,93	+ 0.4	3,603
38	187)	36	31,117	34	36	38,40	37,00	33,40	33.20	37.07	33.93	- 0,1	3,026
40	1.8	36	31,117	36	40	40,40	39,50	35,40	35.20	39.07	35.93	+ 0.0	4,161
4.2	20"	40	34,641	38	42	42.40	41,60	37,40	37.20	41.67	37.93	- 0.1	3,026
4.5	21	42	36.373	41	45	45,40	44,60	40,40	40.20	44.67	40.93	+ 0.4	3,603
47	22	44	38,105	4-3	47	47,40	46,60	42,40	42,20	46,67	42.93	+ 0.4	3,600
4.0	22	44	38,195	44	4.6	46.40	47,60	43,40	43,20	47.67	43.03	+ 0.9	4,181
50	24	48	41,009	46	50	50,40	49,60	45,40	45,20	49.67	45.00	- 0.1	3,026
65-20	254	48	41.500	48	52	52,40	51,00	47,40	47,20	51,66	47.92	+ 0.9	4,181
55	26	52	45.033	51	0.0	55,40	54,50	50,40	50,20	54,66	50,92	+ 0.4	3,000
6540	28	56	48,497	64	5-6	548,440	57,60	53,40	63,20	57,68	53,92	- 0.1	3,026
60	28	5-6	40,497	56	60	60,40	59,80	55,40	55,20	5/9,/6/8	55,92	+ 0.9	4,181
(02)	30	60	61,962	5.0	62	62,40	61,60	57,40	57,20	61,68	57.92	- 0.1	3,026
65	34	62	53.694	- 61	65	65,40	04.00	60,40	60.20	64,68	60,92	+ 0.4	3,600
(1949)	312	64	55.426	64	66	68,40	67,60	60,40	63,20	07,00	63,92	+ 0.9	4,181
70	34	68	58.890	- 66	70	70,40	69,00	65,40	66,20	09.00	65,92	- 0.1	3,026
(72)	34	6.6	58,890	6.9	72	72,40	71.60	67,40	67,20	71,68	67,92		4,181
75	36	72	62,354		7.5	75,40	74,60	70,40	70,20	74,68	70,92	+ 0.4	3,600
CERN	3.5	70	65,816		76	78,40	77,60	70,40	70,20	77,68	73,92		3,024
60	3.6	7.0	65,818	76	60	80,40	79,00	75,40	75,20	79,68	75,92		4,181
(19(2))	40	80	69,282	78	6.2	82.40	81,60	77,40	77,20		77,92		3,021
0.5	4.1	82	71,014	81	85	85,40	84,60	60.40	80,20		60,92	+ 0.4	3,000
(68)	4.2	84	72,746	84	848	88,40	87,60	63,40	80,20		83.92		4,18
90	44	88	76,210	86	19/0	90,40		85,40	65,20		85.92	1 -0.1	3,021
69/20	44	68	76,210	66	92	92,40	91,60	87,40	67,20		87,92	+ 0.9	4,18
95	46	9/2	79,074	91	95	95,40	94,60	90,40	90.20		90,92		3,600
4560	48	965	83,136		9-0	98,40		93,40	93,20		90,92	- 0,1	3,02
100	48	965	83,136		100	100.40			95,20			+ 0.9	4,18
106	51	102	88,334	101	1.05	105,40			100,20			+ 0.4	3,600
110	54	108	93,531	1.06	110	1110,40			105,20				3,02
120	58	110	100,450		1:20	120,40	1119,60		1116,20				4,18
130	64	120	110,851	126	130	1330,40			126,20		126,91		3,02
140	- 66	130	1117,779	130	140	140,40					136,91		4,18
150	7.4	146	1128,172		150	150,40	149,60	145,40	1145,20	149,00	145,91	- O.1	3,02

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# **Din 5482 Spline Standard Carnoy**

**Michael Hoelscher** 

Din 5482 Spline Standard Carnoy:

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