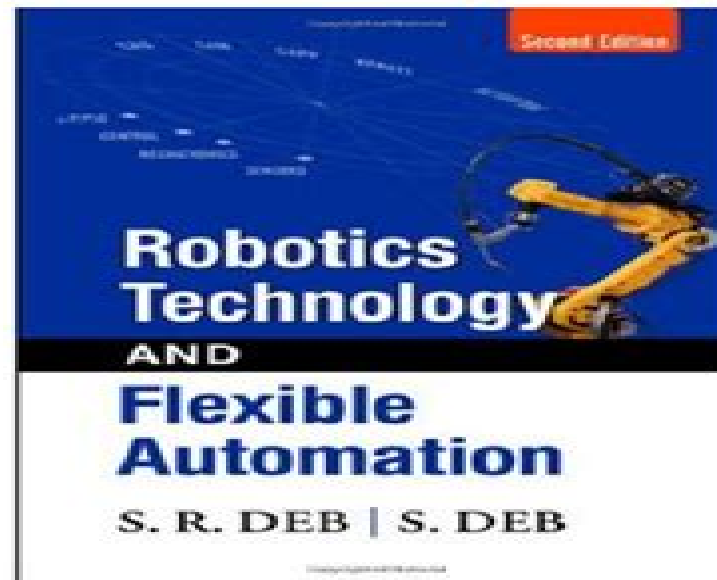


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the practical aspects of implementing complex real world robotic applications As it is used in this book the term cooperating robots refers to robots that either cooperate with one another or with people The book investigates various aspects of cooperation in the context of implementing flexible manufacturing systems Accordingly manufacturing systems are the main focus in the discussion on implementing such robotic systems The book begins with a brief introduction to the concept of manufacturing systems followed by a discussion of flexibility Aspects of designing such systems e g material flow logistics processing times shop floor footprint and design of flexible handling systems are subsequently covered In closing the book addresses key issues in operating such systems which concern e g decision making autonomy cooperation communication task scheduling motion generation and distribution of control between different devices Reviewing the state of the art and presenting the latest innovations the book offers a valuable asset for a broad readership

**THE DIFFUSION OF FLEXIBLE AUTOMATION AND ROBOTS** Heinz-Dieter Haustein, Harry Maier, 1981 *Flexible automation* Nihon Jidō Seigyo Kyōkai, American Society of Mechanical Engineers, **Flexible Automation** Steven Pyle, Society of Manufacturing Engineers, 1988 **Introduction to Robotics in CIM Systems** James A. Rehg, 1997 Addressing the use of robots for flexible automation from a manufacturing systems viewpoint that is how robots interface with all the manufacturing hardware and software this text discusses industrial applications and weaves a major case study throughout allowing students to follow and join an automation design team as they work through each stage of the design process An accompanying disk and video provide project data This third edition expands the number of well documented manufacturing cases and applications and adds a chapter on work cell design based on computer integrated manufacturing CIM principles

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