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## CSWIP 3.1 Multiple Choice Paper 5

Amelir

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1. A large grain structure in steels is said to produce:
  - Low ductility values
  - **Low fracture toughness values**
  - High fracture toughness values
  - High tensile strength
2. The likelihood of brittle fracture in steels will increase with:

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- **A large grain formation**
- A reduction of in service temperature to sub zero levels
- Ferritic rather than austenitic steels
- All of the above

3. The important point if high temperature steel is that:

- They can withstand creep failure
- They may suffer re-heat cracking problems
- **They may suffer loss of toughness**
- All of the above

Jan 11

4. An austenitic stainless steel may suffer:

- Weld decay
- Sensitization
- Solidification cracking
- **All of the above**

5. Carbon equivalent values are useful to determine:

- Weld ability aspects
- Crack sensitivity aspects
- Typical mechanical properties
- **All of the above**

6. When referring to TIG welding, the shielding gas could be:

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**Phyllis Wint,D. Blackwood**



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