

Nominal Size ± NPS	COMMON DIMENSIONS					Bore	LENGTH THRU HUB Y				Diam.	Face to
	Outside Diameter Flange	O.D of Raised Face R	Diameter at Base of Hub X	Thickness Minimum C		Stip- On	Welding Neck		Slip-On and Threaded		Hub at Bevel	Counter- bore
	0			RF	RTJ	B(2	RIF	RTJ	RE	RTJ	A	F
1	4.875	2.000	2,125	1.500	1.250	1.360	3.250	3.000	1.875	1.625	1.320	1.250
1156	5.250	2.500	2.500	1.500	1.250	1,700	3.3/13	3.063	1.813	1.563	1.660	1.250
136	6.125	2.875	2.750	1.500	1.250	1.950	3.375	1.125	1.875	1.625	1.900	1.250
2	6.500	3.625	3.313	1,500	1.250	2,440	3.375	3.125	1.938	1.088	2.380	1.500
2%	7.500	4.125	3.938	1.500	1.250	2.940	3.500	3.250	2.000	1.750	2.880	1.750
3	8.250	5.000	4.625	1.500	1.250	3.570	3.500	3.250	2.063	1.813	3.500	1.750
4	10.000	6.188	5.750	1.375	1.375	4.570	3.500	3.500	2.000	2.000	4.500	1.688
5	11.000	7.313	7.000	1.500	1.500	5.660	4.000	4.000	2.125	2.125	5.560	1.938
6	12.500	8.500	8.125	1.625	1.625	6.720	4.063	4.063	2.250	2.250	6.630	2.063
8	15.000	10.625	10.250	1.875	1.875	8.720	4.625	4.625	2.688	2.688	8.630	2.250
10	17.500	12.750	12.625	2.125	2.125	10.880	4.875	4.875	2.875	2.875	10.750	2.438
12	20.500	15,000	14.750	2.250	2.250	12.880	5.375	5.375	3.125	3.125	12.750	2.625

Nominal Size s	DRILLING						APPROXIMATE WEIGHT PER UNION (Pounds)				
					BOLTING		Weiding Neck		Slip-On and Threaded		
NPS	Bolt Circle Diameter	Number of Holes	Diameter of Holes	Diameter of Bolts	Stud bolt Length †						
					RF	RTJ	RF	RTJ	RF	RTJ	
1	3.500	-4	0.688	0.625	4.000	4.750	18	20	15	17	
1.26	3.875	-4	0.688	0.625	4.000	4.750	2.1	23	1.7	20	
126	4.500	- 4	0.813	0.750	4.250	5.000	28	38	24	28	
2	5.000	- 8	0.688	0.625	4.000	4.750	3.3	36	27	31	
206	5.875	8	0.813	0.750	4.250	5.000	4.3	46	36	42	
3	6.625	8	0.813	0.750	4.250	5.000	4.8	5.2	42	48	
4	7.875	- 6	1.000	0.875	5.500	6.000	83	92	65	74	
5	9.250	8.	1.000	0.875	5.750	6.250	. 99	110	75	85	
6	10.625	12	1.000	0.875	6.250	6.500	135	145	110	120	
8	13.000	12	1.125	1.000	6.750	7.250	205	225	165	180	
10	15.250	16	1.250	1.125	7.625	8.000	300	325	235	255	
12	17.750	16	1.375	1.250	8.000	8.500	420	445	330	355	

All Dimensions are in inches.

- B1 Weld Neck bore to be specified by purchaser.
- † Lengths include thickness of two nuts but not height of crown.
- \$ 1/2" Pipe Taps 1/2" Drill for sizes 4" and over 3/8" Drill for size 3" 1/4" Drill for sizes 2 1/2" and under.
- Available in any required larger size.

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JS Bruner

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