

**Table 3.1 Casting dimensional tolerance grades from ISO 8062-1994. These grade designations also used for SFSA 2000 steel casting tolerances**

Raw Casting basic dimensions, mm		Total casting tolerance mm															
Over	Up to & including	Casting tolerance grade CT															
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
-	10	0.09	0.13	0.18	0.26	0.36	0.52	0.74	1	2	2	2.8	4.2	-	-	-	-
10	16	0.10	0.14	0.20	0.28	0.38	0.54	0.78	1.1	1.6	2.2	3	4.4	-	-	-	-
16	25	0.11	0.15	0.22	0.3	0.42	0.58	0.82	1.2	1.7	2.4	3.2	4.6	6	8	10	12
25	40	0.12	0.17	0.24	0.32	0.46	0.64	0.9	1.3	1.8	2.6	3.6	5	7	9	11	14
40	63	0.13	0.18	0.26	0.36	0.50	0.70	1	1.4	2	2.8	4	5.6	8	10	12	16
63	100	0.14	0.20	0.28	0.40	0.56	0.78	1.1	1.6	2.2	3.2	4.4	6	9	11	14	18
100	160	0.15	0.22	0.30	0.44	0.62	0.88	1.2	1.8	2.5	3.6	5	7	10	12	16	20
160	250	-	0.24	0.34	0.50	0.70	1	1.4	2	2.8	4	5.6	8	11	14	18	22
250	400	-	-	0.40	0.56	0.78	1.1	1.6	2.2	3.2	4.4	6.2	9	12	16	20	25
400	630	-	-	-	0.64	0.90	1.2	1.8	2.6	3.6	5	7	10	14	18	22	28
630	1000	-	-	-	-	1	1.4	2	2.8	4	6	8	11	16	20	25	32
1000	1600	-	-	-	-	-	1.6	2.2	3.2	4.6	7	9	13	18	23	29	37
1600	2500	-	-	-	-	-	-	2.6	3.8	5.4	8	10	15	21	28	33	42
2500	4000	-	-	-	-	-	-	-	4	6.2	9	12	17	24	30	38	49
4000	6300	-	-	-	-	-	-	-	-	7	10	14	20	28	35	44	56
6300	10000	-	-	-	-	-	-	-	-	-	11	16	23	32	40	50	64

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