

Werkstückkanten

Begriffe Zeichnungsangaben

DIN

6784

Edges of working parts; terms, indications on drawings

Ersatz für
DIN 6784 T 1/09.75

Maße in mm

1 Anwendungsbereich und Zweck

Diese Norm soll für technische Unterlagen angewendet werden. Sie legt Begriffe und sprachunabhängige Zeichnungsangaben für Kantenzustände mit unbestimmter Form fest.

Wenn eine bestimmte Kantenform erforderlich ist, muß diese nach DIN 406 Teil 2 bemaßt werden.

2 Begriffe

2.1 Kantenzustand der Außenkante

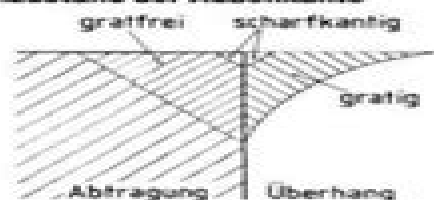


Bild 1.

2.1.1 Gratig

Werkstückkante mit Überhang (Grat) (siehe Bilder 3, 4 und 5).

2.1.2 Scharfkantig

Werkstückkante, deren Überhang oder Abtragung annähernd Null ist.

2.1.3 Gratfrei

Werkstückkante mit Abtragung (Fase bis Rundung) (siehe Bilder 6 bis 9).

2.2 Kantenzustand der Innenkante

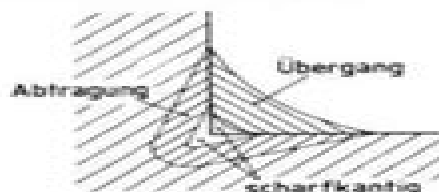


Bild 2.

2.2.1 Übergang

Werkstückkante mit Fase bis Rundung (siehe Bilder 10, 11 und 12).

2.2.2 Scharfkantig

Werkstückkante, deren Übergang oder Abtragung annähernd Null ist.

2.2.3 Abtragung

Werkstückkante mit Einstich oder Einzug (siehe Bilder 13 und 14).

2.3 Kantenbereich

Der Kantenbereich eines Werkstückes ist der Bereich, in dem die Istform der Kante von der Ideal-geometrischen, scharfkantigen Form abweichen darf. Innerhalb dieses Bereiches ist die Kantenform beliebig.

Die Größe des Kantenbereiches wird durch das Kantenmaß „a“ (siehe Bilder 3 bis 14) bestimmt. Es darf in keiner Richtung überschritten werden (Größtmaß).

2.3.1 Kantenbereich einer Außenkante

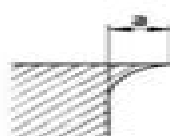


Bild 3.

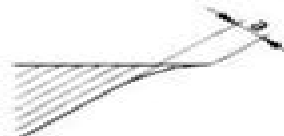


Bild 4.



Bild 5.

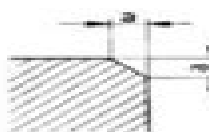


Bild 6.

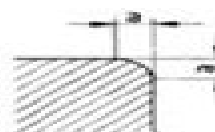


Bild 7.

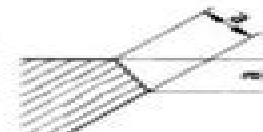


Bild 8.



Bild 9.

Fortsetzung Seite 2 bis 8

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Georg Henzold



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Proceedings of International Conference in Mechanical and Energy Technology Sanjay Yadav,D. B. Singh,P. K. Arora,Harish Kumar,2020-06-01 This book presents selected peer reviewed papers from the International Conference on Mechanical and Energy Technologies which was held on 7 8 November 2019 at Galgotias College of Engineering and Technology Greater Noida India The book reports on the latest developments in the field of mechanical and energy technology in contributions prepared by experts from academia and industry The broad range of topics covered includes aerodynamics and fluid mechanics artificial intelligence nonmaterial and nonmanufacturing technologies rapid manufacturing technologies and prototyping remanufacturing renewable energies technologies metrology and computer aided inspection etc Accordingly the book offers a valuable resource for researchers in various fields especially mechanical and industrial engineering and energy technologies

Geometrical Dimensioning and Tolerancing for Design, Manufacturing and Inspection Georg Henzold,2006-10-13 Geometrical tolerancing is used to specify and control the form location and orientation of the features of components and manufactured parts This book presents the state of the art of geometrical tolerancing covers the latest ISO and ANSI ASME standards and is a comprehensive reference and guide for all professional engineers designers CAD users quality managers and anyone involved in the creation or interpretation of CAD plans or engineering designs and specifications For all design and manufacturing engineers working with these internationally required design standards Covers ISO and ANSI geometrical tolerance standards including the 2005 revisions to the ISO standard Geometrical tolerancing is used in the preparation and interpretation of the design for any manufactured component or item essential information for designers engineers and CAD professionals Baca ,1982

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