ii) - Loosen and remove the fittings (10) and remove the pipe (11).



 Liccoen the hims clamps (12), (13), (14) and remove the house (15).



#### W 3-4-6 cylinder engines (naturally aspirated version)

- 8 Unscrew and remove the surrows (16) and remove the inter manifold (17) with its gaskets (18).
  - Renew the gaskets on reassorting.





# **Deutz 1000 3 4 6 Cylinder Euro Ii Engine Service Repair**

**JL Elias** 

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