

Gewölbte Böden

Korbbogenform mit niedrigem zylindrischem Bord

DIN
28 013

Elliptical heads with short straight flange

Maße in mm

1. Geltungsbereich

Diese Norm gilt für gewölbte Böden in Korbbogenform (Korbbogenböden) mit niedrigem zylindrischem Bord nach den folgenden Beziehungen:

$$R = 0,8 D_o$$

$$r = 0,154 D_o$$

$$A_1 \geq 3 s$$

$$A_2 = 0,255 D_o - 0,635 s$$

Gewölbte Böden, Klüpperform mit niedrigem zylindrischem Bord siehe DIN 28 011

Gewölbte Böden, Klüpperform mit hohem zylindrischem Bord siehe DIN 28 012

Gewölbte Böden, Korbbogenform mit hohem zylindrischem Bord siehe DIN 28 014

2. Maße und Bezeichnung

Rauminhalt des gewölbten Teils (ohne Bordhöhe A_1)

$$V = 0,1298 (D_o - 2 s)^3$$

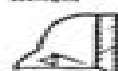
Äußere Oberfläche des gewölbten Teils (ohne Bordhöhe A_1)

$$A_o = 1,08 D_o$$

Innere Oberfläche des gewölbten Teils (ohne Bordhöhe A_1)

$$A_i = 1,08 (D_o - 2 s)^2$$

Bordkanten

Form IR
I-Naht
rohForm IP
I-Naht
planForm VA
V-Naht
außenForm VI
Y-Naht
innenForm XS
X-Naht
(symmetrisch)Form XA
X, XS-Naht
(asymmetrisch)Form YA
Y-Naht
außenForm YI
Y-Naht
innenForm YO
Doppel-
Y-NahtForm US
U-Naht
(schuß)
(Tulpennaht)Form UW
U-Naht
(waagrecht)
(Tulpennaht)Form UD
Doppel-
U-NahtForm BI
Beidrehung
innenForm BA
Beidrehung
außen

Bearbeitung der Bordkanten zur Schweißnahtvorbereitung mechanisch oder durch Brennschneiden. Maße siehe DIN 2559, DIN 8521 Blatt 1 bis Blatt 5 und DIN 8553. Bei den Formen BI und BA ist das Maß x bei Bestellung zu vereinbaren.

Bezeichnung eines Korbbogenbodens mit niedrigem zylindrischem Bord, Bordkante Form VA, von 600 mm Außendurchmesser und 20 mm Nennwandstärke aus Kesselblech nach DIN 17 155 Blatt 1 Stahlart HI:

Boden VA 600 x 20 DIN 28 013 — HI

Fortsetzung Seite 2 bis 6

Fachnormenausschuß Chemischer Apparatebau im Deutschen Normenausschuß (DNA)
 Fachnormenausschuß Dampferzeuger und Druckbehälter im DNA
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Table of Contents Din 28013 Pdf Fainy

1. Understanding the eBook Din 28013 Pdf Fainy
 - The Rise of Digital Reading Din 28013 Pdf Fainy
 - Advantages of eBooks Over Traditional Books
2. Identifying Din 28013 Pdf Fainy
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Din 28013 Pdf Fainy
 - User-Friendly Interface
4. Exploring eBook Recommendations from Din 28013 Pdf Fainy
 - Personalized Recommendations
 - Din 28013 Pdf Fainy User Reviews and Ratings
 - Din 28013 Pdf Fainy and Bestseller Lists
5. Accessing Din 28013 Pdf Fainy Free and Paid eBooks

- Din 28013 Pdf Fainy Public Domain eBooks
- Din 28013 Pdf Fainy eBook Subscription Services
- Din 28013 Pdf Fainy Budget-Friendly Options
- 6. Navigating Din 28013 Pdf Fainy eBook Formats
 - ePub, PDF, MOBI, and More
 - Din 28013 Pdf Fainy Compatibility with Devices
 - Din 28013 Pdf Fainy Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Din 28013 Pdf Fainy
 - Highlighting and Note-Taking Din 28013 Pdf Fainy
 - Interactive Elements Din 28013 Pdf Fainy
- 8. Staying Engaged with Din 28013 Pdf Fainy
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Din 28013 Pdf Fainy
- 9. Balancing eBooks and Physical Books Din 28013 Pdf Fainy
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Din 28013 Pdf Fainy
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Din 28013 Pdf Fainy
 - Setting Reading Goals Din 28013 Pdf Fainy
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Din 28013 Pdf Fainy
 - Fact-Checking eBook Content of Din 28013 Pdf Fainy
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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