

#101 = #101 + 1;

#102 = 1;

G00;

M00;

If you  
following

IF #101 > 10

IF #101 > 10 GOTO 101

IF #101 > 10 GOTO 101

IF #101 > 10 GOTO 101

For making change number  
grams such as the one given by

G01 G01;

G01 G01 G01;

G01 G01 G01;

M00 G01;

G00;

G00 G01 G01;

G01 G01 G01;

G01 G01;

M00;

G01 G01 G01;

G01 G01 G01;

#101 = #101 + 1;

# CNC PROGRAMMING

## USING FANUC CUSTOM MACRO B



**S. K. SINHA**

# Cnc Programming Using Fanuc Custom Macro B

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