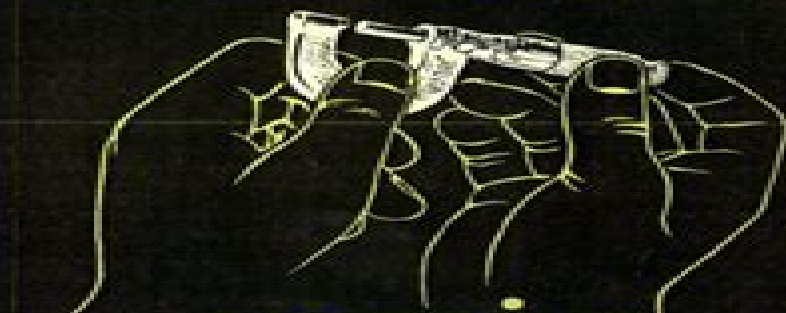


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**DATA CHARTS AND
REFERENCE TABLES
FOR DRAWING OFFICE
TOOLROOM & WORKSHOP**

65p

**METRIC REVISION
1976**

CONVERSION FACTORS

LENGTH

1 cm	= 0.3937 in	1 in	= 25.4 mm
1 m	= 3.2808 ft	1 ft	= 0.3048 m
1 km	= 0.6214 mile	1 mile	= 1.6093 km

WEIGHT

1 g	= 0.0353 oz	1 oz	= 28.35 g
1 kg	= 2.2046 lb	1 lb	= 0.4536 kg
1 tonne	= 0.9842 ton	1 ton	= 1.016 tonnes

AREA

1 m ²	= 1.196 yard ²	1 in ²	= 645.2 mm ²
1 hectare	= 2.471 acre	1 yard ²	= 0.8361 m ²
		1 acre	= 0.4047 hectare
		1 sq mile	= 259 hectare

CAPACITY

1 cm ³	= 0.061 in ³	1 in ³	= 16.387 cm ³
1 m ³	= 1.308 yard ³	1 yard ³	= 0.7646 m ³
1 litre	= 1.761 pints	1 pint	= 0.57 litre
1 litre	= 0.22 gallons	1 gallon	= 4.5461 litre

VELOCITY

1 km/h	= 0.6215 mile/h	1 mile/h	= 1.609 km/h
1 m/s	= 3.2808 ft/s	1 ft/s	= 0.3048 m/s
Light 182.282 mile/s = 299.79 M m/s			

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P.O. BOX 59, JERSEY
BRITISH CHANNEL ISLANDS**



STANDARD DRILL SIZES AND DECIMAL EQUIVALENTS

STANDARD SIZES			STANDARD SIZES			STANDARD SIZES			STANDARD SIZES	STANDARD SIZES
IN.	M.M.	Dec.	IN.	M.M.	Dec.	IN.	M.M.	Dec.		
		0.0079			0.0089			0.0090	80	.80
		0.0087			0.0099			0.0100	79	.79
		0.0099			0.0109			0.0110	78	.78
		0.0110			0.0120			0.0121	77	.77
		0.0118			0.0128			0.0129	76	.76
		0.0126			0.0136			0.0137	75	.75
		0.0135			0.0145			0.0146	74	.74
		0.0143			0.0153			0.0154	73	.73
		0.0152			0.0162			0.0163	72	.72
		0.0161			0.0171			0.0172	71	.71
		0.0170			0.0180			0.0181	70	.70
		0.0179			0.0189			0.0190	69	.69
		0.0188			0.0198			0.0199	68	.68
		0.0197			0.0207			0.0208	67	.67
		0.0206			0.0216			0.0217	66	.66
		0.0215			0.0225			0.0226	65	.65
		0.0224			0.0234			0.0235	64	.64
		0.0233			0.0243			0.0244	63	.63
		0.0242			0.0252			0.0253	62	.62
		0.0251			0.0261			0.0262	61	.61
		0.0260			0.0270			0.0271	60	.60

SIZE AND LETTER SIZES

STANDARD SIZES			STANDARD SIZES			STANDARD SIZES			STANDARD SIZES	STANDARD SIZES
IN.	M.M.	Dec.	IN.	M.M.	Dec.	IN.	M.M.	Dec.		
		0.0445			0.0455			0.0465	50	.50
		0.0454			0.0464			0.0474	49	.49
		0.0463			0.0473			0.0483	48	.48
		0.0472			0.0482			0.0492	47	.47
		0.0481			0.0491			0.0501	46	.46
		0.0490			0.0500			0.0510	45	.45
		0.0499			0.0509			0.0519	44	.44
		0.0508			0.0518			0.0528	43	.43
		0.0517			0.0527			0.0537	42	.42
		0.0526			0.0536			0.0546	41	.41
		0.0535			0.0545			0.0555	40	.40
		0.0544			0.0554			0.0564	39	.39
		0.0553			0.0563			0.0573	38	.38
		0.0562			0.0572			0.0582	37	.37
		0.0571			0.0581			0.0591	36	.36
		0.0580			0.0590			0.0600	35	.35
		0.0589			0.0599			0.0609	34	.34
		0.0598			0.0608			0.0618	33	.33
		0.0607			0.0617			0.0627	32	.32
		0.0616			0.0626			0.0636	31	.31
		0.0625			0.0635			0.0645	30	.30
		0.0634			0.0644			0.0654	29	.29
		0.0643			0.0653			0.0663	28	.28
		0.0652			0.0662			0.0672	27	.27
		0.0661			0.0671			0.0681	26	.26
		0.0670			0.0680			0.0690	25	.25
		0.0679			0.0689			0.0699	24	.24
		0.0688			0.0698			0.0708	23	.23
		0.0697			0.0707			0.0717	22	.22
		0.0706			0.0716			0.0726	21	.21
		0.0715			0.0725			0.0735	20	.20
		0.0724			0.0734			0.0744	19	.19
		0.0733			0.0743			0.0753	18	.18
		0.0742			0.0752			0.0762	17	.17
		0.0751			0.0761			0.0771	16	.16
		0.0760			0.0770			0.0780	15	.15
		0.0769			0.0779			0.0789	14	.14
		0.0778			0.0788			0.0798	13	.13
		0.0787			0.0797			0.0807	12	.12
		0.0796			0.0806			0.0816	11	.11
		0.0805			0.0815			0.0825	10	.10
		0.0814			0.0824			0.0834	9	.09
		0.0823			0.0833			0.0843	8	.08
		0.0832			0.0842			0.0852	7	.07
		0.0841			0.0851			0.0861	6	.06
		0.0850			0.0860			0.0870	5	.05
		0.0859			0.0869			0.0879	4	.04
		0.0868			0.0878			0.0888	3	.03
		0.0877			0.0887			0.0897	2	.02
		0.0886			0.0896			0.0906	1	.01
		0.0895			0.0905			0.0915	0	.00

SIZE AND LETTER SIZES

Zeus Engineering Book

Julia Schneider



Zeus Engineering Book:

Zeus Engineering Book: Bestsellers in 2023 The year 2023 has witnessed a noteworthy surge in literary brilliance, with numerous engrossing novels captivating the hearts of readers worldwide. Lets delve into the realm of bestselling books, exploring the engaging narratives that have charmed audiences this year. The Must-Read : Colleen Hoover's "It Ends with Us" This heartfelt tale of love, loss, and resilience has gripped readers with its raw and emotional exploration of domestic abuse. Hoover skillfully weaves a story of hope and healing, reminding us that even in the darkest of times, the human spirit can triumph. Zeus Engineering Book : Taylor Jenkins Reids "The Seven Husbands of Evelyn Hugo" This intriguing historical fiction novel unravels the life of Evelyn Hugo, a Hollywood icon who defies expectations and societal norms to pursue her dreams. Reids compelling storytelling and compelling characters transport readers to a bygone era, immersing them in a world of glamour, ambition, and self-discovery. Discover the Magic : Delia Owens "Where the Crawdads Sing" This captivating coming-of-age story follows Kya Clark, a young woman who grows up alone in the marshes of North Carolina. Owens crafts a tale of resilience, survival, and the transformative power of nature, entrancing readers with its evocative prose and mesmerizing setting. These bestselling novels represent just a fraction of the literary treasures that have emerged in 2023. Whether you seek tales of romance, adventure, or personal growth, the world of literature offers an abundance of captivating stories waiting to be discovered. The novel begins with Richard Papen, a bright but troubled young man, arriving at Hampden College. Richard is immediately drawn to the group of students who call themselves the Classics Club. The club is led by Henry Winter, a brilliant and charismatic young man. Henry is obsessed with Greek mythology and philosophy, and he quickly draws Richard into his world. The other members of the Classics Club are equally as fascinating. Bunny Corcoran is a wealthy and spoiled young man who is always looking for a good time. Charles Tavis is a quiet and reserved young man who is deeply in love with Henry. Camilla Macaulay is a beautiful and intelligent young woman who is drawn to the power and danger of the Classics Club. The students are all deeply in love with Morrow, and they are willing to do anything to please him. Morrow is a complex and mysterious figure, and he seems to be manipulating the students for his own purposes. As the students become more involved with Morrow, they begin to commit increasingly dangerous acts. The Secret History is a masterful and gripping novel that will keep you speculating until the very end. The novel is a cautionary tale about the dangers of obsession and the power of evil.

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