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This manual contains maintenance and repair procedure for the Yanmar Marine Diesel Engine 2QM20, 2QM20H,3QM30, 3QM30H. With this manual, you may maintain, service, diagnose and repair your own. With step by step instruction & highly detailed exploded pictures & diagrams to show you how to complete the required job correctly & efficiently. All repair procedures are covered. It's the same type of Manual that your local Dealer/Mechanic would use.

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