

A. Removing Cylinder

1. Remove band bolt securing air pump. Remove 170 in. cylinder.



Fig. 3-39

2. Remove headgasket securing cylinder to crankcase (Fig. 3-40).

Note:

Break each nut loose (1-8) first prior to removing any one bolt.



Fig. 3-40

3. If necessary, loosen the cylinder by striking it lightly with a rubber or mallet hammer.

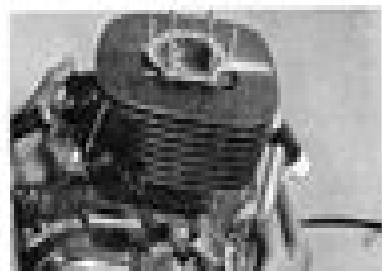


Fig. 3-41

4. With piston at Top Dead Center, raise cylinder and cylinder plate clear crankcase. Stuff a clean shop rag into combustion ports, around nut, to prevent dirt and other foreign particles from entering. Remove cylinder.



Fig. 3-42

B. Maintenance - Cylinder

1. Remove head valve assembly.



Fig. 3-43

2. Using a rounded wooden handle, remove carbon deposits from exhaust ports.



Fig. 3-44

3. Refit the cylinder base gasket and clean gasket seat on cylinder and manifold thoroughly.



Fig. 3-45

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