

# Design and Stress Analysis of a Mixed Flow Pump Impeller

<sup>1</sup>Anuranga Das, <sup>2</sup>Aparna Kumar Roy, <sup>2\*</sup>Kaushik Kumar

<sup>1</sup>Department of Mechanical Engineering, I.C.V. Polytechnic, Jhangram, (WB), India

<sup>2</sup>Department of Mechanical Engineering, Birla Institute of Technology, Mesra, Ranchi, India

dasanuranga@gmail.com, akroy@bitmesra.ac.in, kkumar@bitmesra.ac.in

**Abstract:** In order to avoid resonance of a mixed-flow pump impeller and to avoid blade failure due to excessive stress development, it is required to know the natural frequencies at different modes and one should have an idea about the Von Mises stress distribution in the impeller blades. In this present work design and FEM analysis has been carried out on mixed flow pump impeller having different blade positions on the meridional annulus. The natural frequencies at six different modes of the pump impeller were obtained. The maximum Von Mises stress distribution was compared among the impellers having different blade positions. The mixed flow impeller having inlet inclined blade positions on the meridional annulus experiences less amount of Von Mises stress as compared to impeller having trapezoidal blade positions on the meridional annulus. The natural frequencies of the impeller having inlet inclined blade positions on the meridional annulus shows a higher value as compared to compared to impeller having trapezoidal blade positions on the meridional annulus.

**Index Terms—** Mixed flow pump, Von Mises stress, FEM analysis, natural frequency

\*Corresponding author

## Nomenclature

$C_{\theta 2}$	: tangential component of absolute velocity, m/sec.
$C$	: actual chord, mm.
$C'$	: meridional chord, mm.
$C_L$	: coefficient of lift, dimensionless.
$C_m$	: meridional velocity, m/sec.
$C_{in}$	: meridional velocity at inlet, m/sec.
$C_{out}$	: meridional velocity at outlet, m/sec.
$D_1$	: blade diameter at inlet, mm.
$D_2$	: blade diameter at outlet, mm.
$D_{in}$	: blade diameter at inlet at hub section, mm.
$D_{ti}$	: blade diameter at inlet at tip section, mm.
$D_{ou}$	: blade diameter at outlet at hub section, mm.
$D_{to}$	: blade diameter at outlet at tip section, mm.
$D_L$	: Leiblein blade diffusion factor, dimensionless.
$D_m$	: mean diameter, mm.

$d$	: diameter ratio, dimensionless.
$g$	: acceleration due to gravity, m/sec <sup>2</sup> .
$H$	: pressure head, m.
$K_u$	: velocity coefficient, dimensionless.
$l$	: blade span, mm.
$N$	: rotational speed, rev./min.
$P$	: power, kW.
$Q$	: volumetric discharge, m <sup>3</sup> /sec.
$r$	: radius, mm.
$s$	: blade spacing, mm.
$u_i$	: tangential velocity of blade at inlet, m/sec.
$u_o$	: tangential velocity of blade at outlet, m/sec.
$V_s$	: slip velocity, mm.
$\alpha_1$	: blade inlet angle, degrees.
$\alpha_2$	: blade outlet angle, degrees.
$\alpha_m$	: mean blade angle, degrees.
$\lambda$	: blade stagger angle, degrees.
$\rho$	: mass density of the fluid (water), kg/m <sup>3</sup> .
$\omega$	: angular velocity, rad/sec.
$\Omega$	: dimensionless specific speed, dimensionless.
$\phi$	: semi-cone angle of the impeller, degrees.

## 1. INTRODUCTION

The mixed flow pumps are extensively used in thermal power plants for cooling water duties. The performance of a mixed flow pump can be considerably improved by applying recent advances in understanding the flow behaviour of the pump and the blades. Thus, optimal blade position in the meridional annulus has an important effect on loss and flow deflection. The objective of the blade design is to realize a given velocity triangle with minimum losses as well as minimum stress development in the blade sections.

The industrial design methods are largely based on the application of empirical and semi-empirical rules along with the use of available information in the form of different types of charts and graphs from the existing literature. Impellers are mainly designed using profile

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## **Design And Stress Analysis Of A Mixed Flow Pump Impeller:**

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G. Kumaresan,N. Siva Shanmugam,V. Dhinakaran,2021-02-04 This book comprises select peer reviewed proceedings of the International Conference on Advances in Materials Research ICAMR 2019 The contents cover latest research in materials and their applications relevant to composites metals alloys polymers energy and phase change The indigenous properties of materials including mechanical electrical thermal optical chemical and biological functions are discussed The book also elaborates the properties and performance enhancement and or deterioration in order of the modifications in atomic particles and structure This book will be useful for both students and professionals interested in the development and applications of advanced materials     **Mathematical Modelling of Energy Systems and Fluid Machinery**

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Ramesh K. Agarwal,2023-07-19     *Advances in Materials and Manufacturing Engineering* Leijun Li,Dilip Kumar Pratihari,Suman Chakrabarty,Purna Chandra Mishra,2020-01-09 This book gathers outstanding papers presented at the International Conference on Advances in Materials and Manufacturing Engineering ICAMME 2019 held at KIIT Deemed to be University Bhubaneswar India from 15 to 17 March 2019 It covers theoretical and empirical developments in various areas of mechanical engineering including manufacturing production machine design fluid thermal engineering and materials

**Applied Mechanics Reviews** ,1966     **An Aerodynamic-thermodynamic Study of Centrifugal Compressors** Gene Thomas Colwell,1962     **Advances in Computational Heat and Mass Transfer** Ali Cemal Benim,Rachid

Bennacer,Abdulmajeed A. Mohamad,Paweł Ocłoń,Sang-Ho Suh,Jan Taler,2024-09-09 This book reports on cutting edge applied research and methods in the area of heat and mass transfer and computational fluid dynamics With a special emphasis on computational methods it covers applications to different fields including mechanical engineering aerospace and energy among others Some relevant experimental validations are described as well Being the second volume of the two volume proceedings of the 14th International Conference on Computational Heat and Mass Transfer ICCHMT 2023 held on September 4 8 2023 in D sseldorf Germany this book offers a timely perspective of research and applications in the field of computational heat and mass transfer It also provides both academics and professionals with extensive information and a

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*Methods for Solving Complex Problems in Fluids Engineering* Can Kang,Haixia Liu,Yongchao Zhang,Ning Mao,2019-01-12 This book describes recently developed research methods used to study complex problems in fluid engineering especially optical flow measurement flow visualization and numerical methods It includes a wealth of diagrams and images and the content is presented in a step by step manner from beginning to end helping readers grasp the central points of the book The book also presents a number of practical cases illustrating how the research methods covered can be concretely implemented Lastly the book offers a valuable point of departure for pursuing further research

**Scientific, Medical and Technical Books Published in the United States of America, 1930-1944 ...** Reginald Robert Hawkins,1950

**Slurry Handling** N.P. Brown,N.I. Heywood,1991-12-31

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The book delves into Design And Stress Analysis Of A Mixed Flow Pump Impeller. Design And Stress Analysis Of A Mixed Flow Pump Impeller is a vital topic that must be grasped by everyone, from students and scholars to the general public. This book will furnish comprehensive and in-depth insights into Design And Stress Analysis Of A Mixed Flow Pump Impeller, encompassing both the fundamentals and more intricate discussions.

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  6. In chapter 5, the author will draw a conclusion about Design And Stress Analysis Of A Mixed Flow Pump Impeller. The final chapter will summarize the key points that have been discussed throughout the book.
- This book is crafted in an easy-to-understand language and is complemented by engaging illustrations. This book is highly recommended for anyone seeking to gain a comprehensive understanding of Design And Stress Analysis Of A Mixed Flow Pump Impeller.

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