

Table 2. General tolerances and tolerances on dimensions with deviations entered against the dimension

Tolerance group from table 1	Code letter 1)	Nominal dimension range																						
		over up to	0 1	3 6	8 10	10 18	18 22	22 30	30 40	40 50	50 70	70 90	90 120	120 160	160 200	200 250	250 315	315 400	400 500	500 630	630 800	800 1000		
General tolerances																								
160	A		±0,28	±0,30	±0,33	±0,37	±0,42	±0,48	±0,57	±0,66	±0,76	±0,84	±1,15	±1,40	±1,60	±2,20	±2,75	±3,20	±4,10	±5,10	±6,30	±7,90	±10,00	
	B		±0,18	±0,20	±0,23	±0,27	±0,30	±0,36	±0,47	±0,56	±0,64	±0,84	±1,00	±1,20	±1,70	±2,10	±2,60	±3,20	±4,00	±5,00	±6,30	±7,90	±9,90	
150	A		±0,23	±0,25	±0,27	±0,30	±0,34	±0,38	±0,43	±0,49	±0,57	±0,66	±0,81	±0,87	±1,20	±1,50	±1,80	±2,20	±2,60	±3,40	±4,30	±5,30	±6,60	
	B		±0,13	±0,15	±0,17	±0,20	±0,24	±0,28	±0,33	±0,38	±0,47	±0,56	±0,71	±0,87	±1,10	±1,40	±1,70	±2,10	±2,70	±3,30	±4,30	±5,30	±6,60	
140	A		±0,20	±0,21	±0,22	±0,24	±0,27	±0,30	±0,34	±0,38	±0,43	±0,50	±0,60	±0,70	±0,85	±1,08	±1,28	±1,60	±1,90	±2,50	±2,80	±3,60	±4,50	
	B		±0,10	±0,11	±0,12	±0,14	±0,17	±0,20	±0,24	±0,28	±0,33	±0,40	±0,50	±0,60	±0,75	±0,98	±1,18	±1,48	±1,80	±2,30	±2,80	±3,50	±4,40	
130	A		±0,18	±0,19	±0,20	±0,21	±0,23	±0,25	±0,27	±0,30	±0,34	±0,38	±0,44	±0,51	±0,60	±0,70	±0,80	±1,10	±1,30	±1,60	±2,00	±2,50	±3,00	
	B		±0,08	±0,09	±0,10	±0,11	±0,13	±0,15	±0,17	±0,20	±0,24	±0,28	±0,34	±0,41	±0,50	±0,60	±0,80	±1,00	±1,20	±1,50	±1,80	±2,40	±2,90	
Tolerances on dimensions with deviations entered against the dimension																								
160	A		0,38	0,40	0,46	0,74	0,84	0,98	1,14	1,30	1,55	1,66	2,30	2,80	3,60	4,40	5,40	6,60	8,20	10,20	12,50	15,80	20,00	
	B		0,36	0,40	0,46	0,54	0,64	0,76	0,94	1,12	1,36	1,66	2,10	2,60	3,40	4,20	5,20	6,40	8,00	10,00	12,50	15,80	19,80	
150	A		0,48	0,50	0,54	0,60	0,66	0,76	0,86	0,96	1,14	1,36	1,62	1,94	2,40	3,00	3,60	4,40	5,60	6,80	8,60	10,80	13,20	
	B		0,26	0,30	0,34	0,40	0,46	0,56	0,66	0,76	0,94	1,16	1,42	1,74	2,20	2,60	3,40	4,20	5,40	6,60	8,40	10,40	12,80	
140	A		0,40	0,42	0,44	0,48	0,54	0,60	0,66	0,76	0,86	1,00	1,20	1,40	1,70	2,10	2,50	3,10	3,60	4,60	5,60	7,20	9,00	
	B		0,20	0,23	0,24	0,26	0,34	0,40	0,46	0,56	0,66	0,80	1,00	1,20	1,60	1,80	2,60	2,80	3,60	4,40	5,60	7,20	9,00	
130	A		0,36	0,38	0,40	0,42	0,46	0,50	0,54	0,60	0,66	0,76	0,86	1,02	1,20	1,50	1,80	2,20	2,60	3,20	3,80	4,80	6,00	
	B		0,16	0,18	0,20	0,22	0,26	0,30	0,34	0,40	0,46	0,56	0,66	0,82	1,00	1,30	1,60	2,00	2,40	3,00	3,70	4,70	5,80	
120	A		0,32	0,34	0,36	0,38	0,40	0,42	0,46	0,50	0,54	0,60	0,66	0,76	0,90	1,06	1,24	1,50	1,80	2,20	2,60	3,20	4,00	
	B		0,12	0,14	0,16	0,18	0,20	0,22	0,26	0,30	0,34	0,40	0,46	0,56	0,70	0,86	1,04	1,30	1,60	2,00	2,40	3,00	3,60	
110	A		0,18	0,20	0,22	0,24	0,26	0,28	0,30	0,32	0,36	0,40	0,44	0,50	0,58	0,68	0,80	0,96	1,16	1,40	1,70	2,10	2,60	
	B		0,08	0,10	0,12	0,14	0,16	0,18	0,20	0,22	0,26	0,30	0,34	0,40	0,48	0,58	0,70	0,86	1,06	1,30	1,60	2,00	2,60	
Precision engineering	A		0,10	0,12	0,14	0,16	0,20	0,22	0,24	0,26	0,28	0,31	0,36	0,40	0,50									
	B		0,05	0,06	0,07	0,08	0,10	0,12	0,14	0,16	0,18	0,21	0,25	0,30	0,40									

1) A for non-mould-related dimensions
B for mould-related dimensions

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