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Vitalii Ivanov, Justyna Trojanowska, Ivan Pavlenko, Erwin Rauch, Dragan Peraković

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Al-Shaer, 2016-11-03 This book provides an overview of metal casting technologies starting from its historical evolution to casting design strategies that are being followed today in foundries and other metal casting industries The details of most of the casting processes and their applications are also included for completeness Foundry practices such as mold materials and molding techniques pattern making and cores furnaces pouring cleaning and heat treatment etc are discussed in detail Finally current practices in casting design are demonstrated Further developments in the field through computational methods and virtual reality are also described **Phase Transformation in Metals** Nestor Perez, 2020-09-25 This textbook explains the physics of phase transformation and associated constraints from a metallurgical or materials science point of view based on many topics including crystallography mass transport by diffusion thermodynamics heat transfer and related temperature gradients thermal deformation and even fracture mechanics. The work presented emphasizes solidification and related analytical models based on heat transfer This corresponds with the most fundamental physical event of continuous evolution of latent heat of fusion for directional or non directional liquid to solid phase transformation at a specific interface with a certain geometrical shape such as planar or curved front Dr Perez introduces mathematical and engineering approximation schemes for describing the phase transformation mainly during solidification of pure metals and alloys Giving clear definitions and explanations of theoretical concepts and full detail of derivation of formulae this interdisciplinary volume is ideal for graduate and upper level undergraduate students in applied science and professionals in the metal making and surface reconstruction industries <u>Data-Driven Optimization of Manufacturing Processes</u> Kalita, Kanak, Ghadai, Ranjan Kumar, Gao, Xiao-Zhi, 2020-12-25 All machining process are dependent on a number of inherent process parameters It is of the utmost importance to find suitable combinations to all the process parameters so that the desired output response is optimized While doing so may be nearly impossible or too expensive by carrying out experiments at all possible combinations it may be done quickly and efficiently by using computational intelligence techniques Due to the versatile nature of computational intelligence techniques they can be used at different phases of the machining process design and optimization process While powerful machine learning methods like gene expression programming GEP artificial neural network ANN support vector regression SVM and more can be used at an early phase of the design and optimization process to act as predictive models for the actual experiments other metaheuristics based methods like cuckoo search ant colony optimization particle swarm optimization and others can be used to optimize these predictive models to find the optimal process parameter combination These machining and optimization processes are the future of manufacturing Data Driven Optimization of Manufacturing Processes contains the latest research on the application of state of the art computational intelligence techniques from both predictive modeling and optimization viewpoint in both soft computing approaches and machining processes The chapters provide solutions applicable to machining or manufacturing process problems and for optimizing the problems involved in other areas of mechanical civil and electrical engineering making it a

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