

.

291

- Unacres sireus (arroud), remove (pinter head (1)) and gause).
- Clean seeing surfaces on cylinder head and premises.



#### Determine outsider head peaker.



#### - Nage

- The piston plantip multiple measured on all potons to determine the cylinder head
- The cylinder hasing graviest must be selected according to the greatest measured proton member.



#### Setembre pietre UT.

 Turk previous furtilities platon course fuelt with the previous.



#### Node

Ture previous in coeption of rotation of strains.





2011

- Mount stree (1) and measuring single (2) on countries.
- start mater in inequality bridge and position for styles with pre-tension on the proton base (arrow).
- Turn the contextigation events with the reverse york of the pointer on the mater is reached.
  The pointer on the TuT.



#### Seteroine gration pivertee.

- Work messiving bridge and ston.
- Flace the stylus of the melor under pre-tension on the stating surface of the cranscess (arrow).
- · ASSESSMENT TO



Peter measuring poets.



00fm

Schematic representation for measuring. The profess overlap of the potential "I" and "I".



# **Deutz F3l1011f Service Manual**

**R Barnett** 

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