



- DFT Considerations

Can't Support Bidirectional Core Ports
Input and Reference Clocks

Figure 5-15 Other Core Interface Signal Concerns

Design For Test For Digital Ics And Embedded Core Systems

**Laung-Terng Wang, Charles E.
Stroud, Nur A. Toubia**



Design For Test For Digital Ics And Embedded Core Systems:

Design-For-Test For Digital Ic'S And Embedded Core Systems Crouch,2007-09-01 **Design-for-test for Digital IC's and Embedded Core Systems** Alfred L. Crouch,1999 **Zum Selbsttest von Verbindungsnetzen für Systems on Chip** Markus Rudack,2007-02-22 Die Entwicklung von Systems on Chip h chstintegrierten Schaltungen die auf einem einzigen Chip vollst ndige elektronische Systeme enthalten wird zunehmend von busbasierten Architekturen dominiert Die Gr nde liegen zum einen in der Wiederverwendung von Teilschaltungen sogenannten IP Cores die ber Busse miteinander kommunizieren und zum anderen in der Notwendigkeit Leitungssysteme hierarchisch anzulegen um eine hohe Leitungsdichte mit geringen Signallaufzeiten auf langen Inter Core Leitungen zu vereinbaren Lange parallel verlaufende Leitungen wie Busse sind mit zunehmender Strukturverkleinerung und h heren Taktraten von St reffekten durch Leitungskopplung wie Signalverz gerung und bersprechen zwischen benachbarten Leitungen betroffen Inter Core Busse stellen daher in Zukunft einen Engpass bei der Leistungsf higkeit von Core basierten Systemen dar Dennoch hat sich noch kein Testverfahren f r Inter Core Busse etabliert das Fehler durch Leitungskopplung angemessen erfasst In dieser Arbeit wird zun chst die Realisierung eines System on Chip f r die Echtzeitkodierung von Bewegtbildern hoher Aufl sung beschrieben Dieses System motivierte die Neuentwicklung von Tests auf dynamische Fehler auf Inter Core Bussen und von Selbsttestschaltungen f r diese Busse Die neuen Leitungstests basieren auf dem bekannten Walking 1 Test Sie werden erweitert um Fehler durch kapazitive und induktive Leitungskopplung zu erfassen Es werden Schieberegister basierte Selbsttestrealisierungen dargestellt die mit minimalem Overhead in den neuen Standard IEEE 1500 f r den Test von eingebetteten Cores integriert werden k nnen F r ein 16 bit Bussystem wird eine Testschaltung f r den Leitungsselbsttest pr sentiert die in einer 0.25 m Technologie gefertigt worden ist Die Auswirkung von Leitungskopplung kann f r diese Testschaltung mit einem automatischen Testsystem f r digitale Schaltungen gemessen werden Im Fall von Testsignalen mit ung nstigster Leitungskopplung erreicht die Testschaltung nur etwa die halbe Betriebsfrequenz im Vergleich zum Fall g nstigster Leitungskopplung Dies unterstreicht die Notwendigkeit Inter Core Busse durch einen geeigneten Test auf Kopplungsfehler zu pr fen Die Messungen weisen eine gute bereinstimmung mit Simulationen eines RLCM Modell des Bussystems mit nicht linearem Treiber und Lastmodell auf Schlagworte Leitungstest Leitungskopplung Selbsttest Systems on Chip IEEE 1500 Stichw rter Leitungstest Leitungskopplung System On Chip **Essentials of Electronic Testing for Digital, Memory and Mixed-Signal VLSI Circuits** M. Bushnell,Vishwani Agrawal,2006-04-11 The modern electronic testing has a forty year history Test professionals hold some fairly large conferences and numerous workshops have a journal and there are over one hundred books on testing Still a full course on testing is offered only at a few universities mostly by professors who have a research interest in this area Apparently most professors would not have taken a course on electronic testing when they were students Other than the computer engineering curriculum being too crowded the major reason cited

for the absence of a course on electronic testing is the lack of a suitable textbook For VLSI the foundation was provided by semiconductor device technology circuit design and electronic testing In a computer engineering curriculum therefore it is necessary that foundations should be taught before applications The field of VLSI has expanded to systems on a chip which include digital memory and mixed signalsubsystems To our knowledge this is the first textbook to cover all three types of electronic circuits We have written this textbook for an undergraduate foundations course on electronic testing Obviously it is too voluminous for a one semester course and a teacher will have to select from the topics We did not restrict such freedom because the selection may depend upon the individual expertise and interests Besides there is merit in having a larger book that will retain its usefulness for the owner even after the completion of the course With equal tenacity we address the needs of three other groups of readers Electronic Design Automation for IC System Design, Verification, and Testing Luciano Lavagno,Igor L. Markov,Grant Martin,Louis K. Scheffer,2017-12-19 The first of two volumes in the Electronic Design Automation for Integrated Circuits Handbook Second Edition Electronic Design Automation for IC System Design Verification and Testing thoroughly examines system level design microarchitectural design logic verification and testing Chapters contributed by leading experts authoritatively discuss processor modeling and design tools using performance metrics to select microprocessor cores for integrated circuit IC designs design and verification languages digital simulation hardware acceleration and emulation and much more New to This Edition Major updates appearing in the initial phases of the design flow where the level of abstraction keeps rising to support more functionality with lower non recurring engineering NRE costs Significant revisions reflected in the final phases of the design flow where the complexity due to smaller and smaller geometries is compounded by the slow progress of shorter wavelength lithography New coverage of cutting edge applications and approaches realized in the decade since publication of the previous edition these are illustrated by new chapters on high level synthesis system on chip SoC block based design and back annotating system level models Offering improved depth and modernity Electronic Design Automation for IC System Design Verification and Testing provides a valuable state of the art reference for electronic design automation EDA students researchers and professionals

System-on-Chip Test Architectures Laung-Terng Wang,Charles E. Stroud,Nur A. Touba,2010-07-28 Modern electronics testing has a legacy of more than 40 years The introduction of new technologies especially nanometer technologies with 90nm or smaller geometry has allowed the semiconductor industry to keep pace with the increased performance capacity demands from consumers As a result semiconductor test costs have been growing steadily and typically amount to 40% of today s overall product cost This book is a comprehensive guide to new VLSI Testing and Design for Testability techniques that will allow students researchers DFT practitioners and VLSI designers to master quickly System on Chip Test architectures for test debug and diagnosis of digital memory and analog mixed signal designs Emphasizes VLSI Test principles and Design for Testability architectures with numerous illustrations examples Most up to date coverage available

including Fault Tolerance Low Power Testing Defect and Error Tolerance Network on Chip NOC Testing Software Based Self Testing FPGA Testing MEMS Testing and System In Package SIP Testing which are not yet available in any testing book Covers the entire spectrum of VLSI testing and DFT architectures from digital and analog to memory circuits and fault diagnosis and self repair from digital to memory circuits Discusses future nanotechnology test trends and challenges facing the nanometer design era promising nanotechnology test techniques including Quantum Dots Cellular Automata Carbon Nanotubes and Hybrid Semiconductor Nanowire Molecular Computing Practical problems at the end of each chapter for students

Introduction to Advanced System-on-Chip Test Design and Optimization Erik Larsson, 2006-03-30 SOC test design and its optimization is the topic of *Introduction to Advanced System on Chip Test Design and Optimization* It gives an introduction to testing describes the problems related to SOC testing discusses the modeling granularity and the implementation into EDA electronic design automation tools The book is divided into three sections i test concepts ii SOC design for test and iii SOC test applications The first part covers an introduction into test problems including faults fault types design flow design for test techniques such as scan testing and Boundary Scan The second part of the book discusses SOC related problems such as system modeling test conflicts power consumption test access mechanism design test scheduling and defect oriented scheduling Finally the third part focuses on SOC applications such as integrated test scheduling and TAM design defect oriented scheduling and integrating test design with the core selection process

Digital Integrated Circuits Evgeni Perelroyzen, 2018-10-03 A current trend in digital design the integration of the MATLAB components Simulink and Stateflow for model building simulations system testing and fault detection allows for better control over the design flow process and ultimately for better system results *Digital Integrated Circuits Design for Test Using Simulink and Stateflow* illustrates the construction of Simulink models for digital project test benches in certain design for test fields The first two chapters of the book describe the major tools used for design for test The author explains the process of Simulink model building presents the main library blocks of Simulink and examines the development of finite state machine modeling using Stateflow diagrams Subsequent chapters provide examples of Simulink modeling and simulation for the latest design for test fields including combinational and sequential circuits controllability and observability deterministic algorithms digital circuit dynamics timing verification built in self test BIST architecture scan cell operations and functional and diagnostic testing The book also discusses the automatic test pattern generation ATPG process the logical determinant theory and joint test action group JTAG interface models *Digital Integrated Circuits* explores the possibilities of MATLAB's tools in the development of application specific integrated circuit ASIC design systems The book shows how to incorporate Simulink and Stateflow into the process of modern digital design

VLSI Test Principles and Architectures Laung-Terng Wang, Cheng-Wen Wu, Xiaoqing Wen, 2006-08-14 This book is a comprehensive guide to new DFT methods that will show the readers how to design a testable and quality product drive down test cost improve product quality and yield and speed up

time to market and time to volume Most up to date coverage of design for testability Coverage of industry practices commonly found in commercial DFT tools but not discussed in other books Numerous practical examples in each chapter illustrating basic VLSI test principles and DFT architectures

System-on-Chip Bashir M. Al-Hashimi, 2006-01-31 This book highlights both the key achievements of electronic systems design targeting SoC implementation style and the future challenges presented by the continuing scaling of CMOS technology

Test Resource Partitioning for System-on-a-Chip Vikram Iyengar, Anshuman Chandra, 2012-12-06 Test Resource Partitioning for System on a Chip is about test resource partitioning and optimization techniques for plug and play system on a chip SOC test automation Plug and play refers to the paradigm in which core to core interfaces as well as core to SOC logic interfaces are standardized such that cores can be easily plugged into virtual sockets on the SOC design and core tests can be plugged into the SOC during test without substantial effort on the part of the system integrator The goal of the book is to position test resource partitioning in the context of SOC test automation as well as to generate interest and motivate research on this important topic SOC integrated circuits composed of embedded cores are now commonplace Nevertheless There remain several roadblocks to rapid and efficient system integration Test development is seen as a major bottleneck in SOC design and test challenges are a major contributor to the widening gap between design capability and manufacturing capacity Testing SOC is especially challenging in the absence of standardized test structures test automation tools and test protocols Test Resource Partitioning for System on a Chip responds to a pressing need for a structured methodology for SOC test automation It presents new techniques for the partitioning and optimization of the three major SOC test resources test hardware testing time and test data volume Test Resource Partitioning for System on a Chip paves the way for a powerful integrated framework to automate the test flow for a large number of cores in an SOC in a plug and play fashion The framework presented allows the system integrator to reduce test cost and meet short time to market requirements

Digital Communications Test and Measurement Dennis Derickson, Marcus Müller, 2007-12-10 A Comprehensive Guide to Physical Layer Test and Measurement of Digital Communication Links Today's new data communication and computer interconnection systems run at unprecedented speeds presenting new challenges not only in the design but also in troubleshooting test and measurement This book assembles contributions from practitioners at top test and measurement companies component manufacturers and universities It brings together information that has never been broadly accessible before information that was previously buried in application notes seminar and conference presentations short courses and unpublished works Readers will gain a thorough understanding of the inner workings of digital high speed systems and learn how the different aspects of such systems can be tested The editors and contributors cover key areas in test and measurement of transmitters digital waveform and jitter analysis and bit error ratio receivers sensitivity jitter tolerance and PLL CDR characterization and high speed channel characterization in time and frequency domain Extensive illustrations are provided throughout Coverage includes

Signal integrity from a measurement point of view Digital waveform analysis using high bandwidth real time and sampling equivalent time oscilloscopes Bit error ratio measurements for both electrical and optical links Extensive coverage on the topic of jitter in high speed networks State of the art optical sampling techniques for analysis of 100 Gbit/s signals Receiver characterization clock recovery phase locked loops jitter tolerance and transfer functions sensitivity testing and stressed waveform receiver testing Channel and system characterization TDR T and frequency domain based alternatives Testing and measuring PC architecture communication links PCIe SATA and FB DIMM

Evolutionary Algorithms for Embedded System Design Rolf Drechsler, Nicole Drechsler, 2012-12-06 Evolutionary Algorithms for Embedded System Design describes how Evolutionary Algorithm EA concepts can be applied to circuit and system design an area where time to market demands are critical EAs create an interesting alternative to other approaches since they can be scaled with the problem size and can be easily run on parallel computer systems This book presents several successful EA techniques and shows how they can be applied at different levels of the design process Starting on a high level abstraction where software components are dominant several optimization steps are demonstrated including DSP code optimization and test generation Throughout the book EAs are tested on real world applications and on large problem instances For each application the main criteria for the successful application in the corresponding domain are discussed In addition contributions from leading international researchers provide the reader with a variety of perspectives including a special focus on the combination of EAs with problem specific heuristics Evolutionary Algorithms for Embedded System Design is an excellent reference for both practitioners working in the area of circuit and system design and for researchers in the field of evolutionary concepts

Design Verification with E Samir Palnitkar, 2004 As part of the Modern Semiconductor Design series this book details a broad range of e based topics including modelling constraint driven test generation functional coverage and assertion checking

Handbook of Integrated Circuit Industry Yangyuan Wang, Min-Hwa Chi, Jesse Jen-Chung Lou, Chun-Zhang Chen, 2023-11-27 Written by hundreds experts who have made contributions to both enterprise and academics research these excellent reference books provide all necessary knowledge of the whole industrial chain of integrated circuits and cover topics related to the technology evolution trends fabrication applications new materials equipment economy investment and industrial developments of integrated circuits Especially the coverage is broad in scope and deep enough for all kind of readers being interested in integrated circuit industry Remarkable data collection update marketing evaluation enough working knowledge of integrated circuit fabrication clear and accessible category of integrated circuit products and good equipment insight explanation etc can make general readers build up a clear overview about the whole integrated circuit industry This encyclopedia is designed as a reference book for scientists and engineers actively involved in integrated circuit research and development field In addition this book provides enough guide lines and knowledges to benefit enterprisers being interested in integrated circuit industry

Power Integrity Modeling and Design for Semiconductors and Systems

Madhavan Swaminathan, Ege Engin, 2007-11-19 The First Comprehensive Example Rich Guide to Power Integrity Modeling Professionals such as signal integrity engineers package designers and system architects need to thoroughly understand signal and power integrity issues in order to successfully design packages and boards for high speed systems Now for the first time there is a complete guide to power integrity modeling everything you need to know from the basics through the state of the art Using realistic case studies and downloadable software examples two leading experts demonstrate today's best techniques for designing and modeling interconnects to efficiently distribute power and minimize noise The authors carefully introduce the core concepts of power distribution design systematically present and compare leading techniques for modeling noise and link these techniques to specific applications Their many examples range from the simplest using analytical equations to compute power supply noise through complex system level applications The authors Introduce power delivery network components analysis high frequency measurement and modeling requirements Thoroughly explain modeling of power ground planes including plane behavior lumped modeling distributed circuit based approaches and much more Offer in depth coverage of simultaneous switching noise including modeling for return currents using time and frequency domain analysis Introduce several leading time domain simulation methods such as macromodeling and discuss their advantages and disadvantages Present the application of the modeling methods on several advanced case studies that include high speed servers high speed differential signaling chip package analysis materials characterization embedded decoupling capacitors and electromagnetic bandgap structures This book's system level focus and practical examples will make it indispensable for every student and professional concerned with power integrity including electrical engineers system designers signal integrity engineers and materials scientists It will also be valuable to developers building software that helps to analyze high speed systems **Electronic Design Automation** Laung-Terng Wang, Yao-Wen

Chang, Kwang-Ting (Tim) Cheng, 2009-03-11 This book provides broad and comprehensive coverage of the entire EDA flow EDA VLSI practitioners and researchers in need of fluency in an adjacent field will find this an invaluable reference to the basic EDA concepts principles data structures algorithms and architectures for the design verification and test of VLSI circuits Anyone who needs to learn the concepts principles data structures algorithms and architectures of the EDA flow will benefit from this book Covers complete spectrum of the EDA flow from ESL design modeling to logic test synthesis verification physical design and test helps EDA newcomers to get up and running quickly Includes comprehensive coverage of EDA concepts principles data structures algorithms and architectures helps all readers improve their VLSI design competence Contains latest advancements not yet available in other books including Test compression ESL design modeling large scale floorplanning placement routing synthesis of clock and power ground networks helps readers to design develop testable chips or products Includes industry best practices wherever appropriate in most chapters helps readers avoid costly mistakes **Testing of Digital Systems** N. K. Jha, S. Gupta, 2003-05-08 Device testing represents the single largest

manufacturing expense in the semiconductor industry costing over 40 billion a year The most comprehensive and wide ranging book of its kind Testing of Digital Systems covers everything you need to know about this vitally important subject Starting right from the basics the authors take the reader through automatic test pattern generation design for testability and built in self test of digital circuits before moving on to more advanced topics such as IDDQ testing functional testing delay fault testing memory testing and fault diagnosis The book includes detailed treatment of the latest techniques including test generation for various fault models discussion of testing techniques at different levels of integrated circuit hierarchy and a chapter on system on a chip test synthesis Written for students and engineers it is both an excellent senior graduate level textbook and a valuable reference *A Designer's Guide to Built-In Self-Test* Charles E. Stroud, 2005-12-27 A recent technological advance is the art of designing circuits to test themselves referred to as a Built In Self Test This book is written from a designer's perspective and describes the major BIST approaches that have been proposed and implemented along with their advantages and limitations **Microelectronics Education** B. Courtois, N. Guillemot, G. Kamarinos, G. Stéhelin, 2013-03-09 This is the third edition of the European Workshop on Microelectronics Education EWME A steady state regime has now been reached An international community of university teachers is constituted they exchange their experience and their pedagogical tools They discuss the best ways to transfer the rapidly changing techniques to their students and to introduce them to the new physical and mathematical concepts and models for the innovative techniques devices circuits and design methods The number of abstracts submitted to EWME 2000 about one hundred enabled the scientific committee to proceed to a clear selection EWME is a European meeting Indeed authors from 20 different European countries contribute to this volume Nevertheless the participation of authors from Brazil Canada China New Zealand and USA shows that the workshop gradually attains an international dimension The 20th century can be characterized as the century of electron The electron as an elementary particle was discovered by J J Thomson in 1897 and was rapidly used to transfer energy and information Thanks to electron universe and micro cosmos could be explored Electron became the omnipotent and omnipresent almost immaterial angel of our World This was made possible thanks to electronics and for the last 30 years to microelectronics Microelectronics not only modified and even radically transformed the industrial and the every day landscapes but it also led to the so called information revolution with which begins the 21st century

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