

Honda M4VA and SZCA CVT Pressure Controls

by Sean Boyle

While some manufacturers are questioning their faith in continuously variable transmissions (CVTs), others are kicking production into high gear (or something equivalent). Honda has always been a leader in CVT technology and reliability, but the production of Hondas equipped with CVTs is still fairly low. Without a doubt, CVTs are relatively rare transmissions. But with fuel costs rising, the newer, fuel-efficient hybrids have recently become more attractive to many consumers, and one thing that makes hybrids practical and fuel efficient is the CVT.

For now there are only two Honda CVTs in production:

- M4VA in the 1996-to-2000 Civic EX.
- SZCA in the 2001-to-current EX, Insight, and Civic hybrids.

The two models essentially operate the same way, but there are differences between them. Honda has refined the electronics, hydraulics, and even the mechanical configuration as the CVT evolved from the M4VA to the SZCA. Let's look at how each of these Honda CVTs achieves the pulley ratio changes and drive (pulley) pressure.

Pressure Testing

For the most part, pressure testing a Honda vehicle is difficult. First, Honda doesn't use conventional pressure taps. The pressure tap is an 8 x 1.25 metric thread with an aluminum sealing washer.

Second, they put the pressure taps in the worst possible places. When attempting to check pressures, have

plenty of fittings and adapters on hand to make life a little easier. I've resorted to making homemade fittings by drilling a small 1/8" hole through the center of a bolt and welding a 1/8" pipe fitting to it (figure 1).

On a positive note, Honda provides a pressure tap for most, if not all, of the circuits in the transmission. So pressure tests can provide excellent insight into hydraulic and electronic failures.

Be careful performing pressure tests on these units: The Honda CVT can reach more than 500 PSI, so never use a conventional 300 PSI gauge.



Figure 1: While Honda provides pressure taps for nearly every circuit in the unit, connecting your gauge to these taps often requires extensive plumbing.



Figure 2: In failure, CVT pressures can exceed 500 PSI. Always use a pressure gauge with adequate range, or better yet, use a pressure transducer for hydraulic testing.

Consider an electronic pressure transducer, not only because of the ranges available, but for its recording capabilities. The pressure test shown is on a CVT in failure mode (figure 2). Keep in mind, the driven pulley pressure reaches 540 PSI. All this from a small, chain-driven, positive displacement pump.

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Clemens Wendtner



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

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