

TORQUE SPECIFICATIONS

FIGURE 1 TORQUE SPECIFICATIONS

Application	ft. lbs. (N.m)
Crankshaft Sprocket Gear Bolt	80-85 (10.8-11.7)
Crankshaft Thrust Plate Bolt	9-12 (1.2-1.6)
Connecting Rod Nut	19-24 (2.6-3.2)
Crankshaft Damper Bolt	70-90 (9.5-12.2)
Cylinder Head Bolt ⁽¹⁾	
Thermost Head Bolt	
Step 1	25-35 (3.4-4.7)
Step 2	40-50 (5.4-6.7)
Step 3	Additional 16 Degrees
Standard (Non Flanged) Head Bolt	
Step 1	35-45 (4.7-6.0)
Step 2	45-70 (6.0-9.6)
Intake Valve Drive Bolt	18-26 (2.4-3.5)
Engine Mount Through Bolt	30-50 (4.1-6.8)
Exhaust Manifold Bolt	18-24 (2.4-3.2)
Oil Cooler To Water Pump Nut	10-17 (1.4-2.3)
Oil To Water Pump Bolt	15-22 (2.0-3.0)
Flywheel To Crankshaft Bolt	70-85 (9.5-11.5)
Front Cover Bolt	12-18 (1.6-2.4)
Lower Intake Manifold To Cylinder Head Bolt ⁽²⁾	
Step 1	15-20 (2.0-2.7)
Step 2	20-25 (2.7-3.4)
Main Bearing Cap Bolt	40-75 (5.4-10.3)
Oil Pan Bolt	5-10 (.7-1.4)
Oil Pump Bolt	22-32 (3.0-4.3)
Pick-Up Tube To Bearing Cap Nut	22-32 (3.0-4.3)
Pick-Up Tube To Oil Pump Bolt	12-18 (1.6-2.4)
Pulley To Crankshaft Damper Bolt	35-50 (4.7-6.8)
Rear Crossmember Bolt (Mounting)	35-50 (4.7-6.8)
Rocker Arm Bolt	18-22 (2.4-3.0)
Spark Plug	5-7 (.7-1.0)
Timing Cover Mounting Bolt (Mounting)	40 (5.4)
Timing Shaft Pinch Bolt (Cope & Thundersbolt)	30-42 (4.1-5.7)
Water Inlet Control Arm Bolt (Cope & Thundersbolt)	10.5-14.1 (1.4-1.9)
Subframe Bolt (Cope & Thundersbolt)	30-55 (4.1-7.5)
Upper Crossmember Nut	20-34 (2.7-4.6)
Transmission Flywheel Housing To Cylinder Block Bolt	40-50 (5.4-6.8)
Transmission Mount Bolt	
Cope & Thundersbolt	45-75 (6.0-10.3)
Mounting	25-35 (3.4-4.7)
Upper Intake To Lower Intake Manifold Bolt	12-18 (1.6-2.4)
Valve Cover Bolt	12-15 (1.6-2.0)
Water Pump Bolt	15-18 (2.0-2.4)

(1) Tighten all bolts in sequence. See Fig. 4.

(2) Tighten bolts in sequence. See Fig. 2. Re-tighten bolts after engine reaches normal operating temp.

FIG. 4

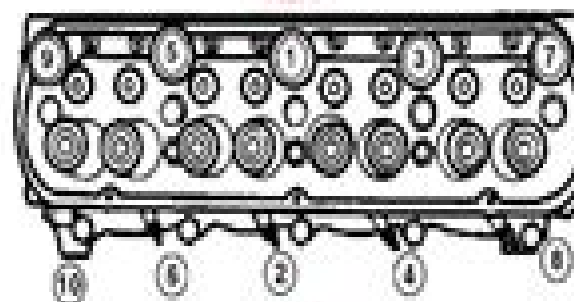
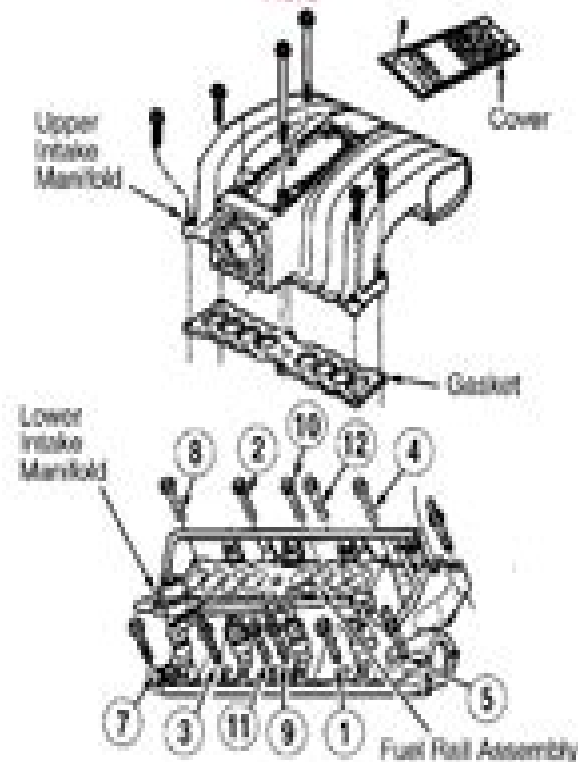


FIG. 2



Ford Engine Specifications

Charles Morris



Ford Engine Specifications:

Ultimate American V-8 Engine Data Book, 2nd Edition Peter C. Sessler, , **The Complete Book of Shelby Automobiles** Colin Comer, 2009 **Technical Manual** United States. War Department, 1942 Ford Y-Block Engines: How to Rebuild & Modify Charles Morris, 2014-03-01 As Ford's follow up to the famous flathead the Y block was Ford's first overhead valve V 8 and it established an impressive high performance legacy winning many races in NASCAR and setting records at the Bonneville Salt Flats This venerable Ford engine which powers classic Thunderbirds Crown Victorias Edsels and other cars is enjoying a performance renaissance Many aftermarket parts including heads can turn a sedate Y block into a powerhouse The engine earned its name from its deep skirt block design that looked like a Y This stout engine was installed in millions of Ford cars from 1954 to 1962 and Ford trucks from 1952 to 1964 Author and Ford tech expert Charles Morris explains each critical aspect of rebuilding a stock 239 256 272 292 and 312 ci Y block and building a modified Y block He shows you how to identify components and conduct a thorough inspection so you select a sound block heads intake and other components He explains the specifics for obtaining high quality machining work and verifying clearances In addition he delves into the intricacies of each step of the assembly process so you can rebuild a strong running and reliable engine Most important Morris details the steps to effectively remedy the Y block oiling problems This is the book Ford Y block owners and fans have been waiting for It's an indispensable guide for performing a professional caliber rebuild and buildup of the Y block

American Performance V-8 Specs: 1963-1974 (Second Edition) Rick O. Rittenberg, 2020-06-15 *American Performance V 8 Specs 1963 1974 Second Edition* provides extensive information on all the performance V 8 engines in Muscle Cars Pony Cars and Supercars Also included are sports cars such as Corvette Cobra GT40 and Pantera Numerous tables and charts display engine information in a clear and concise style This data packed book is a valuable resource for automotive enthusiasts Says automotive writer Diego Rosenberg This book is laid out in a manner that embraces your interest and keeps you entertained with historical takes on the era It's a seminal piece of automotive history that should be a mandatory reference for every enthusiast Each chapter is dedicated to a manufacturer and contains five sections 1 Engine specs including bore stroke horsepower torque compression ratio carburetion rod length bore spacing block height valve size journal diameters and firing order 2 Engine application charts for American muscle car and sports car models 3 Road test results from automotive magazines of the 1960s and 1970s over 1 000 total tests 4 Additional engine details and historical background and 5 Gallery of color photographs over 400 total photographs *MotorBoating* ,1951-01 **Catalog of Copyright Entries. Third Series** Library of Congress. Copyright Office, 1954 Includes Part 1A Number 1 Books January June and Part 1B Number 1 Pamphlets Serials and Contributions to Periodicals January June Impala, 1958-2000 Dan Burger Robert Genat, 2000 Fooodrrd V8 Performance Guide William Carroll, 1972 For all Ford V8 owners and restorers a complete handbook with hard to find specifications of all engines up to 1972 including the OHC Indy engines There's

adjustments and fine tuning data of every engine from 221 to 462 CID plus a massive list of the original factory part numbers for heavy duty and High Per parts With important details of engine assembly and ignition carburetion modifications for premium performance Switch and Swap of heavy duty parts from one size engine to another is clearly explained This is the best ever low bucks handbook to upgrade horsepower and durability of the best of the early Ford V8 engines For good reason this book was known as The Stocker s Bible **Technical Reports of the National Highway Traffic Safety**

Administration; a Bibliography, 1979 L. Flynn (comp),1980 Motorboating - ND ,1948 *American Horsepower* Mike Mueller, At the heart of every great car there lies a great engine The high performance muscle car the high mileage family car the high speed race car no matter the vintage or voltage the torque or the task the car with the power to move Americans and the world boasts an engine of remarkable ingenuity dependability and power American Horsepower 100 Years of Great Car Engines pays tribute to 25 outstanding American made engines valued for their raw horsepower or their design simplicity their longevity or their design innovation or in rare instances all of the above Bringing an auto enthusiast s touch to the subject author and photographer Mike Mueller details each engine s conception creators specifications performance records and more His knowledgeable accessible text accompanied by historical images crisp detail shots and studio quality photographs conveys with precision and unfailing interest the driving power of the great American engine **Motorboating - ND** ,1946-01 *Biofueled Reciprocating Internal Combustion Engines* K.A. Subramanian,2017-10-02 Biofuels such as ethanol butanol and biodiesel have more desirable physico chemical properties than base petroleum fuels diesel and gasoline making them more suitable for use in internal combustion engines The book begins with a comprehensive review of biofuels and their utilization processes and culminates in an analysis of biofuel quality and impact on engine performance and emissions characteristics while discussing relevant engine types combustion aspects and effect on greenhouse gases It will facilitate scattered information on biofuels and its utilization has to be integrated as a single information source The information provided in this book would help readers to update their basic knowledge in the area of biofuels and its utilization in internal combustion engines and its impact Environment and Ecology It will serve as a reference source for UG PG Ph D Doctoral Scholars for their projects research works and can provide valuable information to Researchers from Academic Universities and Industries Key Features Compiles exhaustive information of biofuels and their utilization in internal combustion engines Explains engine performance of biofuels Studies impact of biofuels on greenhouse gases and ecology highlighting integrated bio energy system Discusses fuel quality of different biofuels and their suitability for internal combustion engines Details effects of biofuels on combustion and emissions characteristics *MotorBoating* ,1941-01

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einen umfangreichen Einblick in alle technischen Bereiche der Automobilbranche zu Beginn des 20. Jahrhunderts. Es handelt sich hierbei um eine englischsprachige Ausgabe. *Popular Science*, 1974-10. Popular Science gives our readers the information and tools to improve their technology and their world. The core belief that Popular Science and our readers share: The future is going to be better, and science and technology are the driving forces that will help make it better.

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