

# Form-Flex® Composite Floating Shaft Couplings With Composite End Flanges Type A5, B5, All Sizes, All Classes

## Installation & Maintenance Instructions

P-5012-TBW  
Form 1182

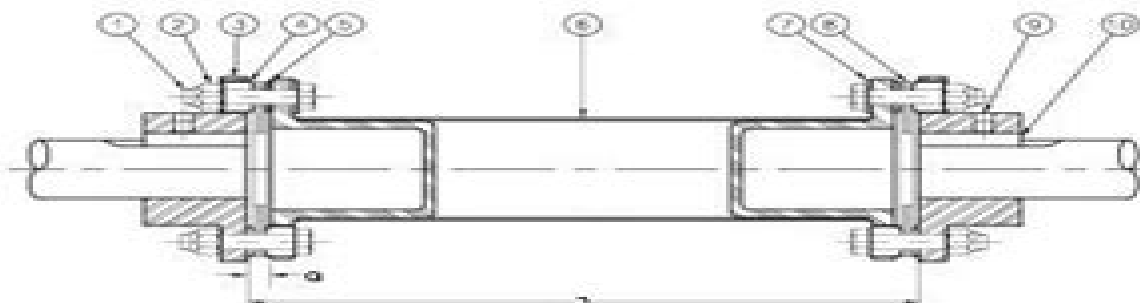


Figure 1

### Parts List

1. Bolt (8) or (12)
2. Nylock Locking Nut (8) or (12)
3. Hub (2)
4. Thick Element Washer (8) or (12)
5. Thin Element Washer (8) or (12)
6. Spacer (1)
7. Spring Washer (4) or (8)
8. Flex Element (2)
9. Selscrew (4)
10. Key (not included)

Proper care in installing and aligning will permit couplings to operate to full capacity, compensate for angular misalignment, and provide very good service life.

Shafts may become misaligned as a result of many natural and unavoidable causes. Heat, vibration, bearing wear, settling of foundations, etc., all tend to alter misalignment. To ensure long life, re-check alignment after a short period of actual running.

In general, coupling life is increased when shafts are misaligned carefully. The closer the alignment T.R. is to zero, the better the service life of the coupling.

### Installation

1. Inspect shafts and hubs and make sure they are free from burrs. Check for the proper fit of the keys to the shafts and hubs.
2. Fit the coupling hubs so that the shaft ends are flush with the face of the flange. If the hub is boxed for and interference fit, the hubs should be heated in an induction heater @ 300°F and then quickly position on the shaft. DO NOT spot heat as it may cause distortion.
3. Move the equipment to be connected into position. Set the gap between the hub faces to the required distance between shaft ends, "D" dimension. Set the average gap between flanges, "G" dimension in Table 1, for the proper size coupling.
4. Assemble the disk packs to the spacer as shown in Figure 2. Tighten these nuts to the proper torques as indicated in Table 2. MAKE SURE the spring washer is between the bolt head and composite (nonmetallic) flange as shown in Figure 2. Do the same thing when bolting the disk pack to the hub except that no spring washer will be required. (Shown in Figure 2.)

Table 1 - Flange to Flange, Dimension "G" - Inches

Size	20	25	30	35	40	58
G	0.34	0.45	0.47	0.55	0.60	0.56
A	0.010	0.015	0.015	0.015	0.015	0.015

Table 2 - Nut Tightening Torque (Lightly Oiled Threads on Stainless Fasteners)

Size	20	25	30	35	40	58
FT-LBS	17	40	58	58	115	115
Socket Size [in]	1/2	5/8	3/4	3/4	15/16	15/16

# Flexible Couplings Literature

**Edward H. Smith**



## **Flexible Couplings Literature:**

## Decoding **Flexible Couplings Literature**: Revealing the Captivating Potential of Verbal Expression

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