# TORQUE SPECIFICATIONS

All readings in ft. lbs.

Year	Engine Displacement Liters	Engine ID	Cylinder Head Bolts	Main Bearing Bolts	Rod Bearing Bolts	Crankshaft Damper Bolts	Flywheel Bolts	Manifold		Constr	Oil Pan
								Intake	Exhaust	Spark Plugs	Drain
2001	3.2	M112	0	(2)	00	(0)	(5)	15	12	21	22
	4.3	M113	0	(2)	(3)	€	<b>(B)</b>	15	12	21	22
2002	3.2	M112	0	②	(3)	0	(5)	15	12	21	22
	4.3	M113	0	@	(3)	@	®	15	12	21	22
2003	3.2	M112	0	②	(3)	•	(8)	15	12	21	22
	3.7	M112	0	(2)	(3)	(6)	(E)	15	12	21	22
	5.0	M113	0	2	(3)	(6)	00	15	12	21	22
2004	3.7	M112	(1)	@	(3)	(6)	(8)	15	12	21	22
	5.0	M113	0	②	(3)	(6)	(8)	15	12	21	22

① Step 1: 8 ft. lbs.

Step 2: 22 ft. lbs.

Step 3: plus 90 degrees

Step 4: plus 90 degrees

M8 vertical bolts

Step 1: 15 ft, bs.

Step 2: plus 90 degrees

MB side bolts: 22 ft. lbs.

THE SHOPE COUNTY 22 FG. 10.

M10 bolts

Step 1: 44 inch lbs.

Step 2: 22 ft. bs.

Step 3: plus 90 degrees

3 Step 1: 44 inch lbs.

Step 2: 18 ft. lbs

Step 3, 90 degrees

@ Step 1: 148 ft. lbs.

Some in the street

Step 2: 95 degrees

® Step 1: 33 ft. lbs.

Step 2: 90 degrees

@ Step 1: 148 ft. lbs.

Step 2: plus 90 degrees

# **Mercedes Benz Freightliner Engine Torque Specs**

F Rizvi

# **Mercedes Benz Freightliner Engine Torque Specs:**

Truck Technology International .1991 The Fifth Wheel ,1978 Fleet Owner .2006 **Automotive News** .1978-04 Chilton's CCI. ,1982 The Commercial Motor, 1974 The Commercial Car Journal ,1972 **Go West** ,1985 Beginning with 1937 the April issue of each vol is the Fleet reference annual California Builder & Engineer ,2002 Gas Engineering and Management ,1995 **Automotive Industries** .1963 **Autocar & Motor** ,1993-10 F & Predicasts F & S Index S Index United States Annual ,1995 **Cars & Trucks** ,1973 Public Works ,1976 United States Predicasts, inc,1983 A comprehensive index to company and industry information in business journals **Diesel Progress North American**, 1986 Diesel Equipment Superintendent ,1971 **Automotive Daily News** ,1980 Lubricants, Rheology and Tribology, and Driveline Fluids Society of Automotive Engineers, 2003

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