

- Pipework and fittings must be separately supported to prevent any loading on the heat exchanger(s). Flexible connections are recommended which will also minimise transmission of vibrations to the building. Flexible connections must be used if the unit is mounted on anti-vibration mounts as some movement of the unit can be expected in normal operation.
- Pipework and fittings immediately adjacent to the heat exchangers should be readily de-mountable to enable cleaning prior to operation, and to facilitate visual inspection of the exchanger nozzles.
- Each heat exchanger must be protected by a strainer, preferably of 30 mesh, fitted as close as possible to the liquid inlet connection, and provided with a means of local isolation.
- The heat exchanger(s) must not be exposed to flushing velocities or debris released during flushing. It is recommended that a suitably sized by-pass and valve arrangement is installed to allow flushing of the pipework system. The by-pass can be used during maintenance to isolate the heat exchanger without disrupting flow to other units.
- Thermometer and pressure gauge connections should be provided on the inlet and outlet connections of each heat exchanger.
- Drain and air vent connections should be provided at all low and high points in the pipework to permit drainage of the system, and to vent any air in the pipes.
- Liquid systems at risk of freezing, due to low ambient temperatures, should be protected using insulation and heater tape and/or a suitable glycol solution. The liquid pump(s) must also be used to ensure liquid is circulated when the ambient temperature approaches freezing point. Insulation should also be installed around the heat exchanger nozzles.

Heater tape of 21 watts per metre under the insulation is recommended, supplied independently and controlled by an ambient temperature thermostat set to switch on at 3°C above the freezing temperature of the liquid.

- The liquid circulation pump must be controlled by the YCAJ-Series Chiller. This will ensure that when the liquid temperature falls within 2 or 3°C of freezing the pump will start. On heat recovery units the hot water pump must be started by the customer controls 2 or 3°C above the freezing point of the liquid to prevent damage to the heat recovery condenser(s) and pipework.
- The heat recovery mode of the unit must not be used as freeze protection for the hot water system. A suitable interlock should be provided to the hot water system flow switch to prevent heat recovery mode being activated when the pump(s) are being run for freeze protection purposes.
- The heat exchangers are protected by heater mats under their insulation which are supplied from the unit control system power supply. During risk of freezing the control system should be left switched on to provide the freeze protection function unless the liquid systems have been drained.



Any debris left in the water pipework between the strainer and heat exchanger could cause serious damage to the tubes in the heat exchanger and must be avoided. The installer/user must also ensure that the quality of the water in circulation is adequate, without any dissolved gasses which can cause oxidation of steel parts within the heat exchanger(s).

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