

PP / PPH pipes as per DIN 8077 / 78

Outer Diameter		SDR 41	SDR 26	SDR 17.6	SDR 11	SDR 7.4	SDR 6
		Pressure Rating					
		PN 2.5	PN 4	PN 6	PN 10	PN 16	PN 20
mm	inches	e	e	e	e	e	e
16	-	-	-	-	-	2.2	2.7
20	01-Feb	-	-	-	1.9	2.8	3.4
25	03-Apr	-	-	-	2.3	3.5	4.2
32	1	-	-	1.8	2.9	4.4	5.4
40	1.25	-	1.8	2.3	3.7	5.5	6.7
50	1.5	-	2	2.9	4.6	6.9	8.3
63	2	1.8	2.5	3.6	5.8	8.6	10.5
75	2.5	1.9	2.9	4.3	6.8	10.3	12.5
90	3	2.2	3.5	5.1	8.2	12.3	15
110	4	2.7	4.2	6.3	10	15.1	18.3
125	5	3.1	4.8	7.1	11.4	17.1	20.8
140	5	3.5	5.4	8	12.7	19.2	23.3
160	6	4	6.2	9.1	14.6	21.9	26.6
180	7	4.4	6.9	10.2	16.4	24.6	29
200	8	4.9	7.7	11.4	18.2	27.4	33.2
225	8	5.5	8.6	12.8	20.5	30.8	37.4
250	10	6.2	9.6	14.2	22.7	34.2	-
280	10	6.9	10.7	15.9	25.4	38.3	-
315	12	7.7	12.1	17.9	28.6	-	-
355	14	8.7	13.6	20.1	32.2	-	-
400	16	9.8	15.3	22.7	36.3	-	-
450	18	11	17.2	25.5	40.9	-	-
500	20	12.3	19.1	28.4	-	-	-
560	22	13.7	21.4	31.7	-	-	-
630	24	15.4	24.1	35.7	-	-	-

Din 8077 Standard

Rolf Herz



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Handbuch Rohrleitungsbau Günter Wossog, 2008 *Leitfaden der DIN — Normen* Klaus Günter Krieg, Wedo Heller, Gunter Hunecke, 2013-07-02 **DIN-Normen in der Verfahrenstechnik** Jochem Grassmuck, Karl-Werner

Houben, Rudolf M. Zollinger, 2013-03-08 **Kunststoffrohrsysteme in der Abwassertechnik** Claus Wehage, 2003 *Praktischer Korrosionsschutz* Klaus Mörbe, Wolfgang Morenz, Hans-Werner Pohlmann, Helmut Werner, 2013-03-08

Instandsetzung von Rohrleitungen Heinz W. Richter, 2006 **Proactive-reactive, robust scheduling and capacity planning of deconstruction projects under uncertainty** Volk, Rebekka, 2017-02-08 A project planning and decision support model is developed and applied to identify and reduce risk and uncertainty in deconstruction project planning It allows calculating building inventories based on sensor information and construction standards and it computes robust project plans for different scenarios with multiple modes constrained renewable resources and locations A reactive and flexible planning element is proposed in the case of schedule infeasibility during project execution **Industriearmaturen**, 1997 Kunststoffpraxis: Eigenschaften, 1999 Das Kunststoffrohr im Trinkwasser- und Kanalsektor sowie in der Gasversorgung, 2001 *Molchtechnik* Gerhard Hiltcher, Wolfgang Mühlthaler, Jörg Smits, 2009-06-01 Molche sind Pa k rper die einen Rohrinhalt mit Hilfe eines Gases oder einer Fl ssigkeit durch eine Rohrleitung schieben Sollen verschiedene Produkte voneinander getrennt gef rdert werden kein Verlust von wertvollen Rohstoffen und Fertigprodukten auftreten die Umweltbelastung reduziert werden kurzum mit geringen Investitionskosten eine hohe Effizienz der Anlage erzielt werden kommt die Molchtechnik zum Einsatz Das Buch beschreibt methodisch und bersichtlich die apparativen und anwendungstechnischen Grundlagen der Molchtechnik die f r die Planung und Auslegung der Anlagen wichtig sind Die langj hrige Industrieerfahrung der Autoren kommt den verschiedenen Beispielen aus der Praxis zugute Es ist eine in dieser Form und in diesem Umfang konkurrenzlose Gesamtdarstellung dieser Technik Ingenieure und Verfahrenstechniker die Produktionsanlagen in der Chemischen Industrie Lebensmittel Kosmetischen und Pharmazeutischen Industrie sowie im Raffineriebereich planen bauen und betreiben finden in diesem Handbuch Anleitung und Unterst tzung bei der Gestaltung ihrer Anlage *Taschenbuch der Stadtentwässerung* Karl Imhoff, Klaus R. Imhoff, 2007 **Wasserverwendung - Trinkwasser-Installation** Thomas H. Klümper, 2000 **Industrial Pigging Technology** Gerhard Hiltcher, Wolfgang Mühlthaler, Jörg Smits, 2006-12-13 Pigs are snug fitting plugs which are able to perform various maintenance tasks such as cleaning or removing deposits or blockages in pipe and pipeline systems from the inside A gaseous or liquid propellant is used to push the pig through the system This strategy avoids rinsing loss of valuable product provides reduction of adverse environmental impacts and gains high efficiency for less investment The book describes clearly and methodically the important basic equipment required for the planning and design of pigging units Many practical examples are shown for the operation of industrial pigging units drawn from the authors longtime experience in this technology In this form and scope

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