

Table 1. Permissible deviations for linear dimensions, except for external radii and chamfer heights

Tolerance class	Permissible deviations, in mm, for nominal sizes, in mm,											
	from 0,5 ¹⁾ to 3	over 3 up to 6	over 6 up to 30	over 30 up to 120	over 120 up to 400	over 400 up to 1000	over 1000 up to 2000	over 2000 up to 4000	over 4000 up to 8000	over 8000 up to 12 000	over 12 000 up to 16 000	over 16 000 up to 20 000
f (fine)	± 0,05	± 0,05	± 0,1	± 0,15	± 0,2	± 0,3	± 0,5	± 0,8	-	-	-	
m (medium)	± 0,1	± 0,1	± 0,2	± 0,3	± 0,5	± 0,8	± 1,2	± 2	± 3	± 4	± 5	± 6
g (coarse)	± 0,15	± 0,2	± 0,5	± 0,8	± 1,2	± 2	± 3	± 4	± 5	± 6	± 7	± 8
sg (very coarse)	-	± 0,5	± 1	± 1,5	± 2	± 3	± 4	± 6	± 8	± 10	± 12	± 12

¹⁾ For nominal sizes below 0,5 mm, the deviations shall be indicated adjacent to the relevant nominal size.

Table 2. Permissible deviations for external radii, r (cf. Figure 1 for example), and chamfer heights, h (cf. Figure 2 for example)

Tolerance class	Permissible deviations, in mm, for nominal sizes, in mm,				
	from 0,5 ¹⁾ to 3	over 3 up to 6	over 6 up to 30	over 30 up to 120	over 120 up to 400
f (fine)	± 0,2	± 0,5	± 1	± 2	± 4
m (medium)					
g (coarse)	± 0,2	± 1	± 2	± 4	± 8
sg (very coarse)					

¹⁾ For nominal sizes below 0,5 mm, the deviations shall be indicated adjacent to the relevant nominal size.

Table 3. Permissible deviations for angular dimensions

Tolerance class	Permissible deviations, in units of angle, for nominal sizes of the shorter leg, in mm,				
	over 10	over 10 up to 50	over 50 up to 120	over 120 up to 400	over 400
f (fine)	± 1°	± 30'	± 20'	± 10'	± 5'
m (medium)					
g (coarse)	± 1° 30'	± 50'	± 25'	± 15'	± 10'
sg (very coarse)	± 3°	± 2°	± 1°	± 30'	± 20'



Figure 1.

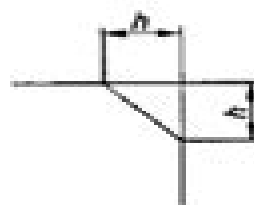


Figure 2.

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H Kauffman



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