

Fourth Semester B.E. Degree Examination, June-July 2009
Manufacturing Process - II

Time: 3 hrs.

Max. Marks: 100

*Note : Answer any FIVE full questions, selecting atleast
TWO questions from each Part - A and Part - B.*

PART - A

1. a. With neat sketches, give nomenclature of a single point cutting tool. (07 Marks)
b. Derive the conditions $2\phi + \beta - \gamma = \frac{\pi}{2}$. Explain its significance with usual notations. (07 Marks)
c. List various factors influencing tool - life. Explain any one of them. (06 Marks)
2. a. List various cutting tool materials in the increasing order of their hardness. (06 Marks)
b. Explain with the help of neat sketches, heat distribution at tool and workpiece. (06 Marks)
c. What are the methods of measurement of temperature of cutting tool tip? Explain any one of them. (08 Marks)
3. a. Differentiate between capstan and turret lathes. (05 Marks)
b. With a neat sketch, explain any one of the driving mechanisms used in a shaping machine. (08 Marks)
c. Sketch a planning machine indicating major parts. Name any one of the mechanism for quick return movement in a planer. (07 Marks)
4. a. List various drilling machines. (05 Marks)
b. Draw neat sketch of a radial drilling machine indicating parts. (06 Marks)
c. Sketch and mention the application of the drilling machine operations - counter boring reaming and trepanning. (09 Marks)

PART - B

5. a. With sketches, differentiate between up milling and down milling operations. (06 Marks)
b. Draw a neat sketch to show major parts of a horizontal milling machine. (08 Marks)
c. What is Indexing? Explain compound indexing. (06 Marks)
6. a. List various grinding wheel abrasives and bonding processes. (07 Marks)
b. Sketch a centre type - cylindrical grinding machine indicating parts. (08 Marks)
c. Differentiate between horizontal and vertical grinding machines. (05 Marks)
7. a. Sketch and explain vertical lapping machine. (08 Marks)
b. Name the parts along with a neat sketch of a tool head for honing of holes. (07 Marks)
c. List the uses of lapping process. (05 Marks)
8. a. Mention any five non - traditional machining processes. (05 Marks)
b. Explain AJM with a neat sketch. (10 Marks)
c. What are the applications of non traditional machining methods? (05 Marks)

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Boris Kryzhanovsky, Witali Dunin-Barkowski, Vladimir Redko, Yury Tiumentsev, 2022-10-18 This book describes new theories and applications of artificial neural networks with a special focus on answering questions in neuroscience biology and biophysics and cognitive research It covers a wide range of methods and technologies including deep neural networks large scale neural models brain computer interface signal processing methods as well as models of perception studies on emotion recognition self organization and many more The book includes both selected and invited papers presented at the XXIV International Conference on Neuroinformatics held on October 17 21 2022 in Moscow Russia *Accounts and Papers of the House of Commons* Great Britain. Parliament. House of Commons, 1866 Science Examination Papers Including the Papers Set at the Evening Examinations ..., 1898 **The Law Times**, 1866 **Dictionary of Occupational Titles** United States Employment Service, 1977 **Dictionary of Occupational Titles**, 1977 Supplement to 3d ed called Selected characteristics of occupations physical demands working conditions training time issued by Bureau of Employment Security

Technologies to Advance Automation in Forensic Science and Criminal Investigation Chen, Chung-Hao, Yang, Wen-Chao, Chen, Lijia, 2021-11-05 Within modern forensic science and criminal investigation experts face several challenges including managing huge amounts of data handling miniscule pieces of evidence in a chaotic and complex environment navigating traditional laboratory structures and sometimes dealing with insufficient knowledge These challenges must be overcome to avoid failure in investigation or miscarriage of justice Technologies to Advance Automation in Forensic Science and Criminal Investigation provides a platform for researchers to present state of the art technologies within forensic science and criminal investigation Covering topics such as financial fraud machine learning and source camera identification this book is an essential reference for criminal investigators justice departments law enforcement legislators computer scientists automation professionals researchers academicians and students and educators in higher education **Metal Worker, Plumber and Steam Fitter**, 1899 **Machine Vision and Machine Learning for Plant Phenotyping and Precision Agriculture** Huajian Liu, Zhanyou Xu, 2024-01-18 Plant phenotyping PP describes the physiological and biochemical properties of plants affected by both genotypes and environments It is an emerging research field that is assisting the breeding and cultivation of new crop varieties to be more productive and resilient to challenging environments Precision agriculture PA uses sensing technologies to observe crops and then manage them optimally to ensure that they grow in healthy conditions have maximum productivity and have minimal negative effects on the environment Traditionally the observation of plant traits heavily relies on human experts which is labor intensive time consuming and subjective Automatic crop traits measurement in PP and PA are two different fields but they share the same sensing and data processing technologies in many respects Recently driven by computer and sensor technologies machine vision MV and machine learning ML have contributed to accurate high throughput and nondestructive plant phenotyping and precision agriculture However these technologies are still in their infant stage and there are many challenges and questions related to them that

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