

Drilled holes and screw connections for busbars

Rectangular cross section busbars

DIN
43 673
 Part 1

Stromschienen-Bohrungen und -Verschraubungen; Stromschienen mit Rechteck-Querschnitt

Supersedes July 1971 edition

As it is current practice in standards published by the International Organization for Standardization (ISO), the comma has been used throughout as a decimal marker.

There are no relevant regional or international standards in existence which cover the field of application of this standard.

Dimensions in mm

1 Field of application and purpose

This standard applies to rectangular cross section busbars, which are specified in DIN 43 670 and DIN 43 671 in respect of constant current rating. This standard specifies the location and size of drilled holes in busbars and contains basic data concerning the design and construction of the screw connections.

If expansion joints in accordance with DIN 45 276 Part 1 to Part 3 are used, the drilled holes and screw connections should in this case also be designed and constructed in accordance with DIN 43 673 Part 1.

Screw connections for busbars which form part of type tested installations do not come under the field of application of this standard.

2 Dimensions, designation






Permissible deviations for spacings of hole centres: $\pm 0,3$ mm

2.1 Drilled holes for busbars

Designation of a shape 1 drilled hole pattern for busbars of nominal width $b = 12$ mm and drilled hole diameter $d = 5,5$ mm:

Drilled hole pattern DIN 43 673 - 1 - 12 - 5,5

Table 1.

Shape ¹⁾	12 to 50		25 to 60			60 to 120			80 to 120			160 to 200		
	1		2			3			4			6		
Drilled holes at the ends of the busbar (marked here pattern)														
Dimensions of drilled holes	Nominal hole diameter d	d	d	e_1	e_2	e_1	e_2	e_3	e_1	e_2	e_3	e_1	e_2	e_3
	12	5,5	6	—	—	—	—	—	—	—	—	—	—	—
	16	6,6	7,5	—	—	—	—	—	—	—	—	—	—	—
	20	8,0	10	—	—	—	—	—	—	—	—	—	—	—
	25	11	12,5	11	12,5	30	—	—	—	—	—	—	—	—
	30	11	15	11	15	30	—	—	—	—	—	—	—	—
	40	13,5	20	13,5	20	40	—	—	—	—	—	—	—	—
	50	13,5	25	13,5	20	40	—	—	—	—	—	—	—	—
	60	—	—	13,5	20	40	17	25	25	—	—	—	—	—
	80	—	—	—	—	—	—	—	30	40	40	—	—	—
	100	—	—	—	—	—	—	—	30	40	50	—	—	—
	120	—	—	—	—	—	—	—	30	40	60	—	—	—
	160	—	—	—	—	—	—	—	—	—	—	20	40	40
	200	—	—	—	—	—	—	—	—	—	—	20	40	50

1) The shape designations 1 to 4 and 6 are in accordance with DIN 45 206 Part 2 "Flat connections".

2) For busbar widths of 120 mm and over, one end of the busbar or the end of one stack of busbars shall be drilled.

Continued on pages 2 to 4

No guarantee can be given as to the validity of this standard in all cases for special circumstances or special uses.

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