

TABLE II-B—Single sampling plan *r* tightened inspection (Master table)

(see 4.9.3 and 4.9.4)

Sample size code letter	Sample size	Acceptable Quality Levels Tightened Inspection																											
		0.010	0.015	0.025	0.040	0.063	0.10	0.15	0.25	0.40	0.63	1.0	1.5	2.5	4.0	6.3	10	15	25	40	63	100	150	250	400	630	1000		
		Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	
A	2	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓		
B	3	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓		
C	5	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓		
D	8	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓		
E	13	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓		
F	20	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓		
G	32	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓		
H	50	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓		
J	80	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓		
K	125	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓		
L	200	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓		
M	315	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓		
N	500	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓		
P	800	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓		
Q	1250	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓		
R	2000	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓		
S	3150	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓		

-  Use first sampling plan shown arrow. If sample size equals or exceeds lot or batch size, do 100 percent inspection.  
 Use first sampling plan shown arrow.  
 ac = Acceptance number.  
 re = Rejection number.

# Mil Std 105 Sampling Procedures And Tables For

**United States. Department of the  
Treasury**



## **Mil Std 105 Sampling Procedures And Tables For:**

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payoffs using a systematic continuous approach to quality and quality improvement Divided into two sections this book begins with an easy overview of quality fundamentals and productivity followed by a more detailed explanation of the key quality improvement tools and techniques Chapter topics include the evolution of quality management by commitment and leadership customer satisfaction organization planning partnerships and strategic alliances need for a systems approach in process improvement quality costs current engineering and much more Includes many examples and study questions to make it useful as a business reference or text Principles and Practices of Organizational Performance is the evolution of the author's best selling book Principles and Practices of TQM certain portions of which have been included in this book Selected as an Outstanding Academic Title by Choice Magazine 1999 Benefits Discusses international quality standards ISO Provides an overview of the essentials in quality improvement awards both national and international Includes a glossary of terms that aid in communicating the language of improvement Contents Productivity Fundamentals Management and Organization Change Customer Satisfaction and Focus Employee Empowerment Quality Planning and Deployment Quality Systems and Improvement The New Quality Assurance Supplier Quality Management Quality Costs Old and New Tools for Continuous Improvement Quality Standards and Awards Quality Function Deployment Design of Experiments *Federal Register*, 1994-05-13 *NBS Technical Note*, 1974-04 **Handbook of Electronic Package Design** Michael Pecht, 2018-10-24 Both a handbook for practitioners and a text for use in teaching electronic packaging concepts guidelines and techniques The treatment begins with an overview of the electronics design process and proceeds to examine the levels of electronic packaging and the fundamental issues in the development Inspection of Supplies and Equipment, 1965 *Hearings* United States. National Commission on Product Safety, 1970 *Code of Federal Regulations*, 1997 Special edition of the Federal Register containing a codification of documents of general applicability and future effect with ancillaries **Reels and Hubs for Magnetic Recording Tape**, 1973 *Technical Report*, 1979 **Military Standard** United States. Dept. of Defense, 1973 Specifications and Standards for NASA Engineering Data Microreproduction Systems United States. National Aeronautics and Space Administration, 1968 **NHB.**, 1968 Code of Federal Regulations United States. Department of the Treasury, 1981 Special edition of the Federal register containing a codification of documents of general applicability and future effect as of April 1 with ancillaries *The Code of Federal Regulations of the United States of America*, 1996 The Code of Federal Regulations is the codification of the general and permanent rules published in the Federal Register by the executive departments and agencies of the Federal Government

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