





Chapter 2 Part D:

Engine removal and overhaul procedures

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Degrees of difficulty

Easy, suitable for novice with little experience 	Fairly easy, suitable for beginner with some experience 	Fairly difficult, suitable for competent DIY mechanic 	Difficult, suitable for experienced DIY mechanic 	Very difficult, suitable for expert DIY or professional 
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Specifications

Note: At the time of writing, many specifications for certain engines were not available. Where the relevant specifications are not given here, refer to your Peugeot dealer for further information.

Cylinder head

Maximum gasket face distortion	0.05 mm
Cylinder head height:-	
XV, XW and XY series engines	Not available
XU series engines	141.0 ± 0.05 mm
TU series engines	111.2 ± 0.08 mm

Valves

Valve head diameter:

Inlet:	
XV8 engines	34.8 mm
XW7, XY7 and XV8 engines	37.0 mm
XU5J engines	40.0 mm
All other XU series engines	41.6 mm
TU9 series engines	34.8 mm
TU1 series engines	36.8 mm
TU3, TU3A, TU3M and TU3S engines	36.8 mm
TU3FM engines	39.5 mm
Exhaust:	
XV8 engines	27.8 mm
XW7, XY7 and XV8 engines	29.5 mm
XU5J engines:	
Early models	32.0 mm
Later models	32.95 mm
All other XU series engines	34.5 mm
TU9 series engines	27.9 mm
TU1 series engines	29.4 mm
TU3, TU3A, TU3M and TU3S engines	29.4 mm
TU3FM engines	31.4 mm

Valve stem diameter:

Inlet:	
XV, XW and XY series engines	8.0 mm
XU51 and XU5M series engines	7.30 mm
All other XU series engines	7.98 mm
TU series engines	6.99 mm

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Hussin A.Rothana



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