

Modul 2,0  $\rho_{\text{min}} = 0,32$

$d_a$  geräumt  $k_a^0 = 0,55$   
 wälzgestoßen  $k_a^0 = 0,55$   
 $d_{f1}$  wälzgefräst  $k_f^0 = 0,60$   
 wälzgestoßen  $k_f^0 = 0,65$

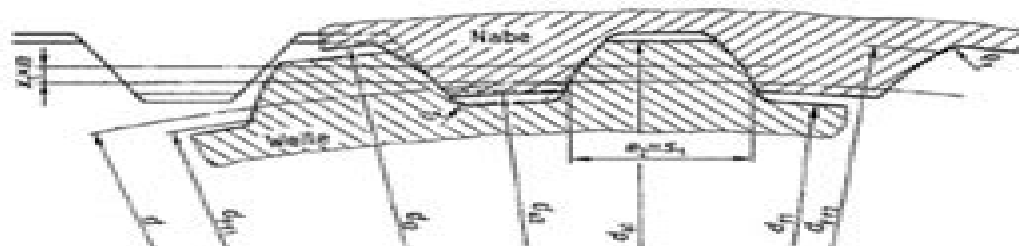


Tabelle 1. Nennmaße

Bezugs- durchmesser $d_g$	Zähne- zahl $z$	Teil- kreis- durch- messer $d$	Grund- kreis- durch- messer $d_b$	Naben- Fuß- kreisdurchmesser			Wellen- Fuß- kreisdurchmesser			Formkreis- durchmesser		Wellen- Profil- ver- schiebung $x_1 = -x_2$	Lücken- weite Zahn- dicke $s_2 = s_1$
				$d_{a2}$	$k_a^0$ 0,55	$k_a^0$ 0,65	$d_{a1}$	$k_f^0$ 0,60	$k_f^0$ 0,65	$d_{f12}$ min.	$d_{f11}$ max.		
15	6	12	10,382	11	15	15,40	14,60	10,40	10,20	14,66	10,94	+ 0,4	3,603
16	6	12	10,392	12	16	16,40	15,60	11,40	11,20	15,66	11,94	+ 0,9	4,181
17	7	14	12,124	13	17	17,40	16,60	12,40	12,20	16,66	12,94	+ 0,4	3,603
18	7	14	12,124	14	18	18,40	17,60	13,40	13,20	17,66	13,94	+ 0,9	4,181
20	8	16	13,866	16	20	20,40	19,60	15,40	15,20	19,66	15,94	+ 0,9	4,181
22	9	18	15,688	18	22	22,40	21,60	17,40	17,20	21,66	17,94	+ 0,9	4,181
25	11	22	19,063	21	25	25,40	24,60	20,40	20,20	24,66	20,94	+ 0,4	3,603
28	12	24	20,785	24	28	28,40	27,60	23,40	23,20	27,67	23,93	+ 0,9	4,181
30	13	26	22,517	26	30	30,40	29,60	25,40	25,20	29,67	25,93	+ 0,9	4,181
30	14 *	28	24,249	28	30	30,40	29,60	25,40	25,20	29,67	25,93	+ 0,1	4,181
32	14	28	24,249	28	32	32,40	31,60	27,40	27,20	31,67	27,93	+ 0,9	4,181
35	16	32	27,713	31	35	35,40	34,60	30,40	30,20	34,67	30,93	+ 0,4	3,603
37	17	34	29,445	33	37	37,40	36,60	32,40	32,20	36,67	32,93	+ 0,4	3,603
38	18 *	36	31,117	34	38	38,40	37,60	33,40	33,20	37,67	33,93	+ 0,1	3,603
40	18	36	31,117	36	40	40,40	39,60	35,40	35,20	39,67	35,93	+ 0,9	4,181
42	20 *	40	34,641	38	42	42,40	41,60	37,40	37,20	41,67	37,93	+ 0,1	3,603
45	21	42	38,373	41	45	45,40	44,60	40,40	40,20	44,67	40,93	+ 0,4	3,603
47	22	44	39,105	43	47	47,40	46,60	42,40	42,20	46,67	42,93	+ 0,4	3,603
48	22	44	39,105	44	48	48,40	47,60	43,40	43,20	47,67	43,93	+ 0,9	4,181
50	24	48	41,569	46	50	50,40	49,60	45,40	45,20	49,67	45,93	+ 0,1	3,603
(52)	24	48	41,569	48	52	52,40	51,60	47,40	47,20	51,66	47,92	+ 0,9	4,181
55	26	52	45,033	51	55	55,40	54,60	50,40	50,20	54,66	50,92	+ 0,4	3,603
58	28	56	48,497	54	58	58,40	57,60	53,40	53,20	57,66	53,92	+ 0,1	3,603
(60)	28	56	48,497	56	60	60,40	59,60	55,40	55,20	59,66	55,92	+ 0,9	4,181
(62)	30	60	51,852	58	62	62,40	61,60	57,40	57,20	61,66	57,92	+ 0,1	3,603
65	31	62	53,694	61	65	65,40	64,60	60,40	60,20	64,66	60,92	+ 0,4	3,603
(68)	32	64	55,426	64	68	68,40	67,60	63,40	63,20	67,66	63,92	+ 0,9	4,181
70	34	68	58,890	66	70	70,40	69,60	65,40	65,20	69,66	65,92	+ 0,1	3,603
(72)	34	68	58,890	68	72	72,40	71,60	67,40	67,20	71,66	67,92	+ 0,9	4,181
75	36	72	62,354	71	75	75,40	74,60	70,40	70,20	74,66	70,92	+ 0,4	3,603
(78)	36	72	62,354	74	78	78,40	77,60	73,40	73,20	77,66	73,92	+ 0,1	3,603
80	36	72	62,354	76	80	80,40	79,60	75,40	75,20	79,66	75,92	+ 0,9	4,181
(82)	40	80	68,282	78	82	82,40	81,60	77,40	77,20	81,66	77,92	+ 0,1	3,603
85	41	82	71,014	81	85	85,40	84,60	80,40	80,20	84,66	80,92	+ 0,4	3,603
(88)	42	84	72,746	84	88	88,40	87,60	83,40	83,20	87,66	83,92	+ 0,9	4,181
90	44	88	76,210	88	90	90,40	89,60	85,40	85,20	89,66	85,92	+ 0,1	3,603
(92)	44	88	76,210	92	92	92,40	91,60	87,40	87,20	91,66	87,92	+ 0,9	4,181
95	46	92	79,674	91	95	95,40	94,60	90,40	90,20	94,66	90,92	+ 0,4	3,603
(98)	46	92	79,674	94	98	98,40	97,60	93,40	93,20	97,66	93,92	+ 0,1	3,603
100	48	96	83,138	96	100	100,40	99,60	95,40	95,20	99,66	95,92	+ 0,9	4,181
105	51	102	88,504	101	105	105,40	104,60	100,40	100,20	104,66	100,92	+ 0,4	3,603
110	54	108	93,870	106	110	110,40	109,60	105,40	105,20	109,66	105,92	+ 0,1	3,603
120	59	116	100,456	116	120	120,40	119,60	115,40	115,20	119,66	115,92	+ 0,9	4,181
130	64	124	110,851	126	130	130,40	129,60	125,40	125,20	129,66	125,92	+ 0,1	3,603
140	68	128	117,779	130	140	140,40	139,60	135,40	135,20	139,66	135,92	+ 0,9	4,181
150	74	148	128,172	146	150	150,40	149,60	145,40	145,20	149,66	145,92	+ 0,1	3,603

\*) Nabe räumen oder mit Sonder-Schneidrad wälzstoßen!  
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**Michael Rajnik**



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