



**Fig. 2. Details of gravity roller conveyor**

**A. TOTAL WEIGHT OF GRAVITY ROLLER CONVEYOR (MILD STEEL ROLLER)**

Sr. No.	Name of Component	Weight (Kg)
1	C- Channel for Chassis	40.30
2	Rollers(Mild steel)	110.97
3	Shafts	20.7156
4	Bearing	4.11
5	C- Channel for Supports	19.932
	<b>Total Weight of assembly</b>	<b>196.03</b>

# Design And Weight Optimization Of Gravity Roller Conveyor

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