

Design, Analysis and Manufacturing of Double Scissors Lift Elevated by One Hydraulic Cylinder

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Abstract - The following paper describes the design, analysis and manufacturing of a hydraulic scissor lift having two levels elevated by one hydraulic cylinder. Scissor lifting machine is hydraulically operated with makes lifting simple by sliding bending onward to lift manually because the table is regulating to be lifted at a preferred height. There are predominantly hundreds of workers for lift tables in industrial, warehousing and delivery services. The addition of this device (lift table) makes job quicker, harmless and easier. The overall objective of this paper is to design and manufacture a double scissors lift device elevated by one hydraulic cylinder that can be used in the automobile sector. The machine is tested by lifting different weights and it is successful and can lift up to the recommended weight of 270kg efficiently without any problem. Drafting & drawing of hydraulic system scissor lift is done using solid works.

Key words - Scissor lifting; lift table; hydraulic cylinder automobile sector; Solid works

I. INTRODUCTION

A scissor lift is a vertical lifting device that consists of a platform. The mechanism incorporated to achieve this function is the use of linked, folding supports in a crisscross pattern, known as a pantograph [1]. A scissor lift provide the most economic, dependable and versatile methods of lifting loads, it has a few moving parts, which may only require lubricated. This lift table raises the load smoothly to any desired height. This mechanism is incorporated with a hydraulic cylinder and the top of the scissors is attached a table platform. This device will make use of the power generated from a hydraulic cylinder to raise or lower a platform. The scissor lifts can be classified as follows: Hydraulic lifts, pneumatic lifts and mechanical lifts.

Hydraulic scissor lifts are very powerful tool for applying a ton of force on the platform plate of component which is equally distributed on scissor arms [2].

A properly designed and equipped scissor lift enhances the logistic infrastructure, improving facility's competitiveness. They are provide optimum solution for lifting awkward shaped objects to comfortable working heights with least worker fatigue and physical strain. It also reduces back and muscle injuries by avoiding inappropriate manual lifting techniques. Besides these it helps to save time. The beneficiaries are those who are working directly on lifting parts in automotive assembly and repair sector. This paper

presents the design and manufacturing of a scissors lift elevated by one hydraulic cylinder for the automotive industry.

The drawing of hydraulic scissor lift was done using solid works. Figure 1 shows the 3D modeling of double hydraulic scissor lift.



Fig.1. 3D modeling of hydraulic scissor lift

II. DESIGN ANALYSIS

Concept selection

The design was selected from an already made product in the market with modification in various parts and section to further enhance the functionality of the design.

Design considerations

Considerations made during the design and fabrication of a portable work platforms being elevated by one hydraulic cylinder is as follows:

- Functionality of the design
- Manufacturability
- Economic availability, that is general cost of materials and fabrication techniques employed.

Research carried out in the automotive industry reveals that one of the heaviest components of the automobile car is the car engine which is of average weight of 272 kg. By this factor, the control weight would be 280 kg for safer design of the scissor lift table platform for assembly purposes in the automotive industry.

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