

Abb. 10
Zur Montage der Ventile: Die Ventile müssen sorgfältig auf die Ventilschraube (F) aufgesetzt werden und die Ventilschraube muss mit der Hand angedrückt werden.

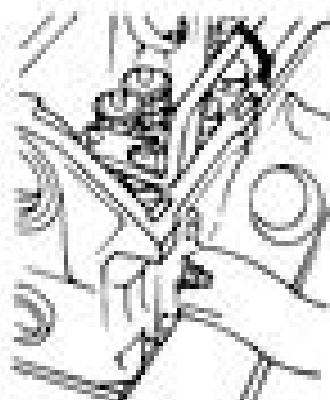


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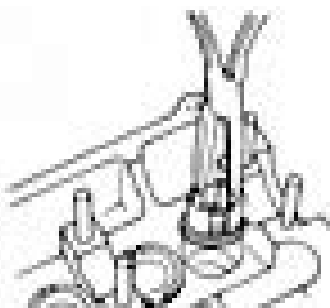


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gegriffen herausgenommen werden können.

Zum Ausbau der Ventile kann jedoch auch ein Stück Rohr verwendet werden, welches man auf den oberen Federhalter aufsetzt. Der Ventiltrieb auf der anderen Seite ist gut einstellbar. Mit einem Innensechskant einen kurzen Bolzen auf das Rohr geben, so dass die Ventilschrauben herausgenommen können. Die Ventile in der Innenseite des Rohrs aufstecken. Das Rohr jedoch gut in Verbindung mit dem Federhalter haben, damit die Ventile nicht verlorengehen.

- Federhalter und Federn herausnehmen. Die Ventiltriebseinstellung herausnehmen und sofort anpassen, da ein Ventil wieder montiert. Den unteren Federhalter aus der Bohrung nehmen, wobei entweder die Sperrschraube 10-178 (Bild 16) oder eine Innensechskant-Schraube verwendet werden können.

Bild 17 zeigt die Seite des Zylinderkopfes.

3.3.3 Zylinderkopf abschrauben

Am Ende des Zylinderkopfes auf bestimmte Komponenten. Der Zylinderkopf ist gut montiert (maximal von allen Schraubpunkten). Die Ventile und Ventile sind entsprechend den folgenden Anweisungen durchzuführen.

3.3.3.1 Ventile

Zur einfacheren Kontrolle der Ventile: Jeder Ventileinbaupunkt Federprüfgerät verwendet werden. Falls dieses nicht zur Verfügung steht, kann eine gebrauchte Feder mit einer neuen Feder verglichen werden. Zwei kleine Federn in einen Schraubstock einlegen und diesen langsam schließen. Falls beide Federn um das gleiche Maß zusammengedrückt werden, ist das eine sichere Anzeige, dass sie ungefähr die gleiche Spannung haben. Übrig sein, die alte Feder jedoch etwas kürzer als die neue Feder zusammengedrücken, so ist dies ein Zeichen von Ermüdung und die Federn sollten im Falle erneuert werden.

Federn der Reihe nach in auf eine glatte Fläche auflegen. Überprüfen, dass sich die geschweißte Wölbung an der Innenseite befindet. Einzelprüfungen lassen die Feder auslegen. Den Spalt zwischen der Feder und dem Stiel an

der Innenseite ausmessen, welcher nicht mehr als 0,2 mm betragen darf. Andernfalls ist die Feder zu ersetzen.

3.3.3.2 Ventileinstellung

Die Ventileinstellungen hängen, wenn man einen in einem gewissen Lagen durch die Ventile hin- und herzieht. Die Ventileinstellung lässt sich am besten hängen, indem man eine rotierende Drehbewegung in eine vertikale Schraube einpasst und den Spalt gegen die Drehbewegung hat. Die Ventile der Reihe nach in die entsprechenden Bohrungen einbauen.

Eine Messuhr mit einem geeigneten Halter an der Oberseite des Zylinderkopfes anbringen (Bild 18) und den Ventile aus der Bohrung herausdrücken, bis das Ende des Ventilschraubes mit der Ventileinstellung auf der anderen Seite des Zylinderkopfes ablesbar ist.

Den Ventiler an der Oberseite hin- und herbewegen und die Anzeige an der Messuhr ablesen. Falls diese mehr als 1,0 mm bei den Einbaueinstellungen oder 1,5 mm bei den Ausbaueinstellungen beträgt, muss die Ventileinstellung in den nächsten Schritt angepasst werden.

Eine eine Ventileinstellung einstellt wird, überprüf man den Abgasventil des Zylinderkopfes. Zylinderkopf mit vierer Kreuz zwischen der Ventileinstellung oder zwischen dem Ventiler und dem ersten Gewinde der Ventileinstellung können wieder verwendet und herausgeschraubt werden, vorausgesetzt, dass die Feder nicht mehr als 0,2 mm aussteht. Falls der Zylinderkopf herausgeschraubt wird, muss das zwischen den Ventilen in Bild 17 gezeigte Maß nicht 167,50 mm betragen.

Zum Einsetzen einer Ventileinstellung muss die alte Ventileinstellung mit einem geeigneten Dorn von der Ventileinstellungsebene des Zylinderkopfes herausgenommen werden. Der Zylinderkopf kann entfernt werden, um die Arbeit zu erleichtern. Der zum Ausbau verwendete Dorn sollte einen Zapfen aufweisen haben, welcher in die Innenseite der Ventileinstellung passt.

Neue Ventileinstellungen einbauen, indem man die Ventile ebenfalls und muss die Ventileinstellung nachprüfen.

Neue Ventileinstellungen gut einstellen und von der Ventileinstellungsebene aus in den kalten Zylinderkopf einbauen, bis der Bund der Ventileinstellung gegen den Zylinderkopf steht. Den Freidruck betriebs-

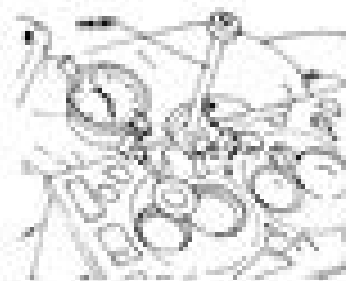


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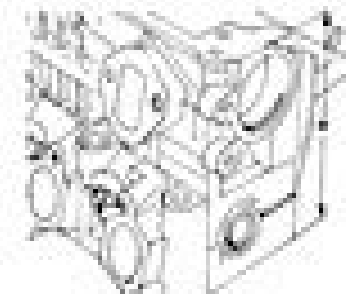


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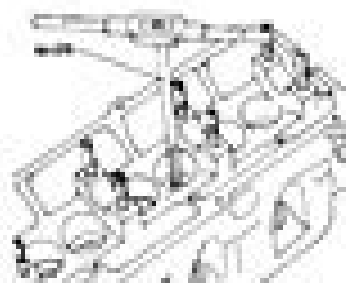


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