

"SURE TO BE A BESTSELLER! A THOUGHT-PROVOKING READ." —Karen Seaborn

# From the Poorhouse to the Penthouse

THE SHORTEST

*Route*

TO SUCCESS IS

*Through*

THE POWER OF

*Belief*

IF YOU KNOW THE

*Right Way*

TO USE IT

WRITTEN BY

*Kay Hansen*



# From Poorhouse To Penthouse Via

**David Kirk**



**From Poorhouse To Penthouse Via:**

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