



YAMAHA

PW50B

OWN

SERVICE MANUAL



YAMAHA

An Official Yamaha Service Manual

Ring and gap installed top and 2nd:
 $0.15 \sim 0.25$ mm (0.006 ~ 0.010 in)
 Wear limit: 1.0 mm (0.04 in)



g. Holding cylinder lower flange, check for full seating of ring around bore. If not fully seated, check cylinder. If cylinder is not damaged, rotate piston ring.

Connecting rod axial play:
 $0.4 \sim 0.8$ mm (0.016 ~ 0.031 in)
 Limit: 1.5 mm (0.059 in)

f. Remove the dial gauge and slide the connecting rod to one side. Insert a feeler gauge between the side of the connecting rod big end and the crank wheel. Measure clearance.



Connecting rod/crank side clearance:
 $0.35 \sim 0.55$ mm (0.014 ~ 0.022 in)
 Limit: 1.0 mm (0.04 in)

h. Turn the pin back into position, rotating it 90° to check for wear. If excessive (heavily blued), replace both.

c. Check the bearing cage for excessive wear. Check the rollers for signs of flat spots. If found, replace pin and bearing.

d. Apply a light film of oil to pin and bearing surfaces. Install in connecting rod small end. Check for play. There should be no noticeable vertical play. If play exists, check connecting rod small end diameter for wear. Replace pin and bearing or oil as required.

e. Move the dial gauge at right angle to connecting rod small end holding the bottom of rod toward the dial indicator, rock top of rod and measure axial play.

g. If any of the above measurements exceed tolerance, crankshaft repair is required. Take the machine to your authorized dealer.

h. During assembly apply a liberal coating of two-stroke oil to the piston pin and bearing. Apply several drops of oil to the connecting rod big end. Apply several drops of oil into each crankshaft bearings oil delivery hole.

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