



External inside spline 01 (Zapfzelle 3 DIN 9611)		
no. of teeth	z	20
module	m	2.16667
pressure angle	α	30 °
tip diameter	d_{a1}	40.660
root form diameter	d_{f11}	40.200
root diameter	d_{f1}	39.210
tooth thickness	s_{a1}	3.168
span measurement (mm)	w_1	21.891
Pin diameter	D_M	4.000
Measurement over pins	M_1	40.160

Internal inside spline 02 (Nabe 3 DIN 9611)		
no. of teeth	z	20
module	m	2.16667
pressure angle	α	30 °
root diameter	d_{f2}	40.100
root form diameter	d_{f12}	41.305
tip diameter	d_{a2}	40.305
tooth gap	e_{a2}	3.372
Pin diameter	D_M	3.750
Measurement between pins	M_2	39.600

DIMENSIONS			1	2
pitch circle diameter	d	mm	42.330	42.330
base circle diameter	d_b	mm	38.960	38.960
addendum	a add	mm	0.735	0.660
backlash	a p	mm	0.004	0.004
profile shift coeff.	x		-0.00429	-0.01919
profile shift	x mm	mm	-0.105	-0.041
tooth depth	s	mm	2.340	2.476
tooth thickness	s_k	mm	3.168	3.276
space width	e_k	mm	3.480	3.372
normal top land	a an	mm	2.404	2.044

Parameters of tool			1	2
addendum coeff. of tool	ha^*_{G1mm}		0.305	0.502
addendum coeff. of tool	ha^*_{G2mm}		0.074	0.646
fillet radius of tool	$r_{filletG1mm}$		0.300	0.300
dedendum of tool	h^*_{F0}	mm	0.814	1.105
addendum of tool	h^*_{aF0}	mm	1.405	1.372
fillet radius of tool	$r_{filletF0}$	mm	0.025	0.025

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Guide to the Use of Tables and Formulas in Machinery's Handbook, 27th Edition John Milton Amiss, Franklin D.

Jones, Henry H. Ryffel, Christopher J. McCauley, Riccardo Heald, 2004 Annotation Celebrating its 90th year the newest edition of The Bible in its field brings together volumes of knowledge information and data gathered revised and improved upon from experts throughout the mechanical industries Extraordinarily comprehensive yet easy to use since it premiered Machinery s Handbook provides mechanical and manufacturing engineers designers draftsmen toolmakers and machinists with a broad range material from the very basic to the more advanced It has always and continues to provide industry fundamentals and standards while it leaps ahead into the 21st century with material reflecting technological advances and offering vast editorial improvements making the 27 Edition the best tool ever

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types of problems typically encountered in drafting rooms machine shops and on the factory floor Allows you to quickly become more thoroughly familiar with the vast range of contents found in the Handbook By practicing the many practical techniques explained in this Guide you will be able to obtain the solution or information needed to resolve on the job problems *Thomas' Register of American Manufacturers*, 2003 *Machinery's Handbook* Erik Oberg, Christopher J. McCauley, 2012 Machinery's Handbook has been the most popular reference work in metalworking design engineering and manufacturing facilities and in technical schools and colleges throughout the world for nearly 100 years It is universally acknowledged as an extraordinarily authoritative comprehensive and practical tool providing its users with the most fundamental and essential aspects of sophisticated manufacturing practice The 29th edition of the Bible of the Metalworking Industries contains major revisions of existing content as well as new material on a variety of topics It is the essential reference for Mechanical Manufacturing and Industrial Engineers Designers Draftsmen Toolmakers Machinists Engineering and Technology Students and the serious Home Hobbyist New to this edition micromachining expanded material on calculation of hole coordinates an introduction to metrology further contributions to the sheet metal and presses section shaft alignment taps and tapping helical coil screw thread inserts solid geometry distinguishing between bolts and screws statistics calculating thread dimensions keys and keyways miniature screws metric screw threads and fluid mechanics Numerous major sections have been extensively reworked and renovated throughout including Mathematics Mechanics and Strength of Materials Properties of Materials Dimensioning Gaging and Measuring Machining Operations Manufacturing Process Fasteners Threads and Threading and Machine Elements The metric content has been greatly expanded Throughout the book wherever practical metric units are shown adjacent to the U S customary units in the text Many formulas are now presented with equivalent metric expressions and additional metric examples have been added The detailed tables of contents located at the beginning of each section have been expanded and fine tuned to make finding topics easier and faster The entire text of this edition including all the tables and equations has been reset and a great many of the figures have been redrawn The page count has increased by nearly 100 pages to 2 800 pages Updated Standards *Engineering Tolerances* Hugh Graham Conway, 1962 *Kwic Index of International Standards* International Organization for Standardization, International Electrotechnical Commission, 1991 **Design Practices--passenger Car Automatic Transmissions**, 1994 First published in 1962 with a second edition in 1973 and a revised second edition in 1988 as AE 5 A compendium of the latest current practices of transmission engineering for both experienced and novice transmission design engineers Design calculations are included wherever possible This ed **Specifications and Drawings of Patents Relating to Electricity Issued by the U. S.**, 1885 **Machinery's Handbook Pocket Companion** Chris McCauley, 2000 An extremely concise yet completely authoritative ready reference which draws its contents largely from Machinery's Handbook

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