



# **MERCURY**

*MerCruiser*

## **Service Manual #39**

### **Bravo Sterndrives**



Serial Numbers:  
0M198373 & Above  
0W240000 & Above (XR Models)

- 1 - Important Information**
- 2 - Installation & Adjustments**

# **Mercury Bravo 1 Service Manual**

**Michael Hoelscher**



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