

1. Specifications and Performance

1-1 2TNE68

* Output conditions: Intake back pressure ≤ 250 mmAq, Exhaust back pressure ≤ 550 mmAq, other conditions complying with JIS D 1005-1986. After minimum 30 hour's run-in.

Item	Model		2TNE68												
	Unit		VM						CH		VH				
SPECIFICATIONS	Application		Vertical, 4-cycle water-cooled diesel engine												
	Type		Special swirl pre-combustion chamber												
	Combustion system		2 - 68 × 72												
	No. of cylinders - Bore × Stroke		0.523												
	Displacement		1 - 2												
	Firing order		1 - 2												
	Revolution speed		rpm	2000	2200	2400	2600	2800	3000	3000	3600	3200	3400	3600	
	Output*	Continuous rating	kW(HP)	—	—	—	—	—	—	7.72 (10.5)	9.12 (12.4)	—	—	—	
		Max. rating	kW(HP)	5.74 (7.8)	6.25 (8.5)	6.84 (9.3)	7.43 (10.1)	7.94 (10.8)	8.46 (11.5)	8.46 (11.5)	10.0 (13.6)	8.68 (11.8)	9.19 (12.5)	9.64 (13.1)	
	Max. revolution speed at no load		rpm	≤800						≤1500		≤800			
	Min. revolution speed at no load														
	Direction of rotation		—	Counterclockwise (viewed from flywheel)											
	Power take off		—	Flywheel											
	Compression ratio		—	23.0											
	Fuel injection timing (FID, b.T.D.C.)		deg	14±1						16±1					
	Compression pressure		MPa (kgf/cm ²)	3.24±0.1 (33±1), at 250 rpm											
	Fuel injection pressure		MPa (kgf/cm ²)	11.8 ^{+1.0} ₋₀ (120 ⁺¹⁰ ₋₀)											
	Recommended diesel gas oil		—	ISO 8217 DMA, BS 2869 A1 or A2 (Cetane No. 45 min.)											
	Lubrication system		—	Forced lubrication with trochoid pump											
	Lubricating oil capacity Max/Effective		ℓ	1.6/0.6						2.3/1.0					
Recommended lubricating oil		—	API grade CC class or higher												
Cooling system		—	Liquid cooling/Radiator												
Cooling water capacity		ℓ	0.6 (for engine only)												
Cooling fan No. of blade × dia.		mm	Discharge type, 5 × φ290												
Crank V-pulley dia./ Fan V-pulley dia.		mm	φ95/φ85												
Governor		—	Mechanical centrifugal governor (All speed type)												
Starting system		—	Electrical												
*1 Dimensions L × W × H		mm	373.5 × 417 × 498 / 383.5 × 417 × 498						383.5 × 409 × 540		373.5 × 417 × 540 / 383.5 × 417 × 540				
*1 Dry weight		kg	55 / 65						65		65 / 65				
PERFORMANCE	Governing performance (full speed range)	Transient speed difference	%	≤12						≤10		≤12			
		Steady state speed band	%	≤9	≤8	≤7	≤6	≤5	≤7						
		Recovery time	sec	≤6											
		Fluctuation of revolution	rpm	≤30						≤20		≤30			
	L.O. press.	Rated operation	MPa (kgf/cm ²)	0.25±0.05 (2.5±0.5)			0.29±0.05 (3.0±0.5)			0.34±0.05 (3.5±0.5)					
Idling		—	≥0.08 (≥0.8)												

*1. Designation of engine dimension and dry weight in numerals.

CL/CH application: engine with flywheel housing

VM/VH application: engine with back plate/with flywheel housing

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LM Reder



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8 workover valve 6 1 9 stuffing box 6 1 10 hydraulic packing nut 7 wireline unit 7 1 hay pulley and weight indicator 7 2 hay
pulley 7 3 weight indicator 7 3 1 introduction 7 4 counter head

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b pressure test procedures when you pressure test the bop system you must conduct a low pressure test and a high pressure
test for each bop component excluding test rams and non sealing shear rams you must begin each test by conducting the low
pressure test then transition to the high pressure test

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there are two elements to the pre job well site pressure test 1 wireline valve wlv pressure function test the tests should be
performed on the test stump prior to rigging up and involves testing the pressure integrity of the wlv and the individual
closed ram assemblies and the ram assembly functionality under pressure

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the purpose of bop stack function and pressure testing is to verify the hydraulic integrity of all the components of the bop stack at their rated working pressure in this article we will discuss the function test and pressure test procedure using cup tester

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all elmar wireline pressure control equipment is certified to be manufactured following api6a specifications to inhibitors for the pressure test the pressure test procedure for each assembly is stated on each assembly drawing equipment is stripped down rebuilt with new elastomers including bop ram outer seals and quick

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aug 12 2015 section 6 2 3 2 2 a advises what the minimum nominal i d for choke lines by pressure rating only for pressure rated systems 10k and above is a 3 in nominal i d choke line required for 4 inch and 7 inch through bore bop equipment no 4 inch up to but not including 7 1 16 inch bore equipment is not addressed in api 53 or api 16a 53

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pressure all bop equipment tests must include a low pressure test of 250 psi before proceeding to the full pressure test test pressure held and recorded for a minimum of five minutes after full pressure has been established represents a satisfactory pressure test ensure rotary bushings are locked if left in place where h₂s is present all

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wireline bop pressure testing procedure april 29th 2018 formation damage is minimized since to the lack of hydrostatic pressure prevents rock cuttings from being injected into the rock matrix extended bit life since the compressed air cools the bit and quickly transports the cuttings away from the drill bit s cutting structure

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7 31 body pressure test procedure 1 locate the test plug and test cap on to their appropriate ends 2 bleed off all air within the assembly 3 ensure all external surfaces are dry 4 pressure test to test pressure for 3 minutes 5 reduce pressure to zero and repeat test for 15 minutes minimum no leakage acceptable 7 32 bop manifold test

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feb 14 2011 1 prior to supping the well or the first time that bop is installed on the well 2 after repairing or disconnecting of any pressure sealing elements of bop 3 as per mms you can use bop for 21 days 3 weeks before you need to test it

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apr 17 2023 bop test plan bop testing consists of several pressure tests with different valve line ups in order to test all the components of the bop system careful planning is required to ensure all components are tested and in a minimum number of pressure tests in order to ensure efficient execution of drilling operations

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wireline bop pressure testing procedure rogi form 1 4 date of issue 03 02 2016 april 28th 2018 where required to follow the reporting procedure by regulation 4 during testing immediately prior to for bop stacks indicate the design pressure rating list of abbreviations in oil and gas exploration and

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dec 27 2021 bop testing procedures operators must periodically pressure test and function test bop stack components which decreases efficiency of drilling operations bop pressure tests are performed at regular intervals typically ranging from 14 to 30 days as set by local regulatory bodies

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a wireline bop must always be installed between the wellhead and wireline lubricators this bop is a piece of pressure control equipment that can close around the wire and seal off the well pressure below it this enables the pressure to be bleed off above it allowing work or repairs to be carried out on equipment above the bop without pulling

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jun 23 2021 the wireline intervention pressure control wipc system enables the wireline crew to focus on downhole operations without worrying about surface well integrity the system meets api spec 16b and nace mr0175 simplifying compliance with operator requirements

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this unit is a pressure test system intended for pressure testing 5 000 10 000 and 15 000 psi rated pressure control equipment to maximum working pressure before performing intervention work the unit is intended for use in atex zone 1 hazardous environments and complies to norsok regulations

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the scope of irp 13 is to define recommended practices for the selection implementation and maintenance of pressure control equipment for land based wireline operations in canada this includes all types of wireline i e slickline braided line and coated line

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