

Question Related to Norms & Assumptions For Piping & Structural Work:-

1. Write the estimation for welding consumables for piping work (Groove& Fillet welding)?

Answer:-

WELDING CONSUMABLE ESTIMATION FOR PIPING WORK WITH SINGLE V HAVING INCLUDED ANGLE OF 75 DEGREES

WALL THICKNESS (MM)	GROOVE AREA (SQ.MM)	WELD METAL WEIGHT gms/inch dia	ELECTRODE/FILLER WIRE CONSUMPTION (where root welding by E6010 -consumption of E6010 will be 30 gm/inch dia) gm/inch dia			
			SINGLE GTAW	SINGLE SMAW	COMBINATIONAL	
					GTAW	SMAW
4	23	15	20	26	0	0
5	33	21	28	37	10	11
6	46	29	38	51	19	25
7	50	38	50	67	19	41
8	75	48	63	84	19	59
9	91	58	77	102	19	78
10	110	70	92	123	19	98
11	130	83	110	146	19	120
12	151	97	128	171	19	145
13	174	111	147	195	19	170
14	198	127	168	224	19	198
15	224	143	189	252	19	226
16	252	161	213	283	19	258
17	281	180	238	317	19	291
18	311	199	263	350	19	325
19	343	220	290	387	19	362
20	377	241	318	424	19	398
21	412	264	348	465	19	439
22	449	287	379	505	19	479

Welding Standards Productivity Norms Documents

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AWS QC13-2006, Standard for AWS Certification of Welding Supervisors American Welding Society, 2006 **Index of Specifications and Standards** ,2005 **Job Corps Training Standard for Welding - Production Line** Job Corps (U.S.),1968 **Military Standard** United States. Dept. of Defense,1971 **National Bureau of Standards Miscellaneous Publication** ,1932 *Handbook & Standard for Manufacturing Safer Consumer Products* U.S. Consumer Product Safety Commission,1975 **Miscellaneous Publication - National Bureau of Standards** United States. National Bureau of Standards,1934 **GB,GBT,GB/T Chinese Standard(English-translated version)-Catalog001-** Dr. Meng Yongye CODEOFCHINA,2018-05-04 All English translated Chinese codes are available at www.codeofchina.com *NBS Special Publication* ,1932 **National Directory of Commodity Specifications** United States. National Bureau of Standards,1932 *Publications of the National Bureau of Standards* United States. National Bureau of Standards,1981

Department Of Defense Index of Specifications and Standards Numerical Canceled Listing Part IV July 2005 , Publications of the National Institute of Standards and Technology ... Catalog National Institute of Standards and Technology (U.S.),1991 *Surface Production Operations: Volume III: Facility Piping and Pipeline Systems* Maurice Stewart,2015-10-15 *Surface Production Operations Facility Piping and Pipeline Systems Volume III* is a hands on manual for applying mechanical and physical principles to all phases of facility piping and pipeline system design construction and operation For over twenty years this now classic series has taken the guesswork out of the design selection specification installation operation testing and trouble shooting of surface production equipment The third volume presents readers with a hands on manual for applying mechanical and physical principles to all phases of facility piping and pipeline system design construction and operation Packed with charts tables and diagrams this authoritative book provides practicing engineer and senior field personnel with a quick but rigorous exposition of piping and pipeline theory fundamentals and application Included is expert advice for determining phase states and their impact on the operating conditions of facility piping and pipeline systems determining pressure drop and wall thickness and optimizing line size for gas liquid and two phase lines Also included are a guide to applying international design codes and standards and guidance on how to select the appropriate ANSI API pressure temperature ratings for pipe flanges valves and fittings Covers new and existing piping systems including concepts for expansion supports manifolds pigging and insulation requirements Presents design principles for a pipeline pigging system Teaches how to detect monitor and control pipeline corrosion Reviews onshore and offshore safety and environmental practices Discusses how to evaluate mechanical integrity **Code of Federal Regulations** ,2011 Special edition of the Federal register containing a codification of documents of general applicability and future effect as of July 1 with ancillaries **2017 CFR Annual Print Title 30 Mineral Resources Parts 200 to 699** Office of The Federal Register,2017-07-01 *Publications* United States. National Bureau of Standards,1981 *Code of Federal Regulations*,

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