

## Basic instrumentation engineering interview questions

### What are the process Variable?

- Flow
- Pressure
- Temperature
- Level
- Quality i. e. % O<sub>2</sub>, CO<sub>2</sub>, pH etc.

### Define all the process Variable and state their unit of measurement. ?

**Flow:** Defined as volume per unit of time at specified temperature and pressure. Conditions are generally measured by positive-displacement or rate meters.

Units : kg / hr , litter / min, gallon / min , m<sup>3</sup> / hr , Nm<sup>3</sup> / hr. ( gases )

**Pressure :** Force acting per unit Area.  $P = F/A$  Units : bar , Pascal , kg / cm<sup>2</sup> , lb / in<sup>2</sup>.

**Level:** Different between two heights. Units : Meters, mm, cm, percentage.

**Temperature:** It is the degree of hotness or coldness of a body. Units : Degree Centigrade, Degree Fahrenheit, Degree Kelvin, Degree Rankine.

**Quality:** It deals with analysis. ( pH, % CO<sub>2</sub>, % O<sub>2</sub>, Conductivity, Viscosity ).

### Where is an Air to close and Air to open control valves used?

**Air to close:**

1. Reflux lines.
2. Cooling water lines.
3. Safety Relief services.

**Air to open:**

1. Feed lines.
2. Steam Service

### What is Furnace Draft control?

Balanced draft boiler are generally used negative pressure of the furnace. When both the forced draft and the induced draft are used together, at some point in the system the pressure will be the same as that of the atmosphere.

# **Basic Instrumentation Engineering Interview Question**

**Sivaraman Palanisamy,Sharmeela  
Chenniappan,A. Thaiyal Nayagi,R.  
Mahendran**



## **Basic Instrumentation Engineering Interview Question:**

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## **Basic Instrumentation Engineering Interview Question** Book Review: Unveiling the Magic of Language

In an electronic digital era where connections and knowledge reign supreme, the enchanting power of language has become apparent than ever. Its ability to stir emotions, provoke thought, and instigate transformation is really remarkable. This extraordinary book, aptly titled "**Basic Instrumentation Engineering Interview Question**," compiled by a highly acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound effect on our existence. Throughout this critique, we will delve into the book's central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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