

TIGHTENING TORQUE

A22-12002

Item	Nm	kg.cm	lb.ft
Cylinder Block			
Front engine support bracket bolt and nut	50-70	500-700	37-51
Front roll stopper bracket bolt	70-90	700-900	51-65
Rear roll stopper bracket bolt	70-90	700-900	51-65
Left engine support bracket bolt	30-42	300-420	22-30
Oil pressure switch	13-15	130-150	9-11
Cylinder head			
Cylinder head bolt-cold engine	70-75	700-750	51-54
Cylinder head bolt-hot engine	80-85	800-850	58-61
Intake/manifold bolts or nuts	15-20	150-200	11-14
Exhaust manifold nut	15-20	150-200	11-14
Rocker cover bolt	8-10	80-100	6-7
Rocker arm shaft bolt	20-27	200-270	14-20
Camshaft bolt	20-27	200-270	14-20
Rear plate bolt	8-10	80-100	6-7
Main Moving			
Connecting rod cap nut	35-38	350-380	25-28
Crankshaft bearing cap bolt	55-60	550-600	40-44
Flywheel M/T bolt	130-140	1300-1400	94-101
Drive plate A/T bolt	130-140	1300-1400	94-101
Timing Belt			
Crankshaft sprocket bolt	150-160	1500-1600	110-118
Camshaft sprocket bolt	80-100	800-1000	59-74
Timing belt tensioner bolt	20-27	200-270	14-20
Timing belt cover bolt	10-12	100-120	7-9
Front case bolt	12-15	120-150	9-11

Deutz Engine Head Bolt Torque Specs

Clifford Lane

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the name 'Clifford Lane'.

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Chilton's Diesel Engine Service Manual, 1984 John H. Weise, 1984 **Railway Track and Structures** ,1979
Power ,1907 **Timber Harvesting** ,1986 **Transactions - Institute of Marine Engineers** Institute of Marine
Engineers, 1953 Includes Annual report *The Oil Engine and Gas Turbine* ,1951 **Power and the Engineer** ,1907
Engineering Abstracts ,1953 Coal Age ,1985 Vols for 1955 62 include Mining guidebook and buying directory
Glückauf Mining Reporter ,1987 **Mining Engineering** ,1977 Vol 3 includes v 190 of the Transactions **ENR** ,1996
The Logger and Lumberman Magazine ,1999 **Mine and Quarry Mechanisation** ,1976 *Highways* ,1994
Canadian Mining Journal ,1962-07 **Engineering** ,1960 *Braby's Cape Province Directory* ,1988 **Farm &**
Power Equipment Dealer Directory ,1988 Farmers and Consumers Market Bulletin ,2008

Unveiling the Magic of Words: A Report on "**Deutz Engine Head Bolt Torque Specs**"

In a global defined by information and interconnectivity, the enchanting power of words has acquired unparalleled significance. Their power to kindle emotions, provoke contemplation, and ignite transformative change is really awe-inspiring. Enter the realm of "**Deutz Engine Head Bolt Torque Specs**," a mesmerizing literary masterpiece penned by way of a distinguished author, guiding readers on a profound journey to unravel the secrets and potential hidden within every word. In this critique, we shall delve to the book is central themes, examine its distinctive writing style, and assess its profound impact on the souls of its readers.

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