### **Detailed Design for Assembly Guidelines**

1. Simplify the design and reduce the number of parts because for each part, there is an opportunity for a defective part and an assembly error. The probability of a perfect product goes down exponentially as the number of parts increases. As the number of parts goes up, the total cost of fabricating and assembling the product goes up. Automation becomes more difficult and more expensive when more parts are handled and processed. Costs related to purchasing, stocking, and servicing also go down as the number of parts are reduced. Inventory and work-in-process levels will go down with fewer parts. As the product structure and required operations are simplified, fewer fabrication and assembly steps are required, manufacturing processes can be integrated and lead times further reduced. The designer should go through the assembly part by part and evaluate whether the part can be eliminated, combined with another part, or the function can be performed in another way.

To determine the theoretical minimum number of parts, ask the following:

Does the part move relative to all other moving parts?

Must the part absolutely be of a different material from the other parts?

Must the part be different to allow possible disassembly?

2. Standardize and use common parts and materials to facilitate design activities, to minimize the amount of inventory in the system, and to standardize handling and assembly operations. Common parts will result in lower inventories, reduced costs and higher quality. Operator learning is simplified and there is a greater opportunity for automation as the result of higher production volumes and operation standardization. Limit exotic or unique components because suppliers are less likely to compete on quality or cost for these components. The classification and retrieval capabilities of product data management (PDM) systems and component supplier management (CSM) systems can be utilized by designers to facilitate retrieval of similar designs and material catalogs or approved parts lists can serve as references for common purchased and stocked parts.

3. Design for ease of fabrication. Select processes compatible with the materials and production volumes. Select materials compatible with production processes and that minimize processing time while meeting functional requirements. Avoid unnecessary part features because they involve extra processing effort and/or more complex tooling.

Apply specific guidelines appropriate for the fabrication process such as the following guidelines for machinability:

For higher volume parts, consider castings or stampings to reduce machining

# **Detailed Design For Assembly Guidelines**

**Liying Dong** 

#### **Detailed Design For Assembly Guidelines:**

**Design for Manufacturing and Assembly** O. Molloy, E.A. Warman, S. Tilley, 2012-12-06 In order to compete in the current commercial environment companies must produce greater product variety at lower cost all within a reduced product life cycle To achieve this a concurrent engineering philosophy is often adopted In many cases the main realization of this is Design for Manufacture and Assembly DFM A There is a need for in depth study of the architectures for DFM A systems in order that the latest software and knowledge based techniques may be used to deliver the DFM A systems of tomorrow This architecture must be based upon complete understanding of the issues involved in integrating the design and manufacturing domains This book provides a comprehensive view of the capabilities of advanced DFM A systems based on a common Standards for Engineering Design and Manufacturing Wasim Ahmed Khan, Abdul Raouf S.I., 2005-12-15 architecture Most books on standardization describe the impact of ISO and related organizations on many industries While this is great for managing an organization it leaves engineers asking questions such aswhat are the effects of standards on my designs andhow can I use standardization to benefit my work Standards for Engineering Design and Manuf Process Selection Handbook K. G. Swift, J. D. Booker, 2013-02-15 Manufacturing Process Selection Handbook provides engineers and designers with process knowledge and the essential technological and cost data to guide the selection of manufacturing processes early in the product development cycle Building on content from the authors earlier introductory Process Selection guide this expanded handbook begins with the challenges and benefits of identifying manufacturing processes in the design phase and appropriate strategies for process selection. The bulk of the book is then dedicated to concise coverage of different manufacturing processes providing a quick reference guide for easy comparison and informed decision making For each process examined the book considers key factors driving selection decisions including Basic process descriptions with simple diagrams to illustrate Notes on material suitability Notes on available process variations Economic considerations such as costs and production rates Typical applications and product examples Notes on design aspects and quality issues Providing a quick and effective reference for the informed selection of manufacturing processes with suitable characteristics and capabilities Manufacturing Process Selection Handbook is intended to quickly develop or refresh your experience of selecting optimal processes and costing design alternatives in the context of concurrent engineering It is an ideal reference for those working in mechanical design across a variety of industries and a valuable learning resource for advanced students undertaking design modules and projects as part of broader engineering programs Provides manufacturing process information maps PRIMAs provide detailed information on the characteristics and capabilities of 65 processes in a standard format Includes process capability charts detailing the processing tolerance ranges for key material types Offers detailed methods for estimating costs both at the component and assembly level Desian Principles of Ships and Marine Structures Suresh Chandra Misra, 2015-12-01 The Definitive Reference for Designers and

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engineering design Polymer-Based Additive Manufacturing Declan M. Devine, 2019-09-16 This book aims to give readers a basic understanding of commonly used additive manufacturing techniques as well as the tools to fully utilise the strengths of additive manufacturing through the modelling and design phase all the way through to post processing Guidelines for 3D printed biomedical implants are also provided Current biomedical applications of 3D printing are discussed including indirect applications in the rapid manufacture of prototype tooling and direct applications in the orthopaedics cardiovascular drug delivery ear nose throat and tissue engineering fields Polymer Based Additive Manufacturing Biomedical Applications is an ideal resource for students researchers and those working in industry seeking to better understand the medical applications of additive manufacturing Systems Engineering Management Guide ,1990

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