

Table 2. General tolerances and tolerances on dimensions with deviations entered against the dimension

Tolerance group from table 1	Code letter 1)	Nominal dimension range																						
		over up to	0 1	3 6	8 10	10 18	18 22	22 30	30 40	40 50	50 70	70 90	90 120	120 160	160 200	200 250	250 315	315 400	400 500	500 630	630 800	800 1000		
General tolerances																								
160	A		±0,28	±0,30	±0,33	±0,37	±0,42	±0,46	±0,57	±0,66	±0,76	±0,84	±1,15	±1,40	±1,60	±2,20	±2,75	±3,20	±4,10	±5,10	±6,30	±7,90	±10,00	
	B		±0,18	±0,20	±0,23	±0,27	±0,32	±0,36	±0,47	±0,56	±0,64	±0,84	±1,00	±1,20	±1,70	±2,10	±2,60	±3,20	±4,00	±5,00	±6,30	±7,90	±9,90	
150	A		±0,23	±0,25	±0,27	±0,30	±0,34	±0,38	±0,43	±0,49	±0,57	±0,66	±0,81	±0,87	±1,20	±1,50	±1,80	±2,20	±2,60	±3,40	±4,30	±5,30	±6,60	
	B		±0,13	±0,15	±0,17	±0,20	±0,24	±0,28	±0,33	±0,36	±0,47	±0,56	±0,71	±0,87	±1,10	±1,40	±1,70	±2,10	±2,70	±3,30	±4,30	±5,30	±6,60	
140	A		±0,20	±0,21	±0,22	±0,24	±0,27	±0,30	±0,34	±0,38	±0,43	±0,50	±0,60	±0,70	±0,85	±1,08	±1,28	±1,55	±1,80	±2,30	±2,80	±3,60	±4,50	
	B		±0,10	±0,11	±0,12	±0,14	±0,17	±0,20	±0,24	±0,26	±0,33	±0,40	±0,50	±0,60	±0,75	±0,98	±1,18	±1,45	±1,80	±2,30	±2,80	±3,60	±4,40	
130	A		±0,18	±0,19	±0,20	±0,21	±0,23	±0,25	±0,27	±0,30	±0,34	±0,36	±0,44	±0,51	±0,60	±0,70	±0,80	±1,10	±1,30	±1,60	±2,00	±2,50	±3,00	
	B		±0,08	±0,09	±0,10	±0,11	±0,12	±0,13	±0,15	±0,17	±0,20	±0,24	±0,26	±0,34	±0,41	±0,50	±0,60	±0,80	±1,00	±1,20	±1,50	±1,80	±2,40	
Tolerances on dimensions with deviations entered against the dimension																								
160	A		0,38	0,60	0,66	0,74	0,84	0,88	1,14	1,30	1,55	1,66	2,30	2,80	3,60	4,40	5,40	6,60	8,20	10,20	12,50	15,80	20,00	
	B		0,36	0,40	0,48	0,54	0,64	0,76	0,84	1,12	1,36	1,66	2,10	2,60	3,40	4,20	5,20	6,40	8,00	10,00	12,30	15,60		
150	A		0,48	0,80	0,84	0,60	0,66	0,76	0,86	0,86	1,14	1,36	1,62	1,84	2,40	3,00	3,60	4,40	5,60	6,80	8,60	10,80		
	B		0,26	0,30	0,34	0,40	0,46	0,56	0,66	0,76	0,84	1,16	1,42	1,74	2,20	2,60	3,40	4,20	5,40	6,60	8,40	10,40		
140	A		0,40	0,42	0,44	0,48	0,54	0,60	0,66	0,76	0,86	1,00	1,20	1,40	1,70	2,10	2,50	3,10	3,60	4,60	5,60	7,20		
	B		0,20	0,22	0,24	0,26	0,34	0,40	0,46	0,56	0,66	0,80	1,00	1,20	1,60	1,80	2,60	2,80	3,60	4,40	5,60	7,20		
130	A		0,36	0,38	0,40	0,42	0,46	0,50	0,54	0,60	0,66	0,76	0,86	1,02	1,20	1,50	1,80	2,20	2,60	3,20	3,80	4,80		
	B		0,16	0,18	0,20	0,22	0,26	0,30	0,34	0,40	0,46	0,56	0,66	0,82	1,00	1,30	1,60	2,00	2,40	3,00	3,70	4,70		
120	A		0,32	0,34	0,36	0,38	0,40	0,42	0,46	0,50	0,54	0,60	0,66	0,76	0,90	1,06	1,24	1,50	1,80	2,20	2,60	3,20		
	B		0,12	0,14	0,16	0,18	0,20	0,22	0,26	0,30	0,34	0,40	0,46	0,56	0,70	0,86	1,04	1,30	1,60	2,00	2,40	3,00		
110	A		0,18	0,20	0,22	0,24	0,26	0,28	0,30	0,32	0,36	0,40	0,44	0,50	0,58	0,68	0,80	0,96	1,16	1,40	1,70	2,10		
	B		0,08	0,10	0,12	0,14	0,16	0,18	0,20	0,22	0,26	0,30	0,34	0,40	0,48	0,58	0,70	0,86	1,06	1,30	1,60	2,00		
Precision engineering	A		0,10	0,12	0,14	0,16	0,20	0,22	0,24	0,26	0,28	0,31	0,36	0,40	0,50									
	B		0,05	0,06	0,07	0,08	0,10	0,12	0,14	0,16	0,18	0,21	0,25	0,30	0,40									

1) A for non-mould-related dimensions
B for mould-related dimensions

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Martin Klein



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[Kunststoffpraxis / Konstruktion] ; Kunststoffpraxis : wirtschaftliche Verarbeitung, bewährte Konstruktionslösungen, technischer Vorsprung. Konstruktion [Anonymus AC04350460],1999 Maschinenelemente G. Niemann,H. Winter,Bernd-Robert Höhn,2005-09-02 Das Standardwerk auf dem Gebiet der Maschinenelemente gibt sowohl einen Gesamtberblick als auch umfassende Detailinformation zu allen relevanten Themen Der klare Aufbau Beispiele zu allen Berechnungen sowie eine umfangreiche Literaturliste bieten besonderen Nutzen f r Praktiker und Studenten Die vierte Auflage wurde bearbeitet und wo n tig korrigiert **Einführung in die DIN-Normen** Martin Klein,2013-07-02 Das Buch f hrt umfassend in die DIN Normen und deren Anwendung ein Es gliedert sich nach fertigungstechnischen und funktionalen Gesichtspunkten der Normen bietet detaillierte Informationen und dient als Nachschlagewerk f r Studium und Praxis Damit stellt es f r die Schwerpunkte Maschinenbau und Elektrotechnik Informationen aus erster Hand bereit ohne die in Konstruktion und Fertigung nicht auszukommen ist Zu zahlreichen Normen werden thematisch zugeordnete Informationen und Hinweisen auf weitere den Stoff vertiefende Normen und Normungsliteratur gegeben und der Kontext zum europ ischen und internationalen Normenwerk dargestellt Mit Kunststoffen konstruieren Gottfried W. Ehrenstein,2020-12-03 Wer mit Kunststoffen Bauteile entwickeln und konstruieren will muss neben der klassischen Konstruktionslehre die kunststofftypischen Eigenschaften verstehen und ber cksichtigen Das Buch beschreibt die Eigenschaften die Stoff und Dimensionierungskennwerte von polymeren Werkstoffen und entwickelt darauf aufbauend die Grundlagen des werkstoff und anwendungsgerechten Konstruierens Inhalt Eigenschaften Werkstoffkennwerte Dimensionierung Fertigungseinfl sse Werkstoff und beanspruchsgerechtes Konstruieren Rippen Sicken Leichtbau Verbindungstechnik Maschinenelemente EDV Unterst tzung Umweltgerechtes Konstruieren *DUBBEL - Taschenbuch für den Maschinenbau* Wolfgang Beitz,Karl-Heinz Küttner,2013-04-17 Der Springer Verlag w rdigt die Bedeutung des bereits in der 18 Auflage erschienenen Standardwerkes des Maschinenbaus durch eine limitierte numerierte Leder Sonderausgabe F r viele Ingenieure ist der DUBBEL seit Generationen Wegbegleiter durch die H hen und Tiefen von Studium und Beruf Sie werden sich an der bibliophilen und repr sentativen Sonderausgabe erfreuen die sich auch als ideales Geschenk zu besonderen Anl ssen eignet Handbook of Molded Part Shrinkage and Warpage Jerry Fischer,2003-12-31 The handbook explains in plain terms why moldings shrink and warp shows how additives and reinforcements change the picture sets out the effect of molding process conditions and tells why you never can have a single correct shrinkage value But that s not all The handbook shows how to alleviate the problem by careful design of the molded part and the mold and by proper material selection It also examines computer aided methods of forecasting shrinkage and warpage And most important of all the handbook gives you the data you need to work with This is the most complete collection of shrinkage data ever made and includes an extensive compilation of hard to find multi point information on how processing part design mold design material and post mold treatment affect the part s final

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