

60° centre holes

Types R, A, B, and C

Zentrierbohrungen 60°, Form R, A, B und C

Superseded November 1973 edition.

An assembly with current practice in standards published by the International Organization for Standardization (ISO), a common part being used throughout as the decimal marker.

See Explanatory notes for connection with International Standards ISO 866 — 1975, ISO 2540 — 1973, and ISO 2541 — 1972 published by the International Organization for Standardization (ISO).

1 Scope and field of application

Dimensions in mm

This standard applies to unthreaded 60° centre holes for general engineering purposes.

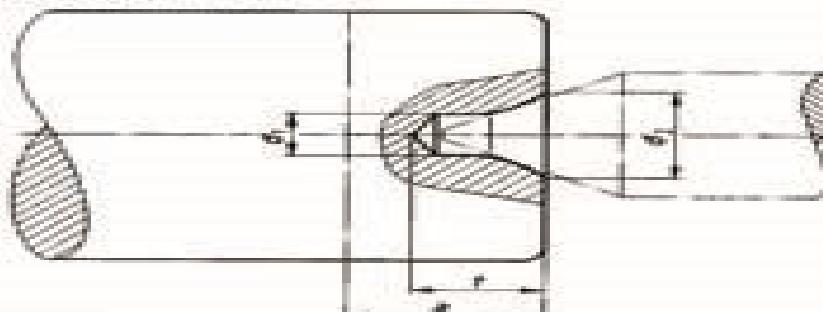
Centre holes, all type R, types A, up to and including size 12,5 mm X 26,5 mm, and type B, up to and including 10 mm X 21,2 mm are made with type R, A or B centre drills as specified in DIN 333.

Type A centre holes above size 12,5 mm X 26,5 mm, type B centre holes above size 10 mm X 21,2 mm and type C centre holes are normally manufactured by means of two or more tools in different, successive operations. For the centring portion of type C centre holes up to and including size 12,5 mm X 26,5 mm or 10 mm X 21,2 mm, however, type A or type B centre drills as specified in DIN 333 may be used, since the centring portion is the same for types A, B and C.

Unspecified details of the centre holes made with centre drills result from the shape of the centre drill (see Explanatory notes).

See DIN 332 Part 2 for the determination of α_1 for a workpiece mass up to 28 000 kg.**2 Dimensions, designation**

2.1 Type R, radius form, without protective chamber

Designation of a radius form 60° centre hole without protective chamber (R1), with diameter $r_1 = 4$ mm and diameter $r_2 = 8,5$ mm:

Centre hole DIN 332 — R 4 x 8,5

Table 1.

r_1	r_2	L (mm)	α_1 (°)	r_1	r_2	L (mm)	α_1 (°)
0,5	1,05	1,0	3	—	—	—	—
0,6	1,7	1,5	3,5	—	—	—	—
— 1	2,13	1,9	3	—	—	—	—
— 1,25	2,65	2,3	4	—	—	—	—
— 1,5	3,25	2,9	5	—	—	—	—
— 2	4,35	3,7	6	—	—	—	—
— 2,5	6,3	4,6	7	—	—	—	—

a) These sizes are specified in ISO 2541 — 1972.
For 1) and 2), see table 2.

Continued on pages 2 to 5

Din 332 1 Standard

Xiang Xie

Din 332 1 Standard:

Einführung in die DIN-Normen Martin Klein, 2013-07-02 Das Buch führt umfassend in die DIN Normen und deren Anwendung ein. Es gliedert sich nach fertigungstechnischen und funktionalen Gesichtspunkten der Normen. Es bietet detaillierte Informationen und dient als Nachschlagewerk für Studium und Praxis. Damit stellt es für die Schwerpunkte Maschinenbau und Elektrotechnik Informationen aus erster Hand bereit, ohne die in Konstruktion und Fertigung nicht auszukommen ist. Zu zahlreichen Normen werden thematisch zugeordnete Informationen und Hinweise auf weitere den Stoff vertiefende Normen und Normungsliteratur gegeben und der Kontext zum europäischen und internationalen Normenwerk dargestellt.

Countersinking Handbook LaRoux K. Gillespie, 2008 Providing discussions of cutter material variations and options feeds speeds and coolants tool holders and applications this text discusses the side effects of countersinking including stress risers. It contains case histories practical tips and information to make process selection easier. **Technisches Zeichnen (39., überarbeitete und aktualisierte Auflage)** Prof Dr Andreas Fritz, 2024-02-06 Der Hoischen Fritz bietet einen umfassenden Überblick über normgerechtes technisches Zeichnen darstellende Geometrie konstruktive Grundlagen und geometrische Produktspezifikation. Das regelmäßige neu aufgelegte Standardwerk begleitet seit Jahrzehnten Auszubildende Fortbildungsteilnehmer und Studierende als erprobtes Lehr- und Arbeitsbuch Technikern und Ingenieuren in der Praxis. Dient es als bewährtes Nachschlagewerk. In der 39. Auflage wurde der Inhalt hinsichtlich neuer Normen aktualisiert und erweitert. Neue Allgemeintoleranzen nach ISO 22081 und DIN 2769 neue Oberflächenspezifikation nach ISO 21920 Darstellungsnorm ISO 128 Spezifikation nicht formstabiler Bauteile nach ISO 10579 und Populationsspezifikation nach ISO 18391.

Leitfaden der DIN – Normen Klaus Günter Krieg, Wedo Heller, Gunter Hunecke, 2013-07-02 *Klein Einführung in die DIN-Normen* Martin Klein, 2013-03-09 Im DIN Deutsches Institut für Normung e.V. wird seit seiner Gründung im Jahr 1917 von den an der Normung interessierten Kreisen gemeinschaftlich die Vereinheitlichung von materiellen und immateriellen Gegenständen zum Nutzen der Allgemeinheit durchgeführt. Die Ergebnisse dieser Arbeiten werden in Deutschen Normen festgelegt. Normen fördern die Rationalisierung in Wirtschaft, Technik, Wissenschaft und Verwaltung. Sie dienen darüber hinaus der Sicherheit von Menschen und Sachen, dem Schutz der Umwelt sowie der Qualitätssicherung in allen Bereichen. Internationale Normen öffnen der Wirtschaft neue Märkte und Handelschancen. Normen werden abgebaut. Die Normung ist in der Bundesrepublik Deutschland eine Aufgabe der Selbstverwaltung der an der Normung interessierten Kreise. Das DIN ist der runde Tisch an dem sich Hersteller, Handel, Verbraucher, Handwerk, Dienstleistungsunternehmen, Wissenschaft, Staat, technische Beauftragung, Arbeitgeber und jedermann, der ein Interesse an der Normung hat, zusammensetzen um geber Gewerkschaften, die den Stand der Technik zu ermitteln und unter Berücksichtigung neuer Erkenntnisse in Normen niedergelegt. Der zentrale technische Regelsetzer in Deutschland. Ihm obliegt die Aufgabe, Normen zu schreiben. Das DIN ist die deutschen Interessen in der internationalen und der europäischen Normung zur Geltung zu bringen. Die Wirtschaft und der Staat brauchen zur Stützung der deutschen Industrie internationale Normen.

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Ein Lehr- und Handbuch zum Gebrauch in Werkstatt, Büro und Schule Franz Riegel, 2013-10-05 *Allgemeine Monatsschrift für Literatur. Hrsg. von L. Ross und G. Schwetschke* Friedrich Harms, 1854 *Zur Geschichte der Nibelungen* Not Karl Müllenhoff, 1855 *Allgemeine Monatsschrift für Wissenschaft und Literatur*, 1854

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