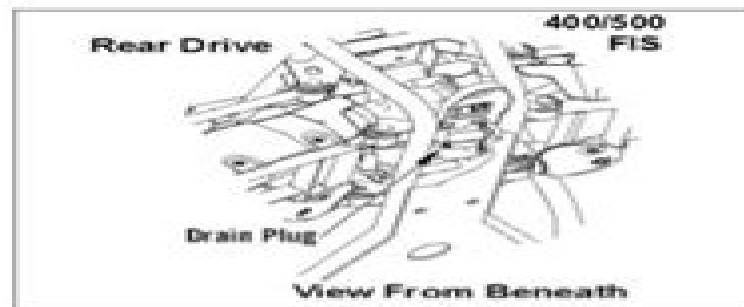


ATV-10266



737-651A

4. After all the oil has been drained, install the drain plugs and tighten to 0.5 kg-m (3.5 ft-lb).
5. Pour the appropriate amount of recommended oil into the filler hole.
6. Install the filler plugs.

■ **NOTE:** If the differential/rear drive oil is contaminated with water, inspect the drain plug, filler plug, and/or bladder.



CAUTION

Water entering the outer end of the axle will not be able to enter the rear drive unless the seals are damaged.

Adjusting Clutch (250/300)

To adjust the clutch, use the following procedure.

1. Using an impact driver, remove the cover. Account for the O-ring.



CH0810

2. Loosen the jam nut securing the adjustment screw.



CH0860

3. Rotate the adjustment screw clockwise until it stops.
4. Rotate the adjustment screw counterclockwise 1/8 turn; then lock the jam nut securing the adjustment screw.

■ **NOTE:** At this point the clutch should be adjusted correctly. Test ride the ATV to ensure accurate adjustment.

5. Secure the cover making sure the O-ring is properly positioned.



CH0810

Arctic Cat 4x4 500 Automatic Workshop Service Repair

SB Merriam



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