

**ROTARY PUMP (API 676-3RD)
DATA SHEET
U.S. CUSTOMARY**

PROJECT	INDUSTRIA DE DETALLE ESTACION SAN FERNANDO				
CLIENT	ECOPETROL SA				
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1	APPLICABLE TO:	<input checked="" type="checkbox"/> PROPOSAL	<input type="checkbox"/> PURCHASE	<input type="checkbox"/> AS-BUILT	UNIT	1244 75-00-MR-0000-01
2	FOR				TAG	BU-0040-0041
3	SITE	ESTACION SAN FERNANDO			NO. OF PUMPS REQUIRED	2 (1 MAIN + 1 SPARE)
4	SERVICE	BOMBA GRENALJE CERRADO			SIZE AND TYPE	VERTICAL
5	MANUFACTURER				SERIAL NO.	
6	NOTE:	<input type="checkbox"/> INDICATES INFORMATION TO BE COMPLETED BY PURCHASER <input type="checkbox"/> BY MANUFACTURER <input checked="" type="checkbox"/> BY MANUFACTURER OR PURCHASER				
7	GENERAL					
8	NO. MOTORS DRIVEN	2	OTHER DRIVER TYPE			
9	PUMP ITEM NO.	2	PUMP ITEM NO.			
10	MOTOR ITEM NO.		DRIVER ITEM NO.	GEAR ITEM NO.		
11	MOTOR PROVIDED BY	VENDOR	DRIVER PROVIDED BY	GEAR PROVIDED BY		
12	MOTOR MOUNTED BY	VENDOR	DRIVER MOUNTED BY	GEAR MOUNTED BY		
13	MOTOR DATA SHEET NO.		DRIVER DATA SHEET NO.	GEAR DATA SHEET NO.		
14						
15						
16	OPERATING CONDITIONS					
17	CAPACITY: (gpm)	MIN	NORMAL	RATED	MAX	
18	OTHER OPER. CONDITIONS: (gpm)					
19	DISCHARGE PRESSURE: (psig)			70		
20	SUCTION PRESSURE: (psig)			0		
21	DIFFERENTIAL PRESSURE: (psig)			70		
22	NPSH AVAILABLE	10	(2)	(5)		
23	NPSH AVAILABLE					
24	NPSH AVAILABLE					
25	NPSH AVAILABLE					
26	NPSH AVAILABLE					
27	DUTY CYCLE	<input type="checkbox"/> CONTINUOUS	<input checked="" type="checkbox"/> INTERMITTENT			
28						
29	PERFORMANCE					
30	RATED CAPACITY: (gpm)					
31	NPSH / NPSH REQUIRED: (ft)					
32	RATED SPEED: (rpm)					
33	RATED VOLUMETRIC EFFICIENCY: (%)					
34	RATED PUMP EFFICIENCY: (%)					
35	REQUIRED POWER @ MAXIMUM VISCOSITY: (BHP)					
36	REQUIRED POWER @ PRESSURE LIMITING WALL: (BHP)					
37	REQUIRED POWER @ RATED CONDITION: (BHP)					
38	MAXIMUM ALLOWABLE SPEED: (rpm)					
39						
40						
41	CONSTRUCTION					
42	CONNECTIONS	SIZE	AND	RATING	FACING	POSITION
43	SUCTION	1/2"		1/2"	1/2"	1/2"
44	DISCHARGE	BY VENDOR		BY VENDOR	BY	BY VENDOR
45	ISLAND FLUSH					
46	DRAIN: "					
47	VENTS: "					
48	JACKET					
49		* PIPE VENTS & DRAIN TO EDGE OF BASEPLATE				
50						
51	PUMP TYPE					
52	INTERNAL GEAR	<input type="checkbox"/> TWIN-SCREW	<input type="checkbox"/> VANE	<input type="checkbox"/> LOBE		
53	EXTERNAL GEAR	<input type="checkbox"/> 3-SCREW	<input checked="" type="checkbox"/> PROGRESSING CAVEITY			
54	ROTARY GEAR TYPE					
55						
56						
57	REMARKS:					
58						
59						
60						
61						
62						
63						
64	PA	01-JUN-2011	ISSUED FOR COMMENTS	P. AGUILERA	C. USUNA	C. PERA
65	REV	DATE	DESCRIPTION	PREPARED	CHECKED	AUTHORIZED

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TYPE OR NAME OF PUMPED FLUID	CRUDE OIL/WATER/NAFTA (1)
TEMPERATURE: (°F)	MIN (2) NORMAL (3) RATED (4)
VAPOR PRESS: (psia)	MIN (2) NORMAL (3) RATED (4)
RELATIVE DENSITY (SG)	MIN (2) NORMAL (3) RATED (4)
VISCOSITY: (cP)	MIN (2) NORMAL (3) RATED (4)
SPECIFIC HEAT	Cp (Btu/lb °F)
CORROSIVE/EROSIVE AGENTS DESCRIPTION	
EXPLOSIVE	CORROSIVE
CHLORIDE CONCENTRATION (ppm)	
H ₂ S CONCENTRATION (ppm)	
FLAMMABLE	OTHER
HAZARDOUS	OTHER
GAS	ENTRAINED
SOLID	PARTICLE SIZE DISTRIBUTION & MIN/MAX
SHAPE	CONCENTRATION
	HARDNESS

LOCATION	INDOOR	OUTDOOR
HEATED	UNHEATED	UNDER ROOF
ELECTRICAL AREA CLASS	GROUP	TEMP CLASS
WATERIZATION RECD	TROPICALIZATION RECD	
SITE DATA	ELEVATION	BAROMETER
RANGE OF AMBIENT TEMP	MIN	MAX
UNUSUAL CONDITIONS	DUST	FUMES
UTILITY CONDITIONS	DRIVERS	HEATING
VOLTAGE	480	120
Hertz	60	60
PHASE	3	1
COOLING WATER	SALT	RETURN
TEMP (°F)	MAX	MIN
PRESS (psig)	MAX	MIN
INSTRUMENT AIR	MAX	MIN
PRESSURE (psig)	MAX	MIN

APPLICABLE SPECIFICATIONS:
API 676 POSITIVE DISPLACEMENT PUMPS - ROTARY
GOVERNING SPECIFICATION (IF DIFFERENT)
FACE MP/100 (S & D 2-13)
OTHER

PA	01-JUN-2011	ISSUED FOR COMMENTS	P. AGUILERA	C. USUNA	C. PERA
REV	DATE	DESCRIPTION	PREPARED	CHECKED	AUTHORIZED

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