

Thread Size (Dia.-TP1)	Number Thread Starts	Major Diameter (in.)	Lead (in./rev.)	Product Line	Static Load Rating Bronze Nut (lbs.)	Operating Load Rating (lbs.)	Minor Diameter (in.)	Drive Torque Ratio (in.-lbs. / lbs.)	Forward Drive Efficiency	Screw Weight (lbs. / ft.)
1/2-10	1	0.50	0.1	Acme	4,100	1,200	0.379	0.05	31%	0.52
5/8-8	1	0.625	0.125	Acme	6,600	2,000	0.479	0.06	31%	0.82
3/4-6	1	0.75	0.167	Acme	9,200	2,800	0.562	0.08	33%	1.2
7/8-6	1	0.875	0.167	Acme	13,300	3,900	0.687	0.09	30%	1.6
1-5	1	1.0	0.2	Acme	17,200	5,100	0.779	0.10	31%	2.1
1 1/8-5	1	1.125	0.2	Acme	22,700	6,600	0.904	0.11	29%	2.8
1 1/4-4	1	1.25	0.25	Acme	27,100	8,000	0.979	0.13	31%	3.4
1 1/4-5	1	1.25	0.2	Acme	29,000	8,300	1.03	0.12	27%	3.5
1 3/8-4	1	1.375	0.25	Acme	33,900	9,900	1.10	0.14	29%	4.1
1 3/8-4	2	1.375	0.5	Acme	33,800	9,800	1.10	0.18	45%	4.1
1 1/2-4	2	1.50	0.5	Acme	41,500	11,900	1.23	0.19	43%	5.0
1 3/4-4	1	1.75	0.25	Acme	59,100	16,800	1.48	0.16	24%	7.0
1 3/4-4	2	1.75	0.5	Acme	59,000	16,600	1.48	0.20	39%	7.0
2-4	1	2.0	0.25	Acme	79,700	22,500	1.73	0.18	22%	9.3
2-4	2	2.0	0.5	Acme	79,600	22,200	1.73	0.22	36%	9.3
2 1/4-3	1	2.25	0.333	Acme	97,200	27,600	1.89	0.21	25%	11.5
2 1/4-3	3	2.25	1	Acme	97,000	27,300	1.89	0.32	49%	11.5
2 1/2-3	1	2.50	0.333	Acme	123,000	34,800	2.14	0.23	23%	14.5
2 1/2-3	3	2.50	1	Acme	123,000	34,300	2.14	0.34	47%	14.5
2 3/4-3	1	2.75	0.333	Acme	152,000	42,800	2.39	0.25	22%	17.7
2 3/4-3	3	2.75	1	Acme	152,000	42,300	2.39	0.36	45%	17.7
3-2	1	3.0	0.5	Acme	168,000	48,200	2.48	0.29	27%	20.2
3-2	2	3.0	1	Acme	167,000	47,900	2.48	0.37	43%	20.2
3-2	4	3.0	2	Acme	167,000	47,600	2.48	0.54	59%	20.2
3 1/2-2	1	3.5	0.50	Acme	238,000	67,500	2.98	0.33	24%	28.1
3 1/2-2	2	3.5	1.0	Acme	238,000	67,000	2.98	0.41	39%	28.1
3 1/2-2	4	3.5	2.0	Acme	238,000	66,500	2.98	0.58	55%	28.1
4-2	1	4.0	0.50	Acme	321,000	90,300	3.48	0.36	22%	37.5
4-2	2	4.0	1.00	Acme	321,000	89,700	3.48	0.44	36%	37.5
4-2	4	4.0	2.00	Acme	320,000	89,000	3.48	0.61	52%	37.5
4 1/2-2	1	4.5	0.50	Acme	416,000	116,000	3.98	0.40	20%	48.1
4 1/2-2	2	4.5	1.00	Acme	416,000	116,000	3.98	0.48	33%	48.1
5-2	1	5.0	0.50	Acme	524,000	147,000	4.48	0.43	19%	60.1
5-2	2	5.0	1.00	Acme	524,000	146,000	4.48	0.51	31%	60.1
5-2	3	5.0	1.50	Acme	524,000	145,000	4.48	0.60	40%	60.1
5-2	4	5.0	2.00	Acme	523,000	145,000	4.48	0.68	47%	60.1
5 1/2-2	1	5.5	0.50	Acme	644,000	181,000	4.98	0.46	17%	73.5
5 1/2-2	2	5.5	1.00	Acme	644,000	180,000	4.98	0.55	29%	73.5
5 1/2-2	3	5.5	1.50	Acme	643,000	179,000	4.98	0.63	38%	73.5
5 1/2-2	4	5.5	2.00	Acme	643,000	178,000	4.98	0.71	45%	73.5
6-2	1	6.0	0.50	Acme	777,000	220,000	5.48	0.50	16%	88.1
6-1	2	6.0	2.00	Acme	675,000	192,000	4.98	0.75	43%	80.9
6-0.5	1	6.0	1.75	Acme	538,000	173,000	4.23	0.71	39%	71.4
6-0.5	9	6.0	18.00	Acme	492,000	166,000	3.98	3.79	76%	68.5
6-1	2	6.0	2.00	Acme	675,000	192,000	4.98	0.75	43%	80.9
6-1	3	6.0	3.00	Acme	675,000	192,000	4.98	0.92	52%	80.9
6-1	4	6.0	4.00	Acme	674,000	191,000	4.98	1.09	59%	80.9

Metric Acme Thread Dimensions Chart

Albert M. Wagener, Harlan R. Arthur



Metric Acme Thread Dimensions Chart:

Screw-thread Standards for Federal Services, 1957: Acme, Stub Acme, and Buttress threads, etc United States. Interdepartmental Screw Thread Committee, United States. National Bureau of Standards, 1966 **Machinist Guide** David B Smith, 2015-04-15 This is a Machinist Notebook Reference guide Revised Apr 11 2015 Written for machinists by a journeyman machinist in a real shop environment With tables charts illustration drawing and Sketches for machinist gunsmith auto industries With work sheets for none standard threading and gear cutting It also has simple illustration on how to make a few simple tooling and aids in the shop information for machinist As listed Three wire Major Diameter worm DP and MOD Using a Dividing Head How use a Compound Indexing How to make the Smith Compound indexer Rebound Ball Hardness Tester Grinding Lathe Tools bits Speeds and lubrication Rebound Ball Hardness Tester Hardness Chart Roughness Finish Compactor Scale Over the wire dimensions inch bolts in mm Index Table for 40 tooth worm 2 to 540 Compound Indexing on 40 tooth worm 51 250 teeth Index Table for 72 tooth worm Index Table for 90 tooth worm 2 230 Gear cutting and blanks This is book with written for fast reading NOT NOVEL for reading for slow reading Screw-thread Standards for Federal Services, 1957 United States. Interdepartmental Screw Thread Committee, 1966 *National Bureau of Standards Handbook* United States. Interdepartmental Screw Thread Committee, 1970 Screw-thread Standards for Federal Services, 1957 United States. National Bureau of Standards, 1957 **Design of Machine Elements A.** Kumaravel, M. Kathirselvam, 2025-06-01 **National Bureau of Standards Handbook**, 1957 *DUBBEL - Handbook of Mechanical Engineering* B.J. Davies, Wolfgang Beitz, Karl-Heinz Küttner, 2013-06-29 DUBBEL's Handbook of Mechanical Engineering has provided generations of German speaking engineers with a comprehensive source of guidance and reference on which they can rely throughout their professional lives The key sections of this standard work are now available for the first time in English Each subject is discussed in detail and supported by numerous figures and tables DIN standards are retained throughout but ISO equivalents are given where possible The text offers a concise but detailed and authoritative treatment of the topics with full references Contents Mechanics Strength of Materials Thermodynamics Engineering Design Hydraulic and Pneumatic Power Transmission Components of Thermal Apparatus Machine Dynamics and Components Manufacturing Process and Systems *Screwcutting* Marcus Bowman, 2015-08-31 Screwcutting is a guide to the theory and practice of threads and thread making whether that is threading a hole using hand tools or cutting a thread using a lathe The book covers details of the major threadforms such as metric Whitworth and Unified threads as well as the British Association BA and Model Engineering ME and MME series the smaller metric and Unified threads pipe threads and specialist threads such as ACME trapezoidal and RMS microscope threads Techniques for making threads manually as well as screwcutting in the lathe are also covered As well as covering the basics of screwcutting this book examines higher level and advanced techniques using case studies to demonstrate what can be achieved fine accurate and well finished work Illustrated

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Tool and Manufacturing Engineers Handbook: Quality Control and Assembly Thomas J. Drozda, Charles Wick, Raymond F. Veilleux, 1983 Quality Control and Assembly helps you meet today's competitive pressures for measuring quality making continuous quality improvements streamlining assembly and making the transition to automated assembly systems and applications

Dimensional Metrology, Subject-classified with Abstracts Through 1964, 1966

MACHINE DESIGN DATA HANDBOOK SOMAN, K., 2017-08-01 Machine Design an ocean for mechanical engineers requires the basic knowledge of mechanical engineering design that is provided with the help of step by step approach followed in a design data book Keeping this in mind this handbook is framed as per the latest syllabi followed in the universities which presents the subject in a concise and step by step manner This data book with latest standards and codes brings all the formulae and data required to solve the easiest to the most complex machine design problems under one umbrella With fully updated data in SI units it is loaded with numerous figures tables and formulas Design Data Handbook is the outcome of the author's several decades of experience in teaching technicians in Design Engineering in Indian Space Research Organization ISRO Following a problem solving approach this handbook provides an opportunity to the students of Mechanical Engineering Industrial Engineering Production Engineering and Automobile Engineering to learn to tackle the machine design problems and to apply their knowledge across the full spectrum of challenges facing the engineering scientific communities

Mechanical Design P.R.N. Childs, 2003-12-04 This book introduces the subject of total design and introduces the design and selection of various common mechanical engineering components and machine elements These provide building blocks with which the engineer can practice his or her art The approach adopted for defining design follows that developed by the SEED Sharing Experience in Engineering Design programme where design is viewed as the total activity necessary to provide a product or process to meet a market need Within this framework the book concentrates on developing detailed mechanical design skills in the areas of bearings shafts gears seals belt and chain drives clutches and brakes springs and fasteners Where standard components are available from manufacturers the steps necessary for their specification and selection are developed The framework used within the text has been to provide descriptive and illustrative information to introduce principles and individual components and to expose the reader to the detailed methods and calculations necessary to specify and design or select a component To provide the reader with sufficient information to develop the necessary skills to repeat calculations and selection processes detailed examples and worked solutions are supplied throughout the text This book is principally a Year Level 1 and 2 undergraduate text Pre requisite skills include some year one undergraduate mathematics fluid

mechanics and heat transfer principles of materials statics and dynamics However as the subjects are introduced in a descriptive and illustrative format and as full worked solutions are provided it is possible for readers without this formal level of education to benefit from this book The text is specifically aimed at automotive and mechanical engineering degree programmes and would be of value for modules in design mechanical engineering design design and manufacture design studies automotive power train and transmission and tribology as well as modules and project work incorporating a design element requiring knowledge about any of the content described The aims and objectives described are achieved by a short introductory chapters on total design mechanical engineering and machine elements followed by ten chapters on machine elements covering bearings shafts gears seals chain and belt drives clutches and brakes springs fasteners and miscellaneous mechanisms Chapters 14 and 15 introduce casings and enclosures and sensors and actuators key features of most forms of mechanical technology The subject of tolerancing from a component to a process level is introduced in Chapter 16 The last chapter serves to present an integrated design using the detailed design aspects covered within the book The design methods where appropriate are developed to national and international standards e g ANSI ASME AGMA BSI DIN ISO The first edition of this text introduced a variety of machine elements as building blocks with which design of mechanical devices can be undertaken The approach adopted of introducing and explaining the aspects of technology by means of text photographs diagrams and step by step procedures has been maintained A number of important machine elements have been included in the new edition fasteners springs sensors and actuators They are included here Chapters on total design the scope of mechanical engineering and machine elements have been completely revised and updated New chapters are included on casings and enclosures and miscellaneous mechanisms and the final chapter has been rewritten to provide an integrated approach Multiple worked examples and completed solutions are included The Machinists' and Draftsmen's Handbook Albert M. Wagener, Harlan R. Arthur, 1945 **National Directory of Commodity Specifications** United States. National Bureau of Standards, 1932 **Mechanical Design Engineering Handbook** Peter Childs, 2013-09-02 Mechanical Design Engineering Handbook is a straight talking and forward thinking reference covering the design specification selection use and integration of machine elements fundamental to a wide range of engineering applications Develop or refresh your mechanical design skills in the areas of bearings shafts gears seals belts and chains clutches and brakes springs fasteners pneumatics and hydraulics amongst other core mechanical elements and dip in for principles data and calculations as needed to inform and evaluate your on the job decisions Covering the full spectrum of common mechanical and machine components that act as building blocks in the design of mechanical devices Mechanical Design Engineering Handbook also includes worked design scenarios and essential background on design methodology to help you get started with a problem and repeat selection processes with successful results time and time again This practical handbook will make an ideal shelf reference for those working in mechanical design across a variety of industries and a valuable learning resource for advanced students

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