

Research Paper DESIGN AND SELECTING THE PROPER CONVEYOR-BELT

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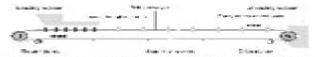
ABSTRACT:

Belt conveyor is the tramportation of material flors one location to another. Belt conveyor has high load carrying capacity, large length of conveying path, simple design, only maintenance and high reliability of operation. Belt Conveyor system is also used in material transport in foundry shop like supply and distribution of molding sand, molds and removal of waste. This paper provides to design the conveyor system used for which includes belt speed, belt width, motor selection, belt specification, shaff diameter, pulley, genr hox selection, with the help of standard model calculation.

L INTRODUCTION:

During the project design stage for the transport of mw materials or finished products, the choice of the method must favor the most cost effective solution for the wolume of material moved; the plant and its maintenance; its flexibility for adaptation and its ability to carry a variety of loads and even be overloaded at times.

Basic drawing of a belt conveyor



2. THE PARAMETERS FOR DESIGN OF BELT CONVEYOR:

- Belt speed
- Belt width
- Absorbed power
- Genr box selection
- Drive pulley shaft

For designing a conveyor belt, some basic information e.g. the material to be conveyed, its hamp size, tomage per hour, distance over which it is to be carried, incline if any, temperature and other environmental conditions is needed.

4. DESIGN CALCULATIONS OF CONVEYOR. INPUT DATA

Bulk density (g) = 1.7 D/m² Size of lump = 0-10 rum Belt width (B) = 1850 rum Capacity (C) = 800 - 900 TP H Lift of the material (H) = 5.112 ru Length between centers (L) = 29m Belt speed (V) = 1.2 ru/s Tro ughing angle (A) = 35° Co myever limitination = 10.36°

Take Up Travel - 600 mm. Type of Take up - SCREW

5. DESIGN OF BELT CONVEYOR

The design of the belt conveyor must begin with an evaluation of the characteristics of the conveyed material and in particular the angle of repose and the angle of surcharge. The angle of repose of a material, also known as the "angle of natural friction" is the angle at which the material, when heaped freely onto a horizontal surface takes up to the horizontal plane.



Angle of surcharge

Angle of surcharge B:

The area of the section "S" may be calculated geometrically adding the area of a circle A1 to that of the trapezoid A2.



The value of the conveyed volume IVT may be easily calculated using the formula:

9 - 10 PM

have been to

IVT = conveyed volume at a conveyor speed of 1 m/s.

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