

Research Paper
DESIGN AND SELECTING THE PROPER CONVEYOR-BELT

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ABSTRACT

Belt conveyor is the transportation of material from one location to another. Belt conveyor has high load carrying capacity, large length of conveying path, simple design, easy maintenance and high reliability of operation. Belt Conveyor system is also used in material transport in laundry shop like supply and distribution of moulding sand, moulds and removal of waste. This paper provides to design the conveyor system used for which includes belt speed, belt width, motor selection, belt specification, shaft diameter, pulley, gear box selection, with the help of standard model calculation.

I. INTRODUCTION:

During the project design stage for the transport of raw materials or finished products, the choice of the method must favor the most cost effective solution for the volume of material moved; the plant and its maintenance; its flexibility for adaptation and its ability to carry a variety of loads and even be overloaded at times.

Basic drawing of a belt conveyor



2. THE PARAMETERS FOR DESIGN OF BELT CONVEYOR:

- Belt speed
- Belt width
- Absorbed power
- Gear box selection
- Drive pulley shaft

For designing a conveyor belt, some basic information e.g. the material to be conveyed, its lump size, tonnage per hour, distance over which it is to be carried, incline if any, temperature and other environmental conditions is needed.

4. DESIGN CALCULATIONS OF CONVEYOR

INPUT DATA

Isotopic chemical type (gph) = 1.7 D/m²

Size of Jump — 0-10 runs

THESE sont les conditions de l'abonnement — à \$65.00 par année.

Capacity (C) — 500 — 900 TPI-H

Lift of the material (H) = 5.112 m

Length between centers.

Electrolyte speed (V) = 1.2 m/s.

The right-hand angle $(\alpha) = 33^\circ$

Conveyor Inclination — 10.3°

Angles of surcharge, repose, and material flow: α

[illegible]

Take Up Travel – 400 mm

Type of Takeup — SCREW

5. DESIGN OF BELT CONVEYOR

The design of the belt conveyor must begin with an evaluation of the characteristics of the conveyed material and in particular the angle of repose and the angle of surcharge. The angle of repose of a material, also known as the "angle of natural friction" is the angle at which the material, when heaped freely on a horizontal surface, takes up to the horizontal plane.



A negative self-same change β :

The area of the section "S" may be calculated geometrically adding the area of a circle A1 to that of the trapezoid A2.



The value of the conveyed volume IVT may be easily calculated using the formula :

References:

IVT = conveyed volume at a conveyor speed of 1 m/s.

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
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