



Standard Test Methods and Definitions for Mechanical Testing of Steel Products¹

This standard is issued under the fixed designation A 370, the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript (open) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the Department of Defense. Consult the DoD Index of Specifications and Standards for the specific year of issue which has been adopted by the Department of Defense.

1. Scope

1.1 These test methods² cover procedures and definitions for the mechanical testing of wrought and cast steel products. The various mechanical tests herein described are used to determine properties required in the product specifications. Variations in testing methods are to be avoided and standard methods of testing are to be followed to obtain reproducible and comparable results. In those cases where the testing requirements for certain products are unique or at variance with these general procedures, the product specification testing requirements shall control.

1.2 The following mechanical tests are described:

	Sections
Tension	5 to 13
Bond	14
Hardness	15
Brinell	16, 17
Rockwell	18
Impact	19 to 28

1.3 Annexes covering details peculiar to certain products are appended to these test methods as follows:

	ANNEX
Bar Products	1
Tubular Products	2
Fasteners	3
Round Wire Products	4
Significance of Notched-Bar Impact Testing	5
Converting Percentage Elongation of Round Specimens to Equivalents for Flat Specimens	6
Testing Seven-Wire Stress-Relieved Strand	7
Timing of Test Data	8
Methods for Testing Steel Reinforcing Bars	9
Procedure for Use and Control of Heat-Cycle Simulation	10

1.4 The values stated in inch-pound units are to be regarded as the standard.

1.5 When this document is referenced in a metric product specification, the yield and tensile values may be determined in inch-pound (ksi) units then converted into SI (MPa) units. The elongation determined in inch-pound gage lengths of 2 or 8 in. may be reported in SI unit gage lengths of 50 or 200 mm, respectively, as applicable. Conversely, when this document is referenced in an inch-pound product specification, the yield and tensile values may be determined in SI units

then converted into inch-pound units. The elongation determined in SI unit gage lengths of 50 or 200 mm may be reported in inch-pound gage lengths of 2 or 8 in., respectively, as applicable.

1.6 Attention is directed to Practice A 880 when there may be a need for information on criteria for evaluation of testing laboratories.

1.7 *This standard does not purport to address all of the safety problems, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 ASTM Standards:

- A 356/A 356M Specification for Heavy-Walled, Carbon, Low Alloy, and Stainless Steel Castings for Steam Turbines³
- A 416 Specification for Steel Strand, Uncoated Seven-Wire Stress-Relieved for Prestressed Concrete⁴
- A 703/A 703M Specification for Steel Castings, General Requirements, for Pressure-Containing Parts³
- A 781/A 781M Specification for Castings, Steel and Alloy, Common Requirements, for General Industrial Use³
- A 880 Practice for Criteria for Use in Evaluation of Testing Laboratories and Organizations for Examination and Inspection of Steel, Stainless Steel, and Related Alloys⁵
- E 4 Practices for Load Verification of Testing Machines⁶
- E 6 Terminology Relating to Methods of Mechanical Testing⁶
- E 8 Test Methods for Tension Testing of Metallic Materials⁶
- E 8M Test Methods for Tension Testing of Metallic Materials [Metric]⁶
- E 10 Test Method for Brinell Hardness of Metallic Materials⁶
- E 18 Test Methods for Rockwell Hardness and Rockwell Superficial Hardness of Metallic Materials⁶
- E 23 Test Methods for Notched Bar Impact Testing of Metallic Materials⁶
- E 29 Practice for Using Significant Digits in Test Data to Determine Conformance with Specifications⁷

¹ These test methods and definitions are under the jurisdiction of ASTM Committee A-1 on Steel, Stainless Steel and Related Alloys and are the direct responsibility of Subcommittee A01.12 on Methods of Mechanical Testing. Current edition approved Jan. 15, 1992. Published March 1992. Originally published as A 370 – 53 T. Last previous edition A 370 – 90b.

² For ASME Boiler and Pressure Vessel Code applications see related Specification SA-370 in Section II of that Code.

³ Annual Book of ASTM Standards, Vol 01.02.

⁴ Annual Book of ASTM Standards, Vol 01.04.

⁵ Annual Book of ASTM Standards, Vol 01.05.

⁶ Annual Book of ASTM Standards, Vol 03.01.

⁷ Annual Book of ASTM Standards, Vol 14.02.

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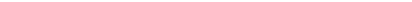
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