

3.5 API 674 3rd edition: Reciprocating Positive Displacement Pumps

As for most standards, first, the relevant terms that will be used later in the sections are defined. For API 674, the following are of interest, because they are not mentioned in other standards. For example, this standard differentiates between direct-acting pumps and indirect-acting pumps (power pumps). Direct-acting pumps feature steam, pneumatic, or gas drives on the drive side. Power pumps, on the other hand, always have a crank drive with an internal or external gear. Thus, we arrive at one of the main points of this standard, the "maximum permitted stroke frequency for continuous operation". These maximum permitted stroke frequencies are specified depending on the stroke length of the pump in section 6.3.1, tables 3 and 4. For pumps with five or more plungers, the API tabular value may be exceeded by 20%. For intermittent operation, these stroke frequencies may be exceeded by another 10%.

With regard to the wetted part of the pump, a distinction is made between piston and plunger pumps. The difference here is in the type of seal, as outlined in figure 3.3. In the piston pump, the actual seal is in the bushing or the cylinder, similar to the combustion engine. For plunger pumps, the plunger moves back and forth in an upright seal, a stuffing box.

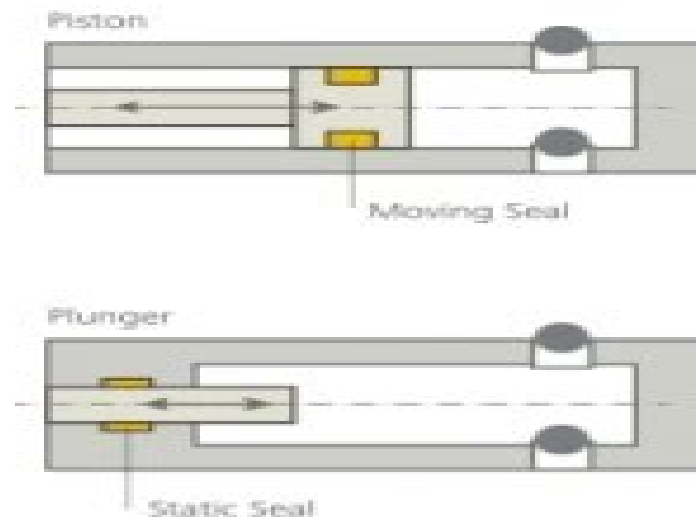


Figure 3.3: API 674, Piston and plunger pumps

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